Experience

• Founded in 1966
• Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
• Introduction of new and unique connector products to the electronics industry.
• Patent holder for many unique connector features and manufacturing techniques.
• Vertically integrated manufacturing – raw materials to finished connectors.

Technology

• Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
• Quality Assurance lab is capable of testing to IEC, EIA, UL, CUL, military and customer-specified requirements.
• In-house design and development of connectors based on market need or individual customer requirements.
• Internal manufacturing capabilities include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
• Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

Support

• Compliance to a variety of international and customer specific environmental requirements.
• Large in-house inventory of finished connectors. Customer specific stocking programs.
• Factory direct technical sales support in major cities worldwide.
• One-on-one customer support from worldwide factory locations.
• World class web site.
• Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters

Springfield, MO  Auch, France  Singapore

Products described within this catalog may be protected by one or more of the following US patents:
#4,900,261†  #5,255,580  #5,329,697
#6,280,268  #6,835,079  #7,115,002
†Patented in Canada, 1992  Other Patents Pending

Positronic Provides Complete Capability

Mission Statement

“To utilize product flexibility and application assistance to present quality interconnect solutions which represent value to customers worldwide.”

Regional Headquarters

Springfield, MO  Auch, France  Singapore

Positronic Industries’ FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:
1) ±0.001 inches [0.03 mm] for male contact mating diameters.
2) ±0.003 inches [0.08 mm] for contact termination diameters.
3) ±0.005 inches [0.13 mm] for all other diameters.
4) ±0.015 inches [0.38 mm] for all other dimensions.

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COMBINATION D-SUBMINIATURE
STANDARD AND HIGH DENSITY

CB series connectors are available in standard density versions, which have fixed size 20 signal contacts and size 8 power, shielded, high voltage and air contacts. High density CB series connectors offer fixed size 22 signal contacts, size 8 contacts or size 16 power contacts. These connectors are available in various performance levels for best cost/performance ratio. Thermocouple contact options are also available.

COMBINATION D-SUBMINIATURE
CRIMP CONTACTS
STANDARD AND HIGH DENSITY

CBC series connectors offer crimp removable contacts for signal, power, shielded, high voltage and air contacts applications. These connectors are available in standard and high density versions. Thermocouple contact options are also available.

COMBINATION CONTACT
DUAL PORT CONNECTORS

CBDP series. Offers seventeen different combinations of power and signal contact stacked assemblies. Size 20 signal contacts and size 8 power contacts.

COMBO-D CONNECTOR SAVERS -
ACBDP and ACBMP SERIES

ACBDP and ACBMP series. Combo-D connector savers with size 20 and size 8 contacts. Available for all standard Combo-D variants in shell sizes 1 through 6.
# General Information

Temperature Rise Curves ........................................................................................................ 1-2

## CBD/CBM Series

- **CBD/CBM Series Introduction** .................................................................................. 3
- **Technical Characteristics** ......................................................................................... 4
- **Contact Variants** ....................................................................................................... 5
- **Standard Shell Assembly** ......................................................................................... 6

### Code 2 Solder Cup Connector and
- Code 3, 35, 36 and 37 Straight Printed Board Mount Connector ...................................... 7
- Code 5, 55 and 57 Right Angle (90°) Printed Board Mount Connector ............................... 8
- Code 5, 55 and 57 Shell Size 6 - Right Angle (90°) Printed Board Mount Connector .......... 9
- Code 7, 75 and 77 Metric System Right Angle (90°) Printed Board Mount Connector .......... 10

### Right Angle (90°) and Straight Printed Contact Hole Pattern with
- 0.078 [1.98] ø, 0.094 [2.39] ø and 0.125 [3.18] ø Power Contacts ........................................ 11-12
- Right Angle (90°) Printed Board Contact Hole Pattern with 0.125 [3.18] ø Power Contacts 13-14

### Code 65 Straight Printed Board Mount Connector with FDS4201D or MDS4201D Shielded Contacts and
- Code 85 Right Angle (90°) Printed Board Mount Connector with FDS4201D or MDS4201D Shielded Contacts ................................................................. 15

### Straight Printed Board Mount Contact Hole Pattern with
- FDS4201D and MDS4201D Shielded Contacts ................................................................. 16-17

### Right Angle (90°) Printed Board Mount Contact Hole Pattern with
- FRT4201D and MRT4201D Shielded Contacts ................................................................. 18-19

### Code 93 Compliant Press-fit Connector and Temperature Rise Curve ................................. 20

### Ordering Information .................................................................................................... 21

## CBC Series

- **CBC Series Introduction** ......................................................................................... 22
- **Technical Characteristics** ......................................................................................... 23
- **Contact Variants** ...................................................................................................... 24
- **Standard Shell Assembly** ......................................................................................... 25

### Ordering Information .................................................................................................... 26

## CBDD/ CBHD Series

- **CBDD/CBHD Series Introduction and Technical Characteristics** ................................. 27-28
- **Contact Variants** ..................................................................................................... 28
- **Standard Shell Assembly** ......................................................................................... 29

### Code 21 Solder Cup Connector and
- Code 3, 35, 36 and 37 Straight Printed Board Mount Connector ...................................... 30
- Code 4, 45 and 47 Right Angle (90°) Printed Board Mount Connector ............................... 31-33

### Code 65 Straight Printed Board Mount Connector with FDS4201D or MDS4201D Shielded Contacts and
- Code 84 Right Angle (90°) Printed Board Mount Connector with FRT4201D or MRT4201D Shielded Contacts ................................................................. 34
- Code 85 Right Angle (90°) Printed Board Mount Connector with FRT4201D or MRT4201D Shielded Contacts ................................................................. 34
- Code 93 Compliant Press-Fit Connector ......................................................................... 35

### Printed Board Mount Contact Hole Pattern .................................................................. 36

### Ordering Information .................................................................................................... 37-38

---

*Dimensions are in inches [millimeters]. All dimensions are subject to change.*
## CBCD Series

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>CBCD Series Introduction</td>
<td>39</td>
</tr>
<tr>
<td>Technical Characteristics</td>
<td>39-40</td>
</tr>
<tr>
<td>Contact Variants</td>
<td>40</td>
</tr>
<tr>
<td>Standard Shell Assembly</td>
<td>41</td>
</tr>
<tr>
<td>Ordering Information</td>
<td>42</td>
</tr>
</tbody>
</table>

## CBDPB/CBDPC Series

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Combo-Dual Port Series Introduction</td>
<td>43</td>
</tr>
<tr>
<td>Technical Characteristics</td>
<td>43-44</td>
</tr>
<tr>
<td>Contact Variants</td>
<td>44</td>
</tr>
<tr>
<td>Right Angle (90°) Printed Board Mount Connector</td>
<td>45</td>
</tr>
<tr>
<td>Right Angle (90°) Printed Board Mount Contact Hole Pattern</td>
<td>46-47</td>
</tr>
<tr>
<td>Ordering Information</td>
<td>48</td>
</tr>
</tbody>
</table>

## Connector Savers

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACBDP/ACBMP Series Introduction</td>
<td>57</td>
</tr>
<tr>
<td>Technical Characteristics</td>
<td>58</td>
</tr>
<tr>
<td>ACBDP/ACBMP Series Size 20 and Size 8 Contact Variants</td>
<td>58</td>
</tr>
<tr>
<td>Male to Female Connector Saver and Jackscrew Systems</td>
<td>59</td>
</tr>
<tr>
<td>Ordering Information</td>
<td>60</td>
</tr>
</tbody>
</table>

## Unique Features

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unique Features Introduction and Sequential Mating Contacts</td>
<td>61</td>
</tr>
<tr>
<td>Size 8 Contact Stabilization Feature</td>
<td>62</td>
</tr>
<tr>
<td>Combo-D Connectors with 100 AMP High Current Removable Crimp Power Contacts Technical Characteristics and 100 AMP High Current Removable Crimp Power Contacts (for use with 8 AWG wire)</td>
<td>63</td>
</tr>
<tr>
<td>Selectively Loaded Combo-D Connectors for use with 100 AMP High Current Removable Crimp Power Contacts and Temperature Rise Curve</td>
<td>64</td>
</tr>
<tr>
<td>Size 8 Straight Printed Board Mount High Voltage Contact</td>
<td>65</td>
</tr>
<tr>
<td>Size 8 Right Angle (90°) Printed Board Mount High Voltage Contact</td>
<td>65</td>
</tr>
<tr>
<td>Size 8 Bus Bar Power Contacts</td>
<td>66</td>
</tr>
<tr>
<td>Size 8 Integral Blind Mate Guide</td>
<td>66</td>
</tr>
<tr>
<td>Customer Specified Contact Termination Length</td>
<td>67</td>
</tr>
</tbody>
</table>

Visit our web site for the latest catalog updates and supplements at www.connectpositronic.com/combo-d/catalogs
Positronic offers a wide variety of QPL connector products ................................................................. 87

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SAVE TIME AND MONEY! Let Positronic support you by cablizing your CBD / CBM / CBC / CBCD connector selection.

For more details contact Technical Sales or visit our web site at: http://www.connectpositronic.com/cable-assemblies

Support Capabilities:
• Design, development, engineering support, and documentation
• Build to customer print
• Assist in expansion of qualified suppliers on BOM
• Select facilities certified to ISO 9001 and AS9100
• Adherence to IPC-620 standards
• Product prototyping and first articles
• Electrical and mechanical testing

Many Industries Served including:
• Aerospace
• Datacom / Telecom
• Medical
• Industrial
• Military / Defense
• Transit / Rail

Products & Services
• Cable and harness assemblies
• Flex circuit assemblies
• Coaxial cable assemblies
• Kitting services
• EMI/RFI shielded assemblies
• Box builds
• Hermetic assemblies
TEMPERATURE RISE CURVES FOR SIZE 8, 10 AND 12 AWG WIRE

**MC4008D:** Curve developed using a mated CBD7W2F57 and CBC7W2M loaded with MC4008D contacts terminated to 8 AWG wire.

**MC4010D:** Curve developed using a mated CBD7W2F36 and CBC7W2M loaded with MC4010D contacts terminated to 10 AWG wire.

**MC4012D:** Curve developed using a mated CBD7W2F55 and CBC7W2M loaded with MC4012D contacts terminated to 12 AWG wire.

**Test conducted in accordance with UL1977.**
All power contacts under load.

**MC4008D:** Curve developed using a mated CBD8W8F57 and CBC8W8M loaded with MC4008D contacts terminated to 8 AWG wire.

**MC4010D:** Curve developed using a mated CBD8W8F36 and CBC8W8M loaded with MC4010D contacts terminated to 10 AWG wire.

**MC4012D:** Curve developed using a mated CBD8W8F55 and CBC8W8M loaded with MC4012D contacts terminated to 12 AWG wire.

**Test conducted in accordance with UL1977.**
All power contacts under load.

**MC4008D:** Curve developed using a mated CBD21WA4F57 and CBC21WA4M loaded with MC4008D contacts terminated to 8 AWG wire.

**MC4010D:** Curve developed using a mated CBD21WA4F36 and CBC21WA4M loaded with MC4010D contacts terminated to 10 AWG wire.

**MC4012D:** Curve developed using a mated CBD21WA4F55 and CBC21WA4M loaded with MC4012D contacts terminated to 12 AWG wire.

**Test conducted in accordance with UL1977.**
All power contacts under load.

**MC4008D:** Curve developed using a mated CBD8W8F57 and CBC8W8M loaded with MC4008D contacts terminated to 8 AWG wire.

**MC4010D:** Curve developed using a mated CBD8W8F36 and CBC8W8M loaded with MC4010D contacts terminated to 10 AWG wire.

**MC4012D:** Curve developed using a mated CBD8W8F55 and CBC8W8M loaded with MC4012D contacts terminated to 12 AWG wire.

**Test conducted in accordance with UL1977.**
All power contacts under load.

**MC4008D:** Curve developed using a mated CBD8W8F57 and CBC8W8M loaded with MC4008D contacts terminated to 8 AWG wire.

**MC4010D:** Curve developed using a mated CBD8W8F36 and CBC8W8M loaded with MC4010D contacts terminated to 10 AWG wire.

**MC4012D:** Curve developed using a mated CBD8W8F55 and CBC8W8M loaded with MC4012D contacts terminated to 12 AWG wire.
Test conducted in accordance with UL1977. All power contacts under load.

**Standard Material:** Curve developed using a mated CBD8W8F loaded with FC4008D contacts and CBD8W8M loaded with MC4008D contacts terminated to 8 AWG wire.

**High Conductivity:** Curve developed using a mated CBD8W8F loaded with FC4008DS contacts and CBD8W8M loaded with MC4008DS contacts terminated to 8 AWG wire.

* indicates contact gender
Combo-D series connectors permit mixed contact combinations of power, shielded, air, high voltage and signal contacts within the same connector body. Twenty-two connector variants are offered in six standard shell sizes.

Three performance levels of Combo-D series connectors are offered: professional, industrial and military. CBD series connectors are quality connectors recommended for use in sheltered, non-corrosive indoor and outdoor environments having normal ventilation, but without temperature or humidity controls. Signal contacts are offered with open entry professional level or PosiBand closed entry industrial level signal contacts. CBD series connectors meet performance requirements of IEC 60807-2, Performance Level One or Two. CBM series connectors are military quality connectors recommended for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBM series connectors will meet the applicable performance requirements of DSCC 85039.

Combo-D series connectors utilize precision machined signal contacts. Connector variants are available with contact terminations for solder and straight and right angle (90°) printed board mount terminations featuring a choice of inch or metric printed board footprints.

Power, shielded and high voltage contacts are removable, having solder and straight and right angle (90°) printed board mount terminations. Power and shielded contacts are available with crimp terminations. Air contact options are also available, see page 80 for details.

For low level shielding requirements, ferrite inductors may be attached to both signal and power contacts of connectors having contact terminations which are straight or right angle (90°) for printed board mounting applications. For additional information contact Technical Sales.

The female power contacts feature the Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.

A wide assortment of printed board mounting hardware, cable support hoods, and locking systems is available from stock.

A blind mating system is available for applications requiring connector coupling in recessed areas or mobile power coupling systems.

Straight and right angle (90°) PCB mount thermocouple contacts are available, please contact Technical Sales for details.
TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:
Insulator: Glass filled polyester per ASTM D 5927 UL 94V-0, blue color, and composite.
Contacts: Precision machined copper alloy.
Contact Plating: SIGNAL: Gold flash over nickel plate and gold 0.000050 [1.27µ] over nickel plate. Other finishes available upon request, see page 81.
POWER: Gold flash over nickel. Other finishes available upon request, see page 81.
SHIELDED: For contact platings, see page 68.
HIGH VOLTAGE: For contact platings, see page 68.
Shells: Steel with tin plate; zinc plate with chromate seal; stainless steel passivated. Other materials and finishes available upon request.
Mounting Spacers and Brackets: Nylon; polyester; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated.
Push-On Fasteners: Phosphor bronze and beryllium copper with tin plate.
Jackscrew Systems: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.
Hoods: Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electrosilk nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.
Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:
Signal Contacts,
Fixed: Size 20 contacts, male - 0.040 inch [1.02mm] diameter. CBP series has open entry female contacts. PosiBand closed entry female options are also available. CBM series has PosiBand closed entry female contacts, see page 68 for details.
Contact Retention in Insulator: Signal: 9 lbs. [40N]. Power, shielded and high voltage: 22 lbs [98N].
Signal Contact Terminations: Solder contacts - 0.042 inch [1.06mm] minimum hole diameter for 20 AWG [0.5 mm] wire maximum.
Power Contacts,
Removable, Crimp or Solder Termination:
Size 8 contact, male – 0.142 inch [3.61mm] mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BiCu mechanical retention member. Closed crimp barrel.
Size 8 contact, male – 0.142 inch [3.61mm] mating diameter. Printed board terminations with 0.078 inch [1.98mm], 0.094 inch [2.39mm] and 0.125 inch [3.18mm] termination diameters.
High Voltage Contacts: Straight and right angle (90°) terminations – 0.041 inch [1.04mm] minimum hole diameter.
Shells: Male shells may be dimpled for EMI/ESD ground paths.
Polarization: Trapezoidally shaped shells and polarized jackscrews.
Mounting to Angle Brackets:
Rapid installation push-on fasteners and threaded posts.
Mounting to Printed Board:
Jackscrews and vibration locking systems.
Locking Systems:
Mechanical Operations: CBD series, open entry contacts, 500 operations. CBD series, PosiBand closed entry and CBM series, 1,000 operations. Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:
SIZE 20 CONTACTS
Contact Current Rating: 7.5 amperes nominal.
Initial Contact Resistance: 0.008 ohms maximum.
Proof Voltage: 1000 V r.m.s.
SIZE 8 CONTACTS
POWER CONTACTS
Contact Current Rating - Tested per UL 1977:
Standard Contact Material: 0.078 inches diameter / 12 AWG terminations: 39 amperes.
0.094 inches diameter / 10 AWG terminations: 50 amperes.
0.125 inches diameter / 8 AWG terminations: 70 amperes.
See Temperature Rise Curves on page 1 for details.
High Conductivity Contact Material:
8 AWG terminations: 80 amperes.
See Temperature Rise Curves on page 2 for details.
Initial Contact Resistance:
Standard Contact Material: 0.0005 ohms max. per IEC 60512-2, Test 2b.
High Conductivity Contact Material: 0.00035 ohms max. per IEC 60512-2, Test 2b.
Proof Voltage: 1000 V r.m.s.
SHIELDED CONTACTS
For electrical characteristics, see page 69.
HIGH VOLTAGE CONTACTS
For electrical characteristics, see page 69.
CONNECTOR
Insulation Resistance: 5 G ohms.
Clearance and Creepage Distance: 0.039 [1.0mm] minimum.
Working Voltage: 300 V r.m.s.
CLIMATIC CHARACTERISTICS:
Temperature Range: -55°C to +125°C.
Damp Heat, Steady State: 10 days.
THERMOCOUPLE CONTACTS:
Straight and right angle PCB mount contacts are available, please contact Technical Sales for details.
Size 20 crimp contacts are available in CBC series, see page 74 for details.
CONTACT VARIANTS
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

**SHELL SIZE 1**

*1 2WK2

5W1

**SHELL SIZE 2**

3W3

*2 3WK3

7W2

11W1

**SHELL SIZE 3**

5W5

9W4

13W3

17W2

21W1

**SHELL SIZE 4**

8W8

13W6

17W5

21WA4

25W3

27W2

**SHELL SIZE 5**

24W7

36W4

43W2

47W1

**SHELL SIZE 6**

46W4

Notes:
*1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.
*2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact.
SOLDER CUP CONNECTOR
CODE 2

For solder cup contacts, specify code 2 in step 4 of ordering information.

Typical part number: CBD7W2M200T0

STRAIGHT PRINTED BOARD MOUNT CONNECTOR
CODE 3, 35, 36 AND 37

For straight printed board mount contacts, specify code no. in step 4 of ordering information.

Typical part number: CBD17W2F35S60T2X
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH 0.078 [1.98] Ø POWER CONTACTS
CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2.
SHELL SIZE 6
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH 0.078 [1.98] Ø POWER CONTACTS
CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION
CONNECTOR VARIANT 46W4
See temperature rise curves on pages 1 and 2

Typical part number:
CBD46W4M55R7NT20

0.283[7.19]-Specify code 5 or 55 in step 4 of ordering information
0.507[12.88] Nominal
0.112[2.84] Typ.
0.028[0.71] Ø
0.078[1.98] Ø

SHELL SIZE 6
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH 0.125 [3.18] Ø POWER CONTACTS
CODE 5 OR 57, 0.283 [7.19] CONTACT EXTENSION
CONNECTOR VARIANT 46W4
See temperature rise curves on pages 1 and 2

Typical part number:
CBD46W4M57R7NT20

0.283[7.19]-Specify code 5 or 57 in step 4 of ordering information
0.810 [20.57] Nominal
0.112[2.84] Typ.
0.125[3.18] Ø
0.028[0.71] Ø

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
### METRIC SYSTEM RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

**WITH 0.078 [1.98] Ø POWER CONTACTS**

#### CODE 7 AND 75, 0.370 [9.40] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2.

<table>
<thead>
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<th>SHELL SIZE</th>
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</tr>
<tr>
<td>SHELL SIZE 4</td>
<td>2.720</td>
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</tr>
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</tr>
</tbody>
</table>

**Typical part number:** CBD36W4M75R70T20

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### METRIC SYSTEM RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

**WITH 0.125 [3.18] Ø POWER CONTACTS**

#### CODE 7 AND 77, 0.370 [9.40] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2.

<table>
<thead>
<tr>
<th>SHELL SIZE</th>
<th>A</th>
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<th>C</th>
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<td></td>
<td>[52.63]</td>
<td>[47.04]</td>
<td>[10.67]</td>
<td>[9.40]</td>
</tr>
<tr>
<td>SHELL SIZE 4</td>
<td>2.720</td>
<td>2.406</td>
<td>0.470</td>
<td>0.370</td>
</tr>
<tr>
<td></td>
<td>[69.09]</td>
<td>[61.11]</td>
<td>[11.94]</td>
<td>[9.40]</td>
</tr>
<tr>
<td>SHELL SIZE 5</td>
<td>2.626</td>
<td>2.406</td>
<td>0.470</td>
<td>0.370</td>
</tr>
<tr>
<td></td>
<td>[66.70]</td>
<td>[61.11]</td>
<td>[11.94]</td>
<td>[9.40]</td>
</tr>
</tbody>
</table>

**Typical part number:** CBD36W4M77R70T20
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.045 [1.14] hole for signal contact termination positions.
Suggest 0.098 [2.49] hole for 0.078 [1.98] Ø power contact termination positions.
Suggest 0.114 [2.90] hole for 0.094 [2.39] Ø power contact termination positions.
Suggest 0.145 [3.68] hole for 0.125 [3.18] Ø power contact termination positions.
Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 85.

For press-fit connector installation tools, see page 86.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.
Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions.
Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions.
Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 85.

For press-fit connector installation tools, see page 86.
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN
WITH 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.145 [3.68] Ø hole for power contact termination positions.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.145 [3.68] Ø hole for power contact termination positions.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY
THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO
STANDARD DENSITY PCB MOUNT

CODE NO.  5 & 57  7 & 77

A   0.471 [11.96]  0.990 [24.64]
B   0.415 [10.54]  0.340 [8.64]
C   0.359 [9.12]  0.290 [7.37]
X   0.112 [2.84]  0.100 [2.54]
Y   0.056 [1.42]  0.050 [1.27]
STRAIGHT PRINTED BOARD MOUNT CONNECTOR
WITH FDS4201D OR MDS4201D SHIELDED CONTACTS
CODE 65

Typical part number:
CBD17W2M65S60T20

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH FRT4201D OR MRT4201D SHIELDED CONTACTS
CODE 85

**NOTE:**
Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.

<table>
<thead>
<tr>
<th>SHELL SIZE</th>
<th>A [mm]</th>
<th>B [mm]</th>
<th>C [mm]</th>
<th>D [mm]</th>
</tr>
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<tbody>
<tr>
<td>SHELL SIZE 1</td>
<td>1.204</td>
<td>0.984</td>
<td>0.339</td>
<td>0.283</td>
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<tr>
<td>SHELL SIZE 2</td>
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<td>1.312</td>
<td>0.339</td>
<td>0.283</td>
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<tr>
<td>SHELL SIZE 3</td>
<td>2.072</td>
<td>1.852</td>
<td>0.339</td>
<td>0.283</td>
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<tr>
<td>SHELL SIZE 4</td>
<td>2.720</td>
<td>2.500</td>
<td>0.339</td>
<td>0.283</td>
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<tr>
<td>SHELL SIZE 5</td>
<td>2.626</td>
<td>2.406</td>
<td>0.395</td>
<td>0.545</td>
</tr>
</tbody>
</table>

* Typical part number:
CBD17W2M85R7NT20

Typical part number:
CBD36W4M85R7NT20

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination position.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.
STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE PATTERN
WITH FDS4201D AND MDS4201D SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

<table>
<thead>
<tr>
<th>Dimension (Inches)</th>
<th>Dimension (Millimeters)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.055 [1.42]</td>
<td>0.056 [1.42]</td>
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<tr>
<td>0.109 [2.77]</td>
<td>0.112 [2.84]</td>
</tr>
<tr>
<td>0.190 [4.83]</td>
<td>0.480 [12.20]</td>
</tr>
<tr>
<td>0.250 [6.35]</td>
<td>0.635 [16.15]</td>
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<tr>
<td>0.500 [12.70]</td>
<td>1.270 [32.30]</td>
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<tr>
<td>0.750 [19.05]</td>
<td>1.905 [48.38]</td>
</tr>
<tr>
<td>1.000 [25.40]</td>
<td>2.540 [64.00]</td>
</tr>
<tr>
<td>1.250 [31.75]</td>
<td>3.175 [80.50]</td>
</tr>
</tbody>
</table>

STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination position.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.045 [1.14] Ø hole for signal contact termination position.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN
WITH FRT4201D AND MRT4201D SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

**NOTE:** Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.

SUGGESTED PRINTED BOARD HOLE SIZES:

- Suggest 0.045 [1.14] Ø hole for signal contact termination position.
- Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.
COMPLIANT PRESS-FIT CONNECTOR
CODE 93

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.123 [3.12] Ø hole for connector mounting holes.

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 85.
For press-fit connector installation tools, see page 86.

TEMPERATURE RISE CURVE

Test conducted in accordance with UL1977.
All power contacts under load.

Curve developed using CBD8W8M00000 and CBD8W8F93S000 connectors with MC4008D contacts terminated to 8 AWG wire.
PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY
THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO
STANDARD DENSITY PCB MOUNT

ORDERING INFORMATION - CODE NUMBERING SYSTEM
Specify Complete Connector By Selecting An Option From Step 1 Through 8

<table>
<thead>
<tr>
<th>STEP</th>
<th>EXAMPLE</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>X</th>
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<tbody>
<tr>
<td>1</td>
<td>CBD</td>
<td>17W2</td>
<td>F</td>
<td>55</td>
<td>R7</td>
<td>N</td>
<td>T2</td>
<td>X</td>
<td>/AA</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**STEP 10 - SPECIAL OPTIONS**
FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 81.

CONTACT TECHNICAL SALES FOR ORDERING DETAILS OF THE FOLLOWING:
Other Special Requirements.
Straight / Right Angle Thermocouple PCB mount contacts.

**STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS**
/AA - RoHS Compliant
NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBD17W2F55R7T2X

**STEP 7 - LOCKING AND POLARIZING SYSTEMS**
0 - None
V3 - Lock Tab, connector front panel mounted.
V5 - Lock Tab, connector rear panel mounted.
VL - Lock Lever, used with Hoods only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with Internal Hex for 3/32 Hex Drives.
E6 - Rotating Male and Female Polarized Jackscrews.

**STEP 6 - HOODS AND PUSH-ON FASTENERS**
0 - None
AN - Lightweight Aluminum Hood, nicked finish.
AC - Lightweight Aluminum Hood, no finish.
Z - Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews, shell sizes 1 through 5
H - Hood, Top Opening, Metal, shell sizes 2 through 5
G - Hood, EMI/RFI, Die Cast Zinc, shell sizes 1 through 6
N - Push-on Fastener, Right Angle (90°) Mounting Brackets

**STEP 5 - MOUNTING STYLE**
0 - Mounting Hole, 0.120 [3.05] Ø
02 - Mounting Hole, 0.154 [3.91] Ø
*5B - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar
*5B8 - Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar
F - Float Mounts, Universal
P - Threaded Post, Brass, 0.250 [6.35] Length
P2 - Threaded Post, Nylon, 0.250 [6.35] Length
*5R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threaded Female Jackscrews with Cross Bar
*5R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
*7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
*8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
*8S - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Spacers with Cross Bar
S - Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
S5 - Swaged Locknut, 4-40 Threads
S6 - Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] Length

**STEP 4 - CONTACT TERMINATION TYPE**
0 - Connector ordered without size 8 power, shielded, air or high voltage removable contacts. See pages 60-68 for contact part numbers. Available on 2WK2, 3WK3, 5WK5, and 8W8.
2 - Fixed Solder Cup, Signal Contacts only.
3 - Solder, Straight Printed Board Mount with Signal Contacts, 0.170 [4.32] Tail Length.
35 - Solder, Straight Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.170 [4.32] Tail Length.
36 - Solder, Straight Printed Board Mount with Signal and 0.094 [2.39] Ø Power Contacts, 0.170 [4.32] Tail Length.
37 - Solder, Straight Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.170 [4.32] Tail Length.
5 - Solder, Right Angle (90°) Printed Board Mount with Signal Contacts only, 0.283 [7.19] Signal Contact Extension.
55 - Solder, Right Angle (90°) Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.283 [7.19] Signal Contact Extension.
57 - Solder, Right Angle (90°) Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.283 [7.19] Signal Contact Extension.
65 - Solder, Straight Printed Board Mount with Signal and Shielded Contacts MDS/FDS 4201D footprint, 0.170 [4.32] Signal Contact Tail Length.
7 - Solder, Metric System Right Angle (90°) Printed Board Mount with Signal Contacts only, 0.370 [9.40] Signal Contact Extension.
75 - Solder, Metric System Right Angle (90°) Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.370 [9.40] Signal Contact Extension.
77 - Solder, Metric System Right Angle (90°) Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.370 [9.40] Signal Contact Extension.
*85 - Solder, Right Angle (90°) Printed Board Mount with Signal and Shielded Contacts MRT/FRT 4201D footprint, 0.283 [7.19] Signal Contact Extension.
93 - Size 20 Omega type compliant and Size 8 Bi-Spring type compliant, termination length 0.225 [5.72].

NOTES
** - Not available on shell size 6, CBD 46W4.
** - For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
** - When using G hood with CBD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
** - For stainless steel dimpled male versions, contact Technical Sales.
** - Not available when using 2WK2, 3WK3, 5WK5, 8W8, instead use B, R, R3, R4, or R5.

**DIMENSIONS ARE IN INCHES [MILLIMETERS].**
**ALL DIMENSIONS ARE SUBJECT TO CHANGE.**
CBC series connectors offer professional, industrial and military performance levels. Connectors are designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBC series connectors offer mixed crimp-removable contact combinations of power, shielded, air, high voltage, signal, and thermocouple contacts within the same connector body. Refer to size 8 removable contacts power, shielded, air and high voltage section, pages 68-80 for technical characteristics. Sixteen connector variants are offered in six standard shell sizes.

A wide assortment of cable support hoods and locking systems is available from stock.

CBC series connectors also offer a Blind Mating connector system for applications requiring connector couplings in recessed areas or for mobile power coupling systems.

CBC series connectors utilize precision machined contacts and they meet the applicable performance and dimensional requirements of IEC 60807-3, Performance Levels One and Two, DSCC 85039 and MIL-DTL-24308.

CBC SERIES

Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.
TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

**Insulator:** Glass filled polyester per ASTM D 5927, UL 94V-0, blue color.

**Contacts:** Precision machined copper alloy.

**SIGNAL:** Gold flash over nickel plate and gold 0.000050 [1.27µ] over nickel plate. Other finishes available upon request, see page 81.

**POWER:** Gold flash over nickel. Other finishes available upon request, see page 81.

**SHIELDED:** For contact platings, see page 68.

**HIGH VOLTAGE:** For contact platings, see page 68.

**Shells:** Steel with tin plate; zinc plate with chromate seal; stainless steel passivated. Other materials and finishes available upon request.

**Mounting Spacers:** Nylon; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated.

**Jackscrew Systems:** Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

**Hoods:** Composite and plastic UL94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

**Signal Contacts, Crimp Removable:**

Size 20 contacts, male – 0.040 inch [1.02mm] mating diameter. Female rugged open entry or PosiBand closed entry contact design, see page 69 for details.

Contact Retention In Insulator:

Signal: 9 lbs. [40N]. Power, shielded and high voltage: 22 lbs. [98N]

**Crimp Contact Terminations:**

Closed barrel crimp, wire sizes 18 AWG [1.0mm²] through 30 AWG [0.05 mm²]

**Power Contacts, Removable, Crimp or Solder Termination:**

Size 8 contacts, male – 0.142 inch [3.61mm] mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

**Shielded Contacts, Removable:**

See table of cable sizes for contact termination dimensions, page 78.

**High Voltage Contacts:**

Straight and right angle (90°) terminations – 0.041 inch [1.04mm] min. hole diameter.

**ELECTRICAL CHARACTERISTICS:**

**SIZE 20 CONTACTS**

Contact Current Rating: 7.5 amperes nominal.
Initial Contact Resistance: 0.008 ohms maximum.
Proof Voltage: 1000 V r.m.s.

**SIZE 8 CONTACTS**

**POWER CONTACTS**

For electrical characteristics, see page 4.

**SHIELDED CONTACTS**

For electrical characteristics, see page 69.

**HIGH VOLTAGE CONTACTS**

For electrical characteristics, see page 69.

**CONNECTOR**

**Insulation Resistance:** 5 G ohms.
**Clearance and Creepage Distance:** 0.039 [1.0mm] minimum.
**Working Voltage:** 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55˚C to +125˚C.
Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

Size 20 crimp contacts are available. See page 74 for details.
PCB mount contacts are available in CBD/CBM series, see page 4 for details.
**NOTES:**

*1 Additional contact variants may be tooled at customer request.

*2 13W6 and 27W2 variant currently available in female only. Contact Technical Sales for availability of male connector.

---

**SHELL SIZE 1**

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

---

**SHELL SIZE 2**

---

**SHELL SIZE 3**

---

**SHELL SIZE 4**

---

**SHELL SIZE 5**

---

**SHELL SIZE 6**
STANDARD SHELL ASSEMBLY

TYPICAL CONNECTOR TOP VIEW

<table>
<thead>
<tr>
<th>SHELL SIZES</th>
<th>A ±0.015</th>
<th>B ±0.005</th>
<th>B1 ±0.005</th>
<th>C ±0.015</th>
<th>D ±0.005</th>
<th>D1 ±0.005</th>
<th>E ±0.015</th>
<th>F ±0.010</th>
<th>G ±0.010</th>
<th>H ±0.010</th>
<th>K ±0.010</th>
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<tbody>
<tr>
<td>SHELL SIZE 1 MALE</td>
<td>1.213</td>
<td>0.066</td>
<td>0.984</td>
<td>0.329</td>
<td>0.494</td>
<td>0.759</td>
<td>0.422</td>
<td>0.233</td>
<td>0.422</td>
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<td>SHELL SIZE 1 FEMALE</td>
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<td>0.494</td>
<td>0.759</td>
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<tr>
<td>SHELL SIZE 2 MALE</td>
<td>1.541</td>
<td>0.994</td>
<td>1.312</td>
<td>0.329</td>
<td>0.494</td>
<td>1.083</td>
<td>0.422</td>
<td>0.233</td>
<td>0.422</td>
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<tr>
<td>SHELL SIZE 2 FEMALE</td>
<td>1.541</td>
<td>0.971</td>
<td>1.312</td>
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<td>1.083</td>
<td>0.422</td>
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<tr>
<td>SHELL SIZE 3 MALE</td>
<td>2.088</td>
<td>1.534</td>
<td>1.852</td>
<td>0.329</td>
<td>0.494</td>
<td>1.625</td>
<td>0.422</td>
<td>0.233</td>
<td>0.422</td>
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</tr>
<tr>
<td>SHELL SIZE 3 FEMALE</td>
<td>2.088</td>
<td>1.511</td>
<td>1.852</td>
<td>0.311</td>
<td>0.494</td>
<td>1.625</td>
<td>0.422</td>
<td>0.233</td>
<td>0.422</td>
<td>0.233</td>
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<td>SHELL SIZE 4 MALE</td>
<td>2.729</td>
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<td>0.329</td>
<td>0.494</td>
<td>2.272</td>
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<tr>
<td>SHELL SIZE 4 FEMALE</td>
<td>2.729</td>
<td>2.159</td>
<td>2.500</td>
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<td>0.422</td>
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<tr>
<td>SHELL SIZE 5 MALE</td>
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<td>0.233</td>
<td>0.422</td>
<td>0.233</td>
</tr>
<tr>
<td>SHELL SIZE 5 FEMALE</td>
<td>2.635</td>
<td>2.064</td>
<td>2.406</td>
<td>0.423</td>
<td>1.971</td>
<td>2.406</td>
<td>0.668</td>
<td>0.396</td>
<td>0.426</td>
<td>0.233</td>
<td>0.422</td>
<td>0.233</td>
</tr>
<tr>
<td>SHELL SIZE 6 MALE</td>
<td>2.729</td>
<td>2.182</td>
<td>2.500</td>
<td>0.500</td>
<td>1.971</td>
<td>2.500</td>
<td>0.668</td>
<td>0.396</td>
<td>0.426</td>
<td>0.233</td>
<td>0.422</td>
<td>0.233</td>
</tr>
<tr>
<td>SHELL SIZE 6 FEMALE</td>
<td>2.729</td>
<td>2.182</td>
<td>2.500</td>
<td>0.485</td>
<td>1.971</td>
<td>2.500</td>
<td>0.668</td>
<td>0.396</td>
<td>0.426</td>
<td>0.233</td>
<td>0.422</td>
<td>0.233</td>
</tr>
</tbody>
</table>

DIMENSIONS ARE IN INCHES (MILLIMETERS).
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

**STEP 1 - BASIC SERIES**

<table>
<thead>
<tr>
<th>STEP</th>
<th>EXAMPLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>CBC</td>
</tr>
<tr>
<td>2</td>
<td>7W2</td>
</tr>
<tr>
<td>3</td>
<td>M</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>0</td>
</tr>
<tr>
<td>6</td>
<td>Z</td>
</tr>
<tr>
<td>7</td>
<td>0</td>
</tr>
<tr>
<td>8</td>
<td>0</td>
</tr>
<tr>
<td>9</td>
<td>/AA</td>
</tr>
<tr>
<td>10</td>
<td>-14</td>
</tr>
</tbody>
</table>

**STEP 2 - CONNECTOR VARIANTS**

| Shell Size 1 | 5W1 |
| Shell Size 2 | 7W2, 11W1 |
| Shell Size 3 | 9W4, 13W3, 17W2, 21W1 |
| Shell Size 4 | *13W6, 21W4, 25W3, *27W2 |
| Shell Size 5 | 24W7, 36W4, 43W2, 47W1 |
| Shell Size 6 | 46W4 |

**STEP 3 - CONNECTOR GENDER**

<table>
<thead>
<tr>
<th>Gender</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>M</td>
<td>Male</td>
</tr>
<tr>
<td>S</td>
<td>Female - Industrial or Military Level</td>
</tr>
</tbody>
</table>

PosiBand Closed Entry Signal Contacts

Professional Level female open entry contacts are available and can be ordered separately, see page 73.

**STEP 4 - CONTACT TERMINATION TYPE**

<table>
<thead>
<tr>
<th>Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Connector ordered without contacts. Order signal, power, shielded, high voltage, air and thermocouple contacts separately. See pages 68-80 for contact part numbers.</td>
</tr>
<tr>
<td>1</td>
<td>Signal contacts, 20 AWG-24 AWG [0.5mm² - 0.25mm²].</td>
</tr>
<tr>
<td>11</td>
<td>Signal contacts, 20 AWG-24 AWG [0.5mm² - 0.25mm²] with MC/FC 4012D Power Contact.</td>
</tr>
<tr>
<td>12</td>
<td>Signal contacts, 20 AWG-24 AWG [0.5mm² - 0.25mm²] with MC/FC 4016D power contact.</td>
</tr>
<tr>
<td>13</td>
<td>Signal contacts, 20 AWG-24 AWG [0.5mm² - 0.25mm²] with MCC/FCC 4101D shielded contacts.</td>
</tr>
<tr>
<td>14</td>
<td>Signal contacts, 20 AWG-24 AWG [0.5mm² - 0.25mm²] with MCC/FCC 4102D shielded contacts.</td>
</tr>
</tbody>
</table>

**STEP 5 - MOUNTING STYLE**

<table>
<thead>
<tr>
<th>Style</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Mounting Hole, 0.120 [3.05] Ø</td>
</tr>
<tr>
<td>02</td>
<td>Mounting Hole, 0.154 [3.91] Ø</td>
</tr>
<tr>
<td>F</td>
<td>Float Mounts, Universal</td>
</tr>
<tr>
<td>S2</td>
<td>Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length</td>
</tr>
<tr>
<td>S5</td>
<td>Swaged Locknut, 4-40 Threads</td>
</tr>
</tbody>
</table>

**STEP 6 - HOODS**

<table>
<thead>
<tr>
<th>Hood</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>None</td>
</tr>
<tr>
<td>H</td>
<td>Hood, Top Opening, Metal, shell sizes 2 through 5</td>
</tr>
<tr>
<td>AN</td>
<td>Lightweight Aluminum Hood, nickel finish</td>
</tr>
<tr>
<td>AC</td>
<td>Lightweight Aluminum Hood, no finish</td>
</tr>
<tr>
<td>G</td>
<td>Hood, EM/MFI, Die Cast Zinc, shell sizes 1 through 6</td>
</tr>
<tr>
<td>Z</td>
<td>Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating jackscrews, shell sizes 1 through 5</td>
</tr>
</tbody>
</table>

**STEP 7 - LOCKING AND POLARIZING SYSTEMS**

<table>
<thead>
<tr>
<th>Systems</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>V3</td>
<td>Lock Tab, connector front panel mounted.</td>
</tr>
<tr>
<td>V5</td>
<td>Lock Tab, connector rear panel mounted.</td>
</tr>
<tr>
<td>VL</td>
<td>Lock Lever, used with Hoods only.</td>
</tr>
<tr>
<td>T</td>
<td>Fixed Female Jackscrews.</td>
</tr>
<tr>
<td>T2</td>
<td>Fixed Female Jackscrews.</td>
</tr>
<tr>
<td>TL</td>
<td>Fixed Male and Female Polarized Jackscrews.</td>
</tr>
<tr>
<td>E</td>
<td>Rotating Male Jackscrews.</td>
</tr>
<tr>
<td>E2</td>
<td>Rotating Male Screw Locks.</td>
</tr>
<tr>
<td>E3</td>
<td>Rotating Male with Internal Hex for 3/32 Hex Drives</td>
</tr>
<tr>
<td>E6</td>
<td>Rotating Male and Female Polarized Jackscrews.</td>
</tr>
</tbody>
</table>

**STEP 8 - SHELL OPTIONS**

<table>
<thead>
<tr>
<th>Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Zinc Plated, with Chromate Seal.</td>
</tr>
<tr>
<td>S</td>
<td>Stainless Steel, passivated.</td>
</tr>
<tr>
<td>X</td>
<td>Tin Plated.</td>
</tr>
<tr>
<td>Z</td>
<td>Tin Plated and Dimpled (male connectors only)</td>
</tr>
</tbody>
</table>

**STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS**

<table>
<thead>
<tr>
<th>Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>/AA</td>
<td>RoHS Compliant</td>
</tr>
</tbody>
</table>

**NOTE:** If compliance to environmental legislation is not required, this step will not be used. Example: CBC7W2M10Z00

**STEP 10 - SPECIAL OPTIONS**

For special options, see Special Options Appendix on page 81.

---

**NOTES**

*1 Connector variant 13W6 and 27W2 are currently available in female only, contact Technical Sales for availability of male connector.
*2 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
*3 When using G hood with CBC variants, use the extended height hood. See Accessories Catalog for extended G hood options.
*4 For stainless steel dimpled male versions, contact Technical Sales.

For crimping information and crimp tools, see Application Tools section, page 82.

---

**NOTE:** If you would like a 2D drawing or 3D model, once you’ve made your connector selection, please visit www.connectpositronic.com. If you can’t find your specific part number on our web site, contact Technical Sales to have one created.
Positronic’s Combo-D connectors are a popular choice for a wide variety of applications. Many options make the Combo-D a versatile connector choice.

CBDD high density series connectors are quality connectors recommended for use in sheltered, non-corrosive indoor and outdoor environments having normal ventilation, but without temperature or humidity controls.

CBDD series connectors offer mixed contact combinations of power, signal, and thermocouple contacts within the same connector body.

CBDD series connectors utilize precision machined contacts offering high reliability. Connector variants are available with straight and right angle (90°) printed board mount terminations, including compliant press-fit. For cable connectors see CBDD section, page 39.

Female power contacts feature the Large Surface Area (L.S.A.) closed entry contact design, which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.

Fixed signal contacts are available with open entry female contacts, professional level or PosiBand closed entry female contacts, industrial level. Military contact plating is optional.

A wide assortment of printed board mounting hardware, cable support hoods, and locking systems is available from stock.

A blind mating system is available for applications requiring connector coupling in recessed areas or mobile power coupling systems.

Straight and right angle PCB mount thermocouple contacts are available, please contact Technical Sales for details.

CBDD series connectors utilize precision machined contacts and meet applicable performance and dimensional requirements of IEC 60807-7, MIL-DTL-24308 and AS39029.

Non-magnetic versions are available, contact Technical Sales.
TECHNICAL CHARACTERISTICS, continued

continued from previous page . . .

- Straight Printed Board Mount – 0.020 inch [0.51mm] diameter.
- Right Angle (90°) Printed Board Mount – 0.030 inch [0.76 mm] diameter.

Power Contacts, Termini:

- Size 16 contacts - printed board terminations with 0.063 inch [1.60mm] diameters.
- Size 8 contacts - printed board terminations with 0.078 inch [1.98mm], 0.094 inch [2.39mm] and 0.125 inch [3.18mm] termination diameters.

Shielded Contacts, Removable:

- See table of cable sizes for contact termination dimensions, page 78.

High Voltage Contacts:

- Straight and right angle (90°) terminations – 0.041 inch [1.04mm] minimum hole diameter.

Shells:

- Male shells may be dimpled for EMI/ESD ground paths.

Polarization:

- Trapezoidally shaped shells and polarized jackscrews.

Mounting to Angle Brackets:

- Jackscrews and riveted fasteners with 0.120 inch [3.05mm] diameter hole, and threaded riveted fasteners with 4-40 threads and nylon inserts.

Mounting to Printed Board:

- Rapid installation push-on fasteners and threaded posts.

Locking Systems:

- Jackscrews and vibration locking systems.

Mechanical Operations:

- Open entry, 500 operations. PosiBand closed entry, 1000 operations minimum. Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACT

- Contact Current Rating: 5 amperes nominal.
- Initial Contact Resistance: 0.010 ohms maximum for open entry
- 0.005 ohms maximum for closed entry
- Proof Voltage: 1000 V r.m.s.

SIZE 16 CONTACTS

POWER CONTACTS

- Contact Current Rating - Tested per UL 1977:
- Standard Contact Material: 28 amperes.
- High Conductivity Contact Material: 40 amperes.
- See Temperature Rise Curves on page 2 for details.
- Initial Contact Resistance:
- Standard Contact Material: 0.0016 ohms max. Per IEC 60512-2, Test 2b.
- High Conductivity Contact Material: 0.001 ohms max. Per IEC 60512-2, Test 2b.
- Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

- For electrical characteristics, see page 4.

SHIELDED CONTACTS

- For electrical characteristics, see page 69.

HIGH VOLTAGE CONTACTS

- For electrical characteristics, see page 69.

CONNECTOR

- Insulation Resistance: 5 G ohms.
- Clearance and Creepage Distance: 0.042 inch [1.06mm] minimum.
- Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

- Temperature Range: -55°C to +125°C.
- Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

- Straight and right angle PCB mount contacts are available, please contact Technical Sales for details.
- Size 22 crimp contacts are available in CBCD series, see page 71 for details.

**1 CONTACT VARIANT

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

SHELL SIZE 1

- 8W2: Six Size 22 Signal Contacts and Two Size 16 Power Contacts

SHELL SIZE 2

- 19W1: Eighteen Size 22 Signal Contacts and One Size 8 Power Contact

SHELL SIZE 3

- *15W4: Eleven Size 22 Signal Contacts and Four Size 8 Power Contacts

SHELL SIZE 4

- *45W2: Forty-three Size 22 Signal Contacts and Two Size 8 Power Contacts

*1 CONTACT VARIANT

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

**1 15W4

Eleven Size 22 Signal Contacts and Four Size 8 Power Contacts

**4 45W2

Forty-three Size 22 Signal Contacts and Two Size 8 Power Contacts

* Additional contact variants may be tooled at customer request.
** For technical, dimensional and PCB layout information on 15W4 variants, contact Technical Sales.
*45W2 variant currently available in male only. Contact Technical Sales for availability of female connector.
### STANDARD SHELL ASSEMBLY

#### CBDD8W2M3S000

#### CBDD45W2M30000

**RECOMMENDED MATING DIMENSIONS**

- Shell Sizes 1 & 2 = 0.265±0.015 [6.73±0.38]
- Shell Sizes 3, 4, 5 & 6 = 0.256±0.015 [6.50±0.38]

#### OPTIONAL SHELL ASSEMBLY (0, 02)

- Ø0.120±0.005 [Ø3.05±0.13] Mounting hole, two places
- 0.055±0.015 [1.407±0.38]

#### OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)

- Ø0.086±0.005 [Ø2.18±0.13]
- Total diametral float
- Ø0.120±0.010 [Ø3.05±0.25]

#### SHELL SIZES

<table>
<thead>
<tr>
<th>SHELL SIZES</th>
<th>VARIANT</th>
<th>A ±0.015 [0.38]</th>
<th>B ±0.005 [0.13]</th>
<th>B1 ±0.005 [0.13]</th>
<th>C ±0.005 [0.13]</th>
<th>D ±0.005 [0.13]</th>
<th>D1 ±0.005 [0.13]</th>
<th>E ±0.015 [0.38]</th>
<th>G ±0.010 [0.25]</th>
<th>H ±0.010 [0.25]</th>
<th>K ±0.005 [0.13]</th>
<th>M ±0.010 [0.25]</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>8W2M</td>
<td>1.213 [30.81]</td>
<td>0.666 [16.92]</td>
<td>0.984 [24.99]</td>
<td>0.329 [8.36]</td>
<td>0.494 [12.55]</td>
<td>0.759 [19.28]</td>
<td>0.422 [10.72]</td>
<td>0.233 [5.29]</td>
<td>0.422 [10.72]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>45W2M</td>
<td>2.729 [69.32]</td>
<td>2.182 [55.42]</td>
<td>2.500 [63.50]</td>
<td>0.329 [8.36]</td>
<td>0.494 [12.55]</td>
<td>2.272 [57.71]</td>
<td>0.422 [10.72]</td>
<td>0.230 [5.84]</td>
<td>0.426 [10.82]</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**DIMENSIONS ARE IN INCHES [MILLIMETERS].**

**ALL DIMENSIONS ARE SUBJECT TO CHANGE.**
For solder cup contacts, specify code 21 in step 4 of ordering information.

Typical part number: CBDD19W1M2100T0

For straight printed board mount contacts, specify code 3 in step 4 of ordering information.

Typical part number: CBDD8W2F3S60T2X

For straight printed board mount contacts, specify code no. in step 4 of ordering information.

Typical part number: CBDD19W1F3S60T2X
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 16 POWER CONTACTS WITH 0.063 [1.60] Ø TERMINATIONS
CODE 4, 0.314 [7.98] CONTACT EXTENSION
See temperature rise curves on pages 1 and 2

Typical part number:
CBDD8W2M4R70T20

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS
CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION
See temperature rise curves on pages 1 and 2

Typical part number:
CBDD19W1M45R70T20
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS
CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION
See temperature rise curves on pages 1 and 2

Typical part number: CBDD45W2M45R70T20

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS
CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION
See temperature rise curves on pages 1 and 2

Typical part number: CBDD19W1M47R70T20
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS
CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION
See temperature rise curves on pages 1 and 2

Connectors Designed To Customer Specifications

*Positronic Combo-D connectors can be modified to customers specifications.*

**Examples:** select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

**Contact Technical Sales with your particular requirements.**
STRAIGHT PRINTED BOARD MOUNT CONNECTOR
WITH FDS4201D OR MDS4201D SHIELDED CONTACTS
CODE 65

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH FRT4201D OR MRT4201D SHIELDED CONTACTS
CODE 84
COMPLIANT PRESS-FIT CONNECTOR
CODE 93

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.

Typical part number:
CBDD8W2M93S0T20

TYPICAL PART NUMBER: CBDD8W2M93S0T20

TYPICAL PART NUMBER: CBDD9W1M93S0T20
## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

### FOR CONNECTORS

**NOT INCLUDING SIZE 8 CONTACTS**

<table>
<thead>
<tr>
<th><strong>STEP</strong></th>
<th><strong>EXAMPLE</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong></td>
<td>CBDD 8W2 M 93 S000 /AA</td>
</tr>
</tbody>
</table>

### STEP 1 - BASIC SERIES

- **CBDD** Series - High Conductivity Power Contacts
  - **CBHD** Series - High Conductivity Power Contacts

### STEP 2 - CONNECTOR VARIANTS

- **Shell Size 1 - 8W2**
  - See next page for ordering information for other shell size options.

### STEP 3 - CONNECTOR GENDER

- **F** - Female - Professional Level - Open Entry Signal Contacts
- **M** - Male
- **S** - Female - Industrial / Military Level - PosiBand Closed Entry Signal Contacts

### STEP 4 - CONTACT TERMINATION TYPE

- **2** - Fixed Solder Cup, 22 AWG-30 AWG [0.3mm-0.055mm²]
- **3** - Solder, Straight Printed Board Mount, 0.170 [4.32] Tail length
- **4** - Solder, Right Angle (90°) Printed Board Mount, 0.314 [7.98] Signal Contact Extension
- **93** - Signal Omega type compliant and Power Bi-Spring type compliant, termination length 0.225 [5.72]

### STEP 5 - MOUNTING STYLE

- **0** - Mounting Hole, 0.120 [3.05]
- **Q2** - Mounting Hole, 0.154 [3.91]
- **B3** - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar
- **B8** - Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar
- **F** - Float Mounts, Universal
- **P** - Threaded Post, Brass, 0.250 [6.35] Length
- **P2** - Threaded Post, Nylon, 0.250 [6.35] Length
- **R2** - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar
- **R6** - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Male and Female Polarized Jackscrews with Cross Bar
- **R7** - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
- **R8** - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
- **S** - Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length changes to 0.265 [6.72] when used in conjunction with Code 93 contacts
- **S2** - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
- **S5** - Swaged Locknut, 4-40 Threads
- **S6** - Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] Length

### STEP 6 - HOODS AND PUSH-ON FASTENERS

- **0** - None
- **V3** - Lock Tab, connector front panel mounted
- **V5** - Lock Tab, connector rear panel mounted
- **VL** - Lock Lever, used with Hoods only
- **T** - Fixed Female Jackscrews
- **T2** - Fixed Female Jackscrews
- **T6** - Fixed Male and Female Polarized Jackscrews
- **E** - Rotating Male Jackscrews
- **E2** - Rotating Male Screw Locks
- **E3** - Rotating Male with Internal Hex for 3/32 Hex Drives
- **E6** - Rotating Male and Female Polarized Jackscrews

### STEP 7 - LOCKING AND POLARIZING SYSTEMS

- **0** - None
- **AN** - Lightweight Aluminum Hood, nickel finish
- **AC** - Lightweight Aluminum Hood, no finish
- **H** - Hood, Top Opening, Metal
- **G** - Hood, EMI/RFI, Die Cast Zinc
- **N** - Push-on Fastener for Right Angle (90°) Mounting Brackets
- **Z** - Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews

### STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

- **/AA** - RoHS Compliant

**NOTE:** If compliance to environmental legislation is not required, this step will not be used. Example: CBDD8W2M93S000

### STEP 8 - SHELL OPTIONS

- **0** - Zinc Plated, with Chromate Seal
- ****S** - Stainless Steel, passivated
- **X** - Tin Plated
- **Z** - Tin Plated and Dimpled (male connectors only)

### NOTES

- **Power contacts are always supplied with “Closed Entry” female contacts.
- **For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- **When using G hood with CBDD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- **For stainless steel dimpled male versions, contact Technical Sales.
- **Size 16 power contact are included.**
### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

#### FOR CONNECTORS INCLUDING SIZE 8 CONTACTS

<table>
<thead>
<tr>
<th><strong>STEP</strong></th>
<th><strong>EXAMPLE</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong></td>
<td>CBDD 19W1 M 93 S 0 0 0 /AA</td>
</tr>
<tr>
<td><strong>2</strong></td>
<td>CBDD Series - CBHD Series - High Conductivity Power Contacts</td>
</tr>
<tr>
<td><strong>3</strong></td>
<td>Shell Size 2 - 19W1 <strong>S</strong> Shell Size 3 - 15W4 <strong>C</strong> Shell Size 4 - 45W2</td>
</tr>
<tr>
<td><strong>4</strong></td>
<td><strong>F</strong> - Female - Professional Level - Open Entry Signal Contacts <strong>M</strong> - Male <strong>S</strong> - Female - Industrial / Military Level - PosiBand Closed Entry Signal Contacts</td>
</tr>
</tbody>
</table>
| **5** | **C** 21 – Fixed Solder Cup, 22 AWG-30 AWG [0.3mm²–0.05mm²]

#### STEP 4 - CONTACT TERMINATION TYPE

- **21** – Fixed Solder Cup, 22 AWG-30 AWG [0.3mm²–0.05mm²],
- **3** – Solder, Straight Printed Board Mount with Signal Contacts 0.170 [4.32] Tail Length.
- **35** – Solder, Straight Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.170 [4.32] Tail Length.
- **37** – Solder, Straight Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.170 [4.32] Tail Length.
- **4** – Solder, Right Angle (90°) Printed Board Mount with Signal Contacts, 0.314 [7.98] Signal Contact Extension.
- **45** – Solder, Right Angle (90°) Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.314 [7.98] Signal Contact Extension.
- **47** – Solder, Right Angle (90°) Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.314 [7.98] Signal Contact Extension.
- **65** – Solder, Straight Printed Board Mount with Signal and Shielded Contacts MDS/FDS 4201D footprint, 0.170 [4.32] Signal Contact Tail Length.
- **84** – Solder, Right Angle (90°) Printed Board Mount with Signal and Shielded Contacts MRT/FRF 4201D footprint, 0.314 [7.98] Signal Contact Extension.
- **93** – Signal Omega type compliant and Power Bi-Spring type compliant, termination length 0.225 [5.72].

#### STEP 5 - MOUNTING STYLE

- **0** – Mounting Hole, 0.120 [3.05] Ø
- **02** – Mounting Hole, 0.154 [3.91] Ø
- **B3** – Bracket, Mounting, Right Angle (90°) Metal with Cross Bar
- **B8** – Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar
- **F** – Float Mounts, Universal
- **P** – Threaded Post, Brass, 0.250 [6.35] Length
- **P2** – Threaded Post, Nylon, 0.250 [6.35] Length
- **R6** – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar
- **R7** – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
- **R8** – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
- **S** – Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
- **S2** – Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
- **S5** – Swaged Locknut, 4-40 Threads
- **S6** – Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] Length

#### STEP 6 - HOODS AND PUSH-ON FASTENERS

- **0** – None
- **A** – Lightweight Aluminum Hood, nickel finish
- **AC** – Lightweight Aluminum Hood, no finish
- **H** – Hood, Top Opening, Metal
- **G** – Hood, EMI/RFI, Die Cast Zinc
- **N** – Push-on Fastener, for Right Angle (90°) Mounting Brackets
- **Z** – Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews

#### STEP 7 - LOCKING AND POLARIZING SYSTEMS

- **0** – None
- **V3** – Lock Tab, connector front panel mounted.
- **V5** – Lock Tab, connector rear panel mounted.
- **VL** – Lock Lever, used with Hoods only.
- **T** – Fixed Female Jackscrews.
- **T2** – Fixed Female Jackscrews.
- **T6** – Fixed Male and Female Polarized Jackscrews.
- **E** – Rotating Male Jackscrews.
- **E2** – Rotating Male Screw Locks.
- **E3** – Rotating Male with Internal Hex for 3/32 Hex Drives
- **E6** – Rotating Male and Female Polarized Jackscrews.

#### STEP 8 - SHELL OPTIONS

- **0** – Zinc Plated, with Chromate Seal
- **S** – Stainless Steel, passivated
- **X** – Tin Plated
- **Z** – Tin Plated and Dimpled (male connectors only)

#### STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

- **/AA** - RoHS Compliant

#### NOTES

- **45W2** variant currently available in male only.
- **Power contacts are always supplied with “Closed Entry” female contacts.
- **For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- **When using G hood with CBDD variants, use the extended height hood.
- **For stainless steel dimpled male versions, contact Technical Sales.
- **For technical, dimensional and PCB layout information on 15W4 variants, contact Technical Sales.

**DIMENSIONS ARE IN INCHES [MILLIMETERS], ALL DIMENSIONS ARE SUBJECT TO CHANGE.**
MATERIALS AND FINISHES:

Insulator:
Glass filled polyester per ASTM D 5927 UL 94V-0, blue color.

Contacts:
Precision machined copper alloy.

Contact Plating:
- **SIGNAL**: Gold flash over nickel plate and gold 0.000050 [1.27µ] over nickel plate. Other finishes available upon request, see page 81.
- **POWER**: Gold flash over nickel. Other finishes available upon request, see page 81.
- **SHEILDDED**: For contact platings, see page 68.
- **HIGH VOLTAGE**: For contact platings, see page 68.

Shells:
Steel with tin plate; zinc plate with chromate seal; stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers:
Copper alloy or steel with zinc plate and chromate seal or tin plate; stainless steel, passivated.

Jackscrew Systems:
Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Hoods:
Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electrolytic nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

CBCD high density series connectors are quality connectors designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBCD series connectors offer mixed crimp-removable contact combinations of power, signal, and thermocouple contacts within the same connector body.

A wide assortment of cable support hoods and locking systems is available from stock.

CBCD series connectors also offer a blind mating connector system for applications requiring connector couplings in recessed areas or for mobile power coupling systems.

CBCD series connectors utilize precision machined contacts and meet applicable performance and dimensional requirements of IEC 60807-7, MIL-DTL-24308 and AS39029.

TECHNICAL CHARACTERISTICS

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

**Signal Contacts, Crimp Removable:**
- Size 22 contacts, male – 0.030 inch [0.76mm] mating diameter. Terminations for 20, 22, 24, 26, 28 and 30 AWG. Female PosiBand closed entry design, see page 69 for details. Closed crimp barrel.

**Power Contacts, Crimp Removable:**
- Size 16 contacts, male – 0.0625 inch [1.588mm] mating diameter. Terminations for 12, 14, 16, 18, 20, 22, and 24 AWG. Female closed entry design. Closed crimp barrel.
- Size 8 contacts, male – 0.142 inch [3.61mm] mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

**Contact Retention In Insulator:**
- **SIGNAL SIZE 22**: 9 lbs. [40N].
- **POWER SIZE 16**: 15 lbs. [67N].
- **POWER SIZE 8**: 22 lbs. [98N] - power, shielded and high voltage.

continued on next page. . .
TECHNICAL CHARACTERISTICS, continued

MECHANICAL CHARACTERISTICS, continued:

Shells: Male shells may be dimpled for EMI/ESD ground paths.
Polarization: Trapezoidally shaped shells and polarized jackscrews.
Locking Systems: Jackscrews and vibration locking systems.
Mechanical Operations: 1000 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

**SIZE 22 CONTACTS**
- Contact Current Rating: 5 amperes nominal.
- Initial Contact Resistance: 0.005 ohms maximum.
- Proof Voltage: 1000 V r.m.s.

**SIZE 16 CONTACTS**
- Contact Current Rating - Tested per UL 1977:
  - Standard Contact Material: 28 amperes.
  - High Conductivity Contact Material: 40 amperes.
- See Temperature Rise Curves on page 2 for details.
- Initial Contact Resistance:
  - Standard Contact Material: 0.0016 ohms max. Per IEC 60512-2, Test 2b.
  - High Conductivity Contact Material: 0.001 ohms max. Per IEC 60512-2, Test 2b.
- Proof Voltage: 1000 V r.m.s.

**POWER CONTACTS**

- Contact Current Rating: 28 amperes.
- Initial Contact Resistance: 0.005 ohms maximum.
- Proof Voltage: 1000 V r.m.s.

**SHIELDED CONTACTS**

- Contact Current Rating: 28 amperes.
- Initial Contact Resistance: 0.005 ohms maximum.
- Proof Voltage: 1000 V r.m.s.

**HIGH VOLTAGE CONTACTS**

- Contact Current Rating: 28 amperes.
- Initial Contact Resistance: 0.005 ohms maximum.
- Proof Voltage: 1000 V r.m.s.

**CONNECTOR**

- Insulation Resistance: 5 G ohms.
- Clearance and Creepage Distance: 0.042 inch [1.06mm] minimum.
- Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

- Temperature Range: -55°C to +125°C.
- Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

- Size 22 crimp contacts are available. See page 71 for details.
- PCB mount contacts are available in CBDD series, see page 27 for details.

*1 CONTACT VARIANT
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

**SHELL SIZE 1**

- 8W2
  - Six Size 22 Signal Contacts and Two Size 16 Power Contacts

**SHELL SIZE 2**

- 19W1
  - Eighteen Size 22 Signal Contacts and One Size 8 Power Contact

**SHELL SIZE 4**

- **45W2**
  - Forty-three Size 22 Signal Contacts and Two Size 8 Power Contacts

NOTES:

* Additional contact variants may be tooled at customer request.
* 45W2 variant currently available in female only. Contact Technical Sales for availability of male connector.
STANDARD SHELL ASSEMBLY

TYPICAL CONNECTOR TOP VIEW

OPTIONAL SHELL ASSEMBLY (0, 02)

OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)

RECOMMENDED MATING DIMENSIONS

Shell Sizes 1 & 2 = 0.265±0.015 [6.73±0.38]
Shell Sizes 3, 4, 5 & 6 = 0.256±0.015 [6.50±0.38]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
ORDERING INFORMATION - CODE NUMBERING SYSTEM
Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP 1 - BASIC SERIES
CBCD Series

STEP 2 - CONNECTOR VARIANTS
Shell Size 1 - 8W2
Shell Size 2 - 19W1
* Shell Size 4 - 45W2

STEP 3 - CONNECTOR GENDER
M - Male
S - Female - PosiBand Closed Entry Signal Contacts

STEP 4 - CONTACT TERMINATION TYPE
0 - Connector ordered without contacts. Order signal, power, thermocouple, shielded, high voltage or air contacts separately. See pages 68-80 for contact part numbers.
1 - Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²]
*2 11 - Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²] with MC/FC 4012D power contact.
*2 12 - Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²] with MC/FC 4016D power contact.
*2 13 - Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²] with MCC/FCC 4101D shielded contacts.
*2 14 - Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²] with MCC/FCC 4102D shielded contacts.

* STEP 5 - MOUNTING STYLE
0 - Mounting Hole, 0.120 [3.05] Ø
02 - Mounting Hole, 0.154 [3.91] Ø
F - Float Mounts, Universal
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
S5 - Swaged Locknut, 4-40 Threads

* STEP 6 - HOODS AND PUSH-ON FASTENERS
0 - None
AN - Lightweight Aluminum Hood, nickel finish.
AC - Lightweight Aluminum Hood, no finish.
H - Hood, Top Opening, Metal
**G - Hood, EMI/RFI, Die Cast Zinc
Z - Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews

* STEP 7 - LOCKING AND POLARIZING SYSTEMS
0 - None.
V3 - Lock Tab, connector front panel mounted.
V5 - Lock Tab, connector rear panel mounted.
VL - Lock Lever, used with Hoods only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with Internal Hex for 3/32 Hex Drives
E6 - Rotating Male and Female Polarized Jackscrews.

** STEP 8 - SHELL OPTIONS
0 - None.
V3 - Lock Tab, connector front panel mounted.
V5 - Lock Tab, connector rear panel mounted.
VL - Lock Lever, used with Hoods only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with Internal Hex for 3/32 Hex Drives
E6 - Rotating Male and Female Polarized Jackscrews.

** STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS
/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBCD8W2S0000S

** STEP 10 - SPECIAL OPTIONS
FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 81.

NOTE: If you would like a 2D drawing or 3D model, once you’ve made your connector selection, please visit www.connectpositronic.com. If you can’t find your specific part number on our web site, contact Technical Sales to have one created.

For crimping information and crimp tools, see Application Tools section, page 82.
The Combo-Dual Port connector series offers several combinations of power and signal contacts within the same connector assembly. Seventeen different combinations of power and signal contact stacked assemblies are available within four standard shell sizes. The connector assembly can be partially populated with either signal or power contacts installed in the connector bodies to customer selected contact positions. The stacked connectors may be spaced apart to two dimensional spacings.

On special order, the right angle (90°) printed board mount contacts may be replaced with size 8 power, shielded or high voltage contacts having crimp or solder cup terminations. Signal contacts remain in dual port configuration.

Mounting angle brackets can be ordered riveted to the connector by specifying R2, R6, R7 and R8 options. Locking systems are available utilizing 4-40 threaded jackscrew systems, polarized or non-polarized, or with a quick-release vibration lock system for rear panel mounted connectors.

Combo-Dual Port series connectors comply with the dimensional requirements of IEC 60807-2 and DSCC 85039.

**TECHNICAL CHARACTERISTICS**

**MATERIALS AND FINISHES:**

**Insulator:** Glass filled polyester per ASTM D 5927 UL 94, blue color, and composite.

**Contacts:** Precision machined copper alloy.

**Contact Plating:**

**SIGNAL:** Gold flash over nickel plate. Other finishes available upon request.

**POWER:** Gold flash over nickel. Other finishes available upon request.

**Shells:** Steel with tin plate; zinc plate with chromate seal; stainless steel passivated. Other materials and finishes available upon request.

**Mounting Spacers and Brackets:** Nylon; polyester; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated.

**Cross Bar:** Nylon, UL 94V-0, black color.

**Push-On Fasteners:** Beryllium copper, tin plated.

**Jackscrew Systems:** Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

**Vibration Lock Systems:** Lock tabs, steel with nickel plate. Non-magnetic versions are available, contact Technical Sales.

**MECHANICAL CHARACTERISTICS:**

**Signal Contacts:** Size 20 contacts, male – 0.040 inch [1.02mm] mating diameter. Female contact – rugged open entry. PosiBand closed entry female options are also available.

**Contact Retention In Insulator:** 9 lbs. [40N]

**Contact Terminations:** Printed board mount with right angle (90°) terminations supported by alignment bar. Termination diameter 0.028 inch [0.71mm].

**Power Contacts:** Size 8 contact, male – 0.142 inch [3.61mm] mating diameter.
TECHNICAL CHARACTERISTICS, continued

MECHANICAL CHARACTERISTICS, continued:

**Notes:**

*1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.

*2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact.
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

4 ROW CONNECTOR UNIT, 0.283 [7.19] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2

NOTE:
30 ampere 0.125 [3.18] Ø power contacts may be ordered at special request for a limited number of CBDP variants. Contact technical sales for details.

Note: Printed board power contacts (size 8) may be replaced with a size 8 removable power, shielded, air or high voltage contact having solder or crimp terminations.
SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.060 [1.52] Ø hole for 0.078 [1.98] Ø power contact termination positions.
Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

Mounting holes must move 0.020 [0.51] ±0.010 opposite direction of arrow for use of unribbed mounting bracket with connectors.
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN IS FOR FEMALE CONNECTOR OVER MALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.
Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

Mounting holes must move 0.020 [0.51] ±0.010 opposite direction of arrow for use of unriveted mounting bracket with connectors.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.
ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

<table>
<thead>
<tr>
<th>STEP</th>
<th>EXAMPLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>CBDBP</td>
<td>9W4</td>
</tr>
</tbody>
</table>

**STEP 1 - BASIC SERIES**

*CBDPB Series
**CBDPC Series

**STEP 2 - CONNECTOR VARIANTS**

**Shell Size 1**
- 2WK2, 5W1

**Shell Size 2**
- 3W3, 3WK3, 7W2, 11W1

**Shell Size 3**
- 5W5, 9W4, 13W3, 17W2, 21W1

**Shell Size 4**
- 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2

**STEP 3 - CONNECTOR GENDER**

F - Female - Professional Level -
- Open Entry Signal Contacts
M - Male
S - Female - Industrial / Military Level -
- PosiBand Closed Entry Signal Contacts

Military gold plating is optional.

**STEP 4 - LOCKING, POLARIZING, MOUNTING AND PUSH-ON FASTENER SYSTEMS**

0 - None
R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread, Fixed Female Jackscrews and Cross Bar
R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
R7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
R8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
N2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread, Fixed Female Jackscrews with Cross Bar and Push-on Fastener
N6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar and Push-on Fastener
N7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar and Push-on Fastener
N8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar and Push-on Fastener
V3 - Lock Tab
V5 - Lock Tab, Connector Rear Panel Mounted.
T - Fixed Female Jackscrews
T2 - Fixed Female Jackscrews
T6 - Fixed Male and Female Polarized Jackscrews

**STEP 5 - LOCKING, POLARIZING, MOUNTING AND PUSH-ON FASTENER SYSTEMS**

<table>
<thead>
<tr>
<th>EXAMPLE</th>
<th>9W4</th>
<th>F</th>
<th>N7T</th>
<th>0 /AA -14</th>
</tr>
</thead>
</table>

**FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 81.**

**STEP 7 - SHELF OPTIONS**

0 - Zinc Plated, with Chromate Seal.
S - Stainless Steel, passivated.
X - Tin Plated.
Z - Tin Plated and Dimpled (male connectors only)

**STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS**

/AA - RoHS Compliant

**NOTE:** If compliance to environmental legislation is not required, this step will not be used. Example: CBDPB9W4FN7T/9W4FN7T0

**STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS**

**NOTE:** Contacts can be supplied with Military contact plating, see page 81.

**NOTE:** For stainless steel dimpled male versions, contact Technical Sales.

For crimping information and crimp tools, see Application Tools section, page 82.

**NOTE:** Size 8 removable power contacts with solder or crimp terminations with power ratings of 10, 20 and 40 amperes may be ordered in lieu of the right angle (90°) board mounted power contact. Removable size 8 shielded, air and high voltage contacts may also be ordered separately in lieu of the power contact. See pages 68-80 for contact part numbers.

**NOTE:** If you would like a 2D drawing or 3D model, once you’ve made your connector selection, please visit www.connectpositronic.com. If you can’t find your specific part number on our web site, contact Technical Sales to have one created.
ACBDP and ACBMP series connectors are suitable for use in any applications requiring high performance characteristic. The normal density ACBDP and ACBMP series are available in standard Combo-D connector variants.

ACBDP and ACBMP series connectors utilize precision machined contacts for strength and durability. The ACBDP female contact features a rugged “Open Entry” design or PosiBand “Closed Entry” design for even higher reliability. ACBMP connectors features PosiBand “Closed Entry” contacts and military contact plating.

ACBDP and ACBMP series connectors can be mated to a connector which would normally experience high numbers of mating cycles. The ACBDP/ACBMP connector can be easily replaced, “Saving” a connector which is not easily replaced.

These connectors can also be used as a “gender changer”. Connector Savers are also available in standard and high density D-subminiature versions, please consult our Professional, Industrial and Military Performance D-subminiature Connectors catalog for more information.

For high density 8W2, 19W1 and 45W2 adapter variants contact Technical Sales.

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**TECHNICAL CHARACTERISTICS**

**MATERIALS AND FINISHES:**

- **Insulator:** Glass filled polyester per ASTM D 5927 UL 94V-0, blue color.
- **CONTACTS:**
  - **ACBDP Series:** Precision machined high tensile copper alloy open entry design.
  - **ACBMP Series:** Precision machined copper alloy PosiBand closed entry design.
- **POWER CONTACTS:** Precision machined copper alloy closed entry design.
- **Contact Plating:** Gold flash over nickel plate.
- **ACBDP Series:** 0.000050 [1.27µ] gold over nickel plate.
- **ACBMP Series:** Steel with tin plate; zinc plate with chromate seal; stainless steel passivated. Other materials and finishes available upon request.

**Jackscrew Systems:** Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Non-magnetic versions are available, contact Technical Sales.

**MECHANICAL CHARACTERISTICS:**

**FIXED CONTACTS:**

- **SIGNAL CONTACTS:** Size 20 contacts, male - 0.040 inch [1.02 mm] diameter. ACBDP series has female open entry contact or PosiBand closed entry contacts optional, see page 69 for details. ACBMP series offer female PosiBand closed entry contacts.

**POWER CONTACTS:** Size 8 contacts, male - 0.142 inch [3.61 mm] diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member.
MECHANICAL CHARACTERISTICS, continued:

- **Connector Saver:** Male to female or male to male.
- **Contact Retention:**
  - Signal: 9 lbs. [40 N].
  - Power: 22 lbs. [98 N].
- **Shells:** Male shells may be dimpled for EMI/ESD ground paths.
- **Polarization:** Trapezoidally shaped shells.
- **Mechanical Operations:**
  - ACBDP Series: 500 operations, minimum, per IEC 60512-5.
  - ACBMP Series: 1,000 operations, minimum, per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

- **SIZE 20 CONTACTS**
  - Contact Current Rating: 7.5 amperes, nominal.
  - Initial Contact Resistance: 0.008 ohms, maximum.
  - Proof Voltage: 1,000 V r.m.s.

- **SIZE 8 CONTACTS**
  - **POWER CONTACTS**
    - Contact Current Rating: 70 amperes, per UL 1977.
    - See Temperature Rise Curves on pages 1-2.
    - Initial Contact Resistance: 0.0005 ohms, maximum
    - Proof Voltage: 1,000 V r.m.s.
  - **CONNECTOR**
    - Insulation Resistance: 5 G ohms.
    - Clearance and Creepage Distance: 0.039 inch [1.0 mm], minimum.
    - Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

- Temperature Range: -55˚C to +125˚C.

ACBDP/ACBMP SERIES SIZE 20 AND SIZE 8 CONTACT CONNECTOR SAVER

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

Note: For high density 8W2, 19W1 and 45W2 variants contact Technical Sales for availability.
**STANDARD SHELL ASSEMBLY DIMENSIONS**

**SIZE 20 AND SIZE 8 CONTACTS**

**CODE 0 AND S**

**NOTE:** Code S = Swaged spacer with 4-40 UNC-2B threads.

**CONNECTOR SAVERS**

**COMBO-D**

**CONNECTOR SAVERS**

**GENDER CHANGERS**

**DIMENSIONS ARE IN INCHES [MILLIMETERS].**

**ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

**Example Part Number:**

- **ACBDP5W1FEX5W1M0X**
- **ACBDP5W1FE6X5W1M0X**
- **ACBDP5W1FTX5W1M0X**
- **ACBDP5W1FT6X5W1M0X**
## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

### STEP 1 - BASIC SERIES

<table>
<thead>
<tr>
<th>Step</th>
<th>Example</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>ACBDP</td>
</tr>
<tr>
<td>2</td>
<td>11W1</td>
</tr>
<tr>
<td>3</td>
<td>F</td>
</tr>
<tr>
<td>4</td>
<td>S</td>
</tr>
<tr>
<td>5</td>
<td>X</td>
</tr>
<tr>
<td>6</td>
<td>11W1</td>
</tr>
<tr>
<td>7</td>
<td>M</td>
</tr>
<tr>
<td>8</td>
<td>S</td>
</tr>
<tr>
<td>9</td>
<td>X</td>
</tr>
<tr>
<td>10</td>
<td>/AA</td>
</tr>
<tr>
<td>11</td>
<td>-14</td>
</tr>
</tbody>
</table>

**ACBDP** – Professional / Industrial Quality, see Step 3.

**ACBMP** – Military conformance with “closed entry” female signal contacts plated 0.000050 [1.27µ] gold over nickel plate. Choose “S” or “M” in Step 3.

### STEP 2 - CONNECTOR VARIANT

| Shell Size 1 | 5W1 |
| Shell Size 2 | 3W3, 7W2, 11W1 |
| Shell Size 3 | 5W5, 9W4, 13W3, 17W2, 21W1 |
| Shell Size 4 | 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 |
| Shell Size 5 | 24W7, 36W4, 43W2, 47W1 |
| Shell Size 6 | 46W4 |

**Note:** For high density 8W2, 19W1 and 45W2 variants contact Technical Sales for availability.

### STEP 3 - 1ST CONNECTOR GENDER

<table>
<thead>
<tr>
<th>Gender</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>F</td>
<td>Female - Professional Level - Open Entry Signal Contacts</td>
</tr>
<tr>
<td>M</td>
<td>Male</td>
</tr>
<tr>
<td>S</td>
<td>Female - Industrial / Military Level - PosiBand Closed Entry Signal Contacts. Military gold plating is optional.</td>
</tr>
</tbody>
</table>

### STEP 4 - 1ST CONNECTOR MATING STYLE

<table>
<thead>
<tr>
<th>Style</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Swaged spacer 0.120 [3.05µ] mounting hole</td>
</tr>
<tr>
<td>S</td>
<td>Swaged spacer 4-40 UNC-2B threads</td>
</tr>
<tr>
<td>E</td>
<td>Rotating male and female jackscrews (Select 0 in Step 4)</td>
</tr>
<tr>
<td>E6</td>
<td>Rotating male and female polarized jackscrew (Select 0 in Step 4)</td>
</tr>
<tr>
<td>T</td>
<td>Fixed male and female jackscrews (Select 0 in Step 4)</td>
</tr>
<tr>
<td>T6</td>
<td>Fixed male and female polarized jackscrew (Select 0 in Step 4)</td>
</tr>
</tbody>
</table>

**Note:** Male option in Step 3 available only on connector variants 5W1, 3W3, 7W2, 11W1, 17W2, 21W1, 21WA4, 27W2, 24W7, 46W4.

### STEP 5 - 1ST CONNECTOR SHELL OPTION

<table>
<thead>
<tr>
<th>Shell Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Zinc Plated, with Chromate Seal.</td>
</tr>
<tr>
<td><strong>S</strong></td>
<td>Stainless Steel, passivated.</td>
</tr>
<tr>
<td>X</td>
<td>Tin Plated.</td>
</tr>
<tr>
<td>Z</td>
<td>Tin Plated and Dimpled (male connectors only).</td>
</tr>
</tbody>
</table>

### STEP 6 - 2ND CONNECTOR SHELL OPTION

<table>
<thead>
<tr>
<th>Shell Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Zinc Plated, with Chromate Seal.</td>
</tr>
<tr>
<td><strong>S</strong></td>
<td>Stainless Steel, passivated.</td>
</tr>
<tr>
<td>X</td>
<td>Tin Plated.</td>
</tr>
<tr>
<td>Z</td>
<td>Tin Plated and Dimpled (male connectors only).</td>
</tr>
</tbody>
</table>

### STEP 7 - 2ND CONNECTOR GENDER

<table>
<thead>
<tr>
<th>Gender</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>M</td>
<td>Male</td>
</tr>
</tbody>
</table>

**Note:** For stainless steel dimpled male versions, contact Technical Sales.

### STEP 8 - 2ND CONNECTOR MATING STYLE

<table>
<thead>
<tr>
<th>Style</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Swaged spacer 0.120 [3.05µ] mounting hole</td>
</tr>
<tr>
<td>S</td>
<td>Swaged spacer 4-40 UNC-2B threads</td>
</tr>
<tr>
<td><strong>E</strong></td>
<td>Rotating male and female jackscrews (Select 0 in Step 4)</td>
</tr>
<tr>
<td><strong>E6</strong></td>
<td>Rotating male and female polarized jackscrew (Select 0 in Step 4)</td>
</tr>
<tr>
<td><strong>T</strong></td>
<td>Fixed male and female jackscrews (Select 0 in Step 4)</td>
</tr>
<tr>
<td><strong>T6</strong></td>
<td>Fixed male and female polarized jackscrew (Select 0 in Step 4)</td>
</tr>
</tbody>
</table>

### STEP 9 - 2ND CONNECTOR SHELL OPTION

<table>
<thead>
<tr>
<th>Shell Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Zinc Plated, with Chromate Seal.</td>
</tr>
<tr>
<td>S</td>
<td>Stainless Steel, passivated.</td>
</tr>
<tr>
<td>X</td>
<td>Tin Plated.</td>
</tr>
<tr>
<td>Z</td>
<td>Tin Plated and Dimpled (male connectors only).</td>
</tr>
</tbody>
</table>

### STEP 10 - ENVIRONMENTAL COMPLIANCE OPTIONS

<table>
<thead>
<tr>
<th>Compliance Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>/AA</td>
<td>RoHS Compliant</td>
</tr>
</tbody>
</table>

**Note:** If compliance to environmental legislation is not required, this step will not be used. Example: ACBDP11W1FSX11W1MSX

### STEP 11 - SPECIAL OPTIONS

For Special Options, see Special Options Appendix on Page 81.
Positronic Industries is known around the world for offering our customers flexibility when choosing connectors.

In addition to allowing customers to create part numbers for particular applications, Positronic offers a wide variety of features and accessories within our products. Positronic is also eager to modify existing products to meet unique customer requirements. If you do not find what you need with this catalog, please contact us for assistance.

**SEQUENTIAL MATING CONTACTS**

Note: A third level can be accomplished with signal contacts where applicable.

Three levels of sequential mating are possible:

- First mate accomplished by a size 12 power contact. Male contact diameter is 0.094 inch.
- Second mate accomplished by a size 8 power contact. Male contact diameter is 0.142 inch.
- Third mate accomplished by size 20 signal contacts, as applicable.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!
The stabilization feature is currently available for the following male contact variants:

- CBD/CBM3W3M
- CBD/CBM8W8M
- CBC36W4M
- CBC43W2M

Add MOS -1570.4 to end of part number. Example: CBD3W3M00000-1570.4
COMBO-D CONNECTORS WITH

*1 100 AMP HIGH CURRENT REMOVABLE CRIMP POWER CONTACT

HIGH CONDUCTIVITY SIZE 8 CONTACTS WHICH CAN BE TERMINATED TO 6 AWG WIRE ALLOW VERY HIGH CURRENTS TO BE CARRIED THROUGH COMBO-D TYPE CONNECTORS.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:
Contacts: High conductivity copper alloy.
Plating:
Standard Finish: Gold flash over nickel plate.
Optinal Finishes: 0.000030 [0.76 µ] gold over nickel by adding "-14" suffix onto part number. Example: FC4006D-14
0.000050 inch [1.27µ] gold over nickel by adding "-15" suffix onto part number. Example: MC4006D-14

ELECTRICAL CHARACTERISTICS:
POWER CONTACTS
Contact Current Rating: See Temperature Rise Curve on page 64.
Initial Contact Resistance: 0.0003 ohms max. per IEC 60512-2, Test 2b.
Proof Voltage: 1900 V r.m.s.
Working Voltage: 450 V r.m.s.

MECHANICAL CHARACTERISTICS:
Size 8 Removable
Contacts: Rear insertion, front release.
Durability: 500 cycles minimum.
Vibration: 20g from 10 Hz to 500 Hz.
Shock: 30g-11ms.

CLIMATIC CHARACTERISTICS:
Temperature Range: -55˚C to +125˚C.

** per UL 1977 Testing

63 AMP HIGH CURRENT REMOVABLE CRIMP POWER CONTACT

CONTACTS USED WITH 6 AWG WIRE
6 AWG [16.0mm²] max.

*1 CONTACTS ORDERED SEPARATELY

SIZE 8

**FEMALE CONTACT
"CLOSED ENTRY" DESIGN, L.S.A.

** NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

MALE CONTACT

** MATERIAL: High conductivity copper alloy.

** PLATING:
STANDARD FINISH: Gold flash over nickel plate.

** OPTIONAL FINISHES:
0.000030 [0.76 µ] gold over nickel by adding "-14" suffix onto part number. Example: FC4006D-14
0.000050 inch [1.27µ] gold over nickel by adding "-15" suffix onto part number. Example: MC4006D-15.
SELECTIVELY LOADED COMBO-D CONNECTORS FOR USE WITH 100 AMP* HIGH CURRENT REMOVABLE CRIMP POWER CONTACT

COMBO-D CONNECTORS WITH TWO CONTACT POSITIONS

CBD3W3M00000-1841.0
CBD3W3F00000-1841.0

COMBO-D CONNECTORS WITH THREE CONTACT POSITIONS

CBD5W5M00000-1841.1
CBD5W5F00000-1841.1

COMBO-D CONNECTORS WITH FOUR CONTACT POSITIONS

CBD8W8M00000-1841.2
CBD8W8F00000-1841.2

TEMPERATURE RISE CURVE

Test conducted in accordance with UL1977. All power contacts under load.

Curves were developed using CBD3W3, 5W5, and 8W8 connectors with MC/FC4006D contacts terminated with 6 AWG wire.
STRAIGHT PRINTED BOARD MOUNT HIGH VOLTAGE CONTACT
SIZE 8

FEMALE CONTACT

MALE CONTACT

Ø0.040 [1.02]  
Ø0.142 [3.61]

RIGHT ANGLE (90°) PRINTED BOARD MOUNT HIGH VOLTAGE CONTACT
SIZE 8

FEMALE CONTACT

MALE CONTACT

Ø0.040 [1.02]  
Ø0.142 [3.61]

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
Power contacts can be offered with terminations suitable for use with bus bars.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

INTEGRAL BLIND MATE GUIDE
SIZE 8

CONTACT TECHNICAL SALES FOR MORE INFORMATION!
CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

Positronic can supply CB series connectors with customer specified termination lengths. We have a wide variety of options available.

STRAIGHT PRINTED BOARD MOUNT

*Note:
PCB spacer height can be adjusted according to contact termination length

RIGHT ANGLE (90°) PRINTED BOARD MOUNT

X and Y contact termination lengths can be custom designed to fit your application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.
REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 REMOVABLE CONTACT

MATERIALS AND FINISHES:
Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:
Insert contact to rear face of insulator, release from rear face of insulator. Size 22 contacts, 0.040 inch [1.02 mm] mating diameter male contacts. Female PosiBand closed entry or rugged open entry contact design. Terminations for 20, 22, 24, 26, and 30 AWG. Closed barrel crimp.

ELECTRICAL CHARACTERISTICS:
- Contact Current Rating: 5 amperes nominal.
- Initial Contact Resistance: 0.010 ohms maximum.

THERMOCOUPLE CONTACTS:
Straight and right angle (90°) PCB mount contacts are available, see page 71 for details.

SIZE 20 REMOVABLE CONTACT

MATERIALS AND FINISHES:
Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:
Insert contact to rear face of insulator, release from rear face of insulator. Size 20 contacts, 0.040 inch [1.02 mm] mating diameter male contacts. Female PosiBand closed entry or rugged open entry contact design.

ELECTRICAL CHARACTERISTICS:
- Contact Current Rating: 7.5 amperes nominal.
- Initial Contact Resistance: 0.008 ohms max. per IEC 60512-2, test 2b.

THERMOCOUPLE CONTACTS:
Straight and right angle (90°) PCB mount contacts are available, see page 74 for details.

SIZE 16 REMOVABLE CONTACT

MATERIALS AND FINISHES:
- STANDARD: Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.
- HIGH CONDUCTIVITY: High conductivity copper alloy, gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:
- STANDARD AND HIGH CONDUCTIVITY: Insert contact to rear face of insulator, release from front face of insulator. Size 16 contacts, 0.0625 inch [1.588mm] mating diameter male contacts. Female PosiBand closed entry contact design. Terminations for 12, 14, 16, 18, 20, 22, 24, 26, and 28 AWG.

ELECTRICAL CHARACTERISTICS:
- Contact Current Rating - Tested per UL 1977:
  - Standard Contact Material: 28 amperes.
  - High Conductivity Contact Material: 40 amperes.

SIZ... continued on next page
Higher reliability in harsh environments and repeated mating cycles.

PosiBand crimp contacts do not need to be annealed. Split tine D-subminiature contacts are commonly annealed at the crimp barrel, with the possibility of reliability problems at the contact interface if the annealing is performed incorrectly.

Electrical and mechanical function of the contact interface are separated since the PosiBand contact is a two-piece design. Contact normal force is provided by the “Posiband spring member”, which allows higher mechanical reliability. The electrical continuity path is supported through the base contact, which allows a greater number of electrical paths on a “micro” level when compared to split tine contact design.

Higher reliability at prices comparable to the “split tine” design.

PosiBand is protected by US Patent 7,115,002.

For a detailed white paper visit: www.connectpositronic.com/posiband
REMOVABLE CRIMP SIGNAL CONTACT
FOR USE WITH CBCD SERIES CONNECTORS

SIZE 22
QUALIFIED TO AS39029

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

**STANDARD FINISH:** per AS39029 specifications

**COLOR CODE:**
- MALE CONTACT: ORANGE/BLUE/BLACK
- FEMALE CONTACT: ORANGE/GREEN/YELLOW

**FEMALE PART NUMBER**
* M39029/58-360

**WIRE SIZE**
- AWG [mm²]: 22 / 24 / 26 / 28 / 30
- [0.3/0.25/0.12/0.08/0.05]

**MALE PART NUMBER**
* M39029/58-360

**WIRE SIZE**
- AWG [mm²]: 22 / 24 / 26 / 28 / 30
- [0.3/0.25/0.12/0.08/0.05]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.
CRIMP SIGNAL CONTACT
FOR USE WITH CBCD SERIES CONNECTORS
CONTACTS USED WITH 20 AWG WIRE
SIZE 22

FEMALE CONTACT
“CLOSED ENTRY” DESIGN

MALE CONTACT

Crimp area extends above connector molding.

<table>
<thead>
<tr>
<th>FEMALE PART NUMBER</th>
<th>WIRE SIZE AWG [mm²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>FC8020D2</td>
<td>20 [0.5] max</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MALE PART NUMBER</th>
<th>WIRE SIZE AWG [mm²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>MC8020D</td>
<td>20 [0.5] max</td>
</tr>
</tbody>
</table>

Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

REMOVABLE THERMOCOUPLE SIGNAL CRIMP SIGNAL CONTACT
FOR USE WITH CBCD SERIES CONNECTORS
SIZE 22

FEMALE CONTACT
“CLOSED ENTRY” DESIGN

MALE CONTACT

<table>
<thead>
<tr>
<th>TYPE</th>
<th>MATERIAL</th>
<th>FEMALE PART NUMBER</th>
<th>MALE PART NUMBER</th>
<th>COLOR CODE*</th>
<th>WIRE SIZE AWG [mm²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>K</td>
<td>CHROMEL (+)</td>
<td>FC8022D2CH</td>
<td>MC8022DCH</td>
<td>WHITE</td>
<td>22 / 24 / 26 [0.37 / 0.25 / 0.12]</td>
</tr>
<tr>
<td></td>
<td>ALUMEL (-)</td>
<td>FC8022D2AL</td>
<td>MC8022DAL</td>
<td>GREEN</td>
<td>22 / 24 / 26 [0.3 / 0.25 / 0.12]</td>
</tr>
<tr>
<td>T</td>
<td>COPPER (+) with gold flash</td>
<td>FC8022D2CU</td>
<td>MC8022DCU</td>
<td>RED</td>
<td>22 / 24 / 26 [0.3 / 0.25 / 0.12]</td>
</tr>
<tr>
<td></td>
<td>CONSTANTAN (-)</td>
<td>FC8022D2CO</td>
<td>MC8022DCO</td>
<td>YELLOW</td>
<td>22 / 24 / 26 [0.3 / 0.25 / 0.12]</td>
</tr>
<tr>
<td>E</td>
<td>CHROMEL (+)</td>
<td>FC8022D2CH</td>
<td>MC8022DCH</td>
<td>WHITE</td>
<td>22 / 24 / 26 [0.3 / 0.25 / 0.12]</td>
</tr>
<tr>
<td></td>
<td>CONSTANTAN (-)</td>
<td>FC8022D2CO</td>
<td>MC8022DCO</td>
<td>YELLOW</td>
<td>22 / 24 / 26 [0.3 / 0.25 / 0.12]</td>
</tr>
</tbody>
</table>

For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

Chromel® and Alumel® are registered trademarks of Hoskins Manufacturing Company.

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.
**INDUSTRIAL / MILITARY LEVEL REMOVABLE CRIMP SIGNAL CONTACT**

**FOR USE WITH CBC SERIES CONNECTORS**

**SIZE 20**

**FEMALE CONTACT**

*CLOSED ENTRY* DESIGN

**MALE CONTACT**

**PART NUMBER**

**WIRE SIZE**

**ØA**

---

**FEMALE**

**PART NUMBER**

**WIRE SIZE**

**ØA**

<table>
<thead>
<tr>
<th><strong>PART NUMBER</strong></th>
<th><strong>WIRE SIZE</strong> [AWG/][mm²]</th>
<th><strong>ØA</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>FC6020D2</td>
<td>20 / 22 / 24 (0.5/0.3/0.25)</td>
<td>0.045</td>
</tr>
<tr>
<td>FC6026D2</td>
<td>26 / 28 / 30 (0.12/0.08/0.06)</td>
<td>0.027</td>
</tr>
</tbody>
</table>

**MALE**

**PART NUMBER**

**WIRE SIZE**

**ØA**

<table>
<thead>
<tr>
<th><strong>PART NUMBER</strong></th>
<th><strong>WIRE SIZE</strong> [AWG/][mm²]</th>
<th><strong>ØA</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>MC6020D</td>
<td>20 / 22 / 24 (0.5/0.3/0.25)</td>
<td>0.045</td>
</tr>
<tr>
<td>MC6026D</td>
<td>26 / 28 / 30 (0.12/0.08/0.06)</td>
<td>0.027</td>
</tr>
</tbody>
</table>

---

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.
INDUSTRIAL / MILITARY LEVEL CRIMP SIGNAL CONTACT
FOR USE WITH CBC SERIES CONNECTORS
CONTACTS USED WITH 18 AWG WIRE
SIZE 20

Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

PROFESSIONAL LEVEL REMOVABLE CRIMP SIGNAL CONTACT
FOR USE WITH CBC SERIES CONNECTORS
SIZE 20

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.
**REMOVABLE THERMOCOUPLE CRIMP CONTACT**

FOR USE WITH CBC SERIES CONNECTORS

**SIZE 20**

**FEMALE CONTACT**

“CLOSED ENTRY” DESIGN

**MALE CONTACT**

For more information on the availability of Type J thermocouple contacts, and information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

Chromel® and Alumel® are registered trademarks of Hoskins Manufacturing Company.

---

**REMOVABLE CRIMP POWER CONTACT**

FOR USE WITH CBCD SERIES CONNECTORS

**SIZE 16**

**FEMALE CONTACT**

“CLOSED ENTRY” DESIGN, L.S.A.

**MALE CONTACT**

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.

---

**TABLES:**

<table>
<thead>
<tr>
<th>TYPE</th>
<th>MATERIAL</th>
<th>FEMALE PART NUMBER</th>
<th>MALE PART NUMBER</th>
<th>COLOR CODE</th>
<th>WIRE SIZE AWG [mm²]</th>
<th>ØA</th>
<th>ØB</th>
</tr>
</thead>
<tbody>
<tr>
<td>K</td>
<td>CHROMEL (+)</td>
<td>FC6020D2CH††</td>
<td>MC6020DCU††</td>
<td>WHITE</td>
<td>20 / 22 / 24 [0.5 / 0.3 / 0.25]</td>
<td>0.066 [1.68]</td>
<td>0.045 [1.14]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>FC6026D2CH</td>
<td>MC6026DCU</td>
<td>WHITE</td>
<td>26 / 28 / 30 [0.12 / 0.08 / 0.05]</td>
<td>0.048 [1.23]</td>
<td>0.027 [0.69]</td>
</tr>
<tr>
<td></td>
<td>ALUMEL (-)</td>
<td>FC6020D2AL††</td>
<td>MC6020DUC3††</td>
<td>GREEN</td>
<td>20 / 22 / 24 [0.5 / 0.3 / 0.25]</td>
<td>0.066 [1.68]</td>
<td>0.045 [1.14]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>FC6026D2AL</td>
<td>MC6026DUC3</td>
<td>GREEN</td>
<td>26 / 28 / 30 [0.12 / 0.08 / 0.05]</td>
<td>0.048 [1.23]</td>
<td>0.027 [0.69]</td>
</tr>
<tr>
<td>T</td>
<td>COPPER (+) with gold flash</td>
<td>FC6020D2CU††</td>
<td>MC6020DCU††</td>
<td>RED</td>
<td>20 / 22 / 24 [0.5 / 0.3 / 0.25]</td>
<td>0.066 [1.68]</td>
<td>0.045 [1.14]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>FC6026D2CU</td>
<td>MC6026DCU</td>
<td>RED</td>
<td>26 / 28 / 30 [0.12 / 0.08 / 0.05]</td>
<td>0.048 [1.23]</td>
<td>0.027 [0.69]</td>
</tr>
<tr>
<td></td>
<td>CONSTANTAN (-)</td>
<td>FC6020D2CO††</td>
<td>MC6020DCO††</td>
<td>YELLOW</td>
<td>20 / 22 / 24 [0.5 / 0.3 / 0.25]</td>
<td>0.066 [1.68]</td>
<td>0.045 [1.14]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>FC6026D2CO</td>
<td>MC6026DCO</td>
<td>YELLOW</td>
<td>26 / 28 / 30 [0.12 / 0.08 / 0.05]</td>
<td>0.048 [1.23]</td>
<td>0.027 [0.69]</td>
</tr>
</tbody>
</table>

**E**

| K    | CHROMEL (+) | FC6020D2CH††       | MC6020DCU††      | WHITE      | 20 / 22 / 24 [0.5 / 0.3 / 0.25] | 0.066 [1.68] | 0.045 [1.14] |
|      |          | FC6026D2CH         | MC6026DCU        | WHITE      | 26 / 28 / 30 [0.12 / 0.08 / 0.05] | 0.048 [1.23] | 0.027 [0.69] |
|      | CONSTANTAN (-) | FC6020D2CO††       | MC6020DCO††      | YELLOW     | 20 / 22 / 24 [0.5 / 0.3 / 0.25] | 0.066 [1.68] | 0.045 [1.14] |
|      |          | FC6026D2CO         | MC6026DCO        | YELLOW     | 26 / 28 / 30 [0.12 / 0.08 / 0.05] | 0.048 [1.23] | 0.027 [0.69] |

**NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

---

**MC112NS-133.0**

12 / [4.0] N/A 0.098 [2.49]

**MC112N-133.0**

12 / [4.0] N/A 0.098 [2.49]

**MC114N-133.0**

14-16 [2.5-1.5] 0.105 [2.67] 0.081 [2.06]

**MC116N-133.0**

16-18 [1.5-1.0] 0.093 [2.36] 0.067 [1.70]

**MC120N-133.0**

20-22-24 [0.5-0.3-0.25] 0.068 [1.73] 0.045 [1.14]
**REMOVABLE CRIMP POWER CONTACT**

**FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS**

**SIZE 8**

For contact current rating, see page 4.

**FEMALE CONTACT**

“CLOSED ENTRY” DESIGN, L.S.A.

- **MALE CONTACT**

**NOTE:** Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

<table>
<thead>
<tr>
<th>FEMALE PART NUMBER</th>
<th>WIRE SIZE AWG [mm²]</th>
<th>Ø A</th>
<th>Ø B</th>
</tr>
</thead>
<tbody>
<tr>
<td>FC4008DS</td>
<td>8 [10.0]</td>
<td>0.181 [4.60]</td>
<td>0.188 [4.78]</td>
</tr>
<tr>
<td>FC4008D</td>
<td>8 [10.0]</td>
<td>0.181 [4.60]</td>
<td>0.188 [4.78]</td>
</tr>
<tr>
<td>FC4010D</td>
<td>10 [5.3]</td>
<td>0.122 [3.10]</td>
<td>0.112 [2.84]</td>
</tr>
<tr>
<td>FC4012D</td>
<td>12 [4.0]</td>
<td>0.101 [2.57]</td>
<td>0.069 [1.75]</td>
</tr>
<tr>
<td>FC4016D</td>
<td>16 [1.5]</td>
<td>0.067 [1.70]</td>
<td>0.067 [1.70]</td>
</tr>
</tbody>
</table>

**MALE PART NUMBER**

<table>
<thead>
<tr>
<th>WIRE SIZE AWG [mm²]</th>
<th>Ø A</th>
<th>Ø B</th>
</tr>
</thead>
<tbody>
<tr>
<td>MS4008D</td>
<td>8 [10.0]</td>
<td>0.219 [5.56]</td>
</tr>
<tr>
<td>MS4012D</td>
<td>12 [4.0]</td>
<td>0.140 [3.63]</td>
</tr>
<tr>
<td>MS4016D</td>
<td>16 [1.5]</td>
<td>0.100 [2.54]</td>
</tr>
</tbody>
</table>

**REMOVABLE SOLDER CUP POWER CONTACT**

**FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS**

**SIZE 8**

For contact current rating, see page 4.

**FEMALE CONTACT**

“CLOSED ENTRY” DESIGN, L.S.A.

- **MALE CONTACT**

**NOTE:** Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

<table>
<thead>
<tr>
<th>FEMALE PART NUMBER</th>
<th>WIRE SIZE AWG [mm²]</th>
<th>Ø A</th>
<th>Ø B</th>
</tr>
</thead>
<tbody>
<tr>
<td>FS4008D</td>
<td>8 [10.0]</td>
<td>0.219 [5.56]</td>
<td>0.188 [4.78]</td>
</tr>
<tr>
<td>FS4012D</td>
<td>12 [4.0]</td>
<td>0.140 [3.63]</td>
<td>0.112 [2.84]</td>
</tr>
<tr>
<td>FS4016D</td>
<td>16 [1.5]</td>
<td>0.100 [2.54]</td>
<td>0.069 [1.75]</td>
</tr>
</tbody>
</table>

**MALE PART NUMBER**

<table>
<thead>
<tr>
<th>WIRE SIZE AWG [mm²]</th>
<th>Ø A</th>
<th>Ø B</th>
</tr>
</thead>
<tbody>
<tr>
<td>MS4008D</td>
<td>8 [10.0]</td>
<td>0.219 [5.56]</td>
</tr>
<tr>
<td>MS4012D</td>
<td>12 [4.0]</td>
<td>0.140 [3.63]</td>
</tr>
<tr>
<td>MS4016D</td>
<td>16 [1.5]</td>
<td>0.100 [2.54]</td>
</tr>
</tbody>
</table>

**NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.
REMOVABLE CONTACTS

REMOVABLE HIGH VOLTAGE POWER CONTACT
FOR USE WITH CBD, CBC, CBCD AND CBD DD SERIES CONNECTORS

SIZE 8

STRAIGHT SOLDER WIRE TERMINATION

FEMALE CONTACT

MALE CONTACT

FS4820D

MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]

STRAIGHT PRINTED BOARD MOUNT POWER CONTACT
FOR USE WITH CBD AND CBD DD SERIES CONNECTORS

SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

For contact current rating, see page 4.

**FEMALE CONTACT**

“CLOSED ENTRY” DESIGN, L.S.A.

MALE CONTACT

**NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

FS4920D

MS4920D

0.697 [17.70] Ref.

0.448 [11.38]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

MALE CONTACT

FS4920D

MS4920D

0.734 [18.64] Ref.

0.448 [11.38]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

MALE CONTACT

FS4820D

MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

MALE CONTACT

FS4820D

MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

MALE CONTACT

FS4820D

MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

MALE CONTACT

FS4820D

MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

MALE CONTACT

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MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

MALE CONTACT

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MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

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FS4820D

MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

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MALE CONTACT

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MALE CONTACT

FS4820D

MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]

FEMALE CONTACT

MALE CONTACT

FS4820D

MS4820D

0.734 [18.64] Ref.

0.485 [12.32]

0.142 [3.61]

0.697 [17.70]
RIGHT ANGLE (90°) PRINTED BOARD MOUNT POWER CONTACT
FOR USE WITH CBD AND CBDD SERIES CONNECTORS
SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

For contact current rating, see page 4.

**NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

<table>
<thead>
<tr>
<th>Female Part Number</th>
<th>A Ref.</th>
<th>Ø B</th>
<th>C</th>
<th>Shell Size</th>
<th>Contact Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>FRT4314D</td>
<td>0.580</td>
<td>0.078</td>
<td>0.339</td>
<td>1, 2, 3 &amp; 4</td>
<td>55</td>
</tr>
<tr>
<td>FRT4414D</td>
<td>0.692</td>
<td>0.078</td>
<td>0.451</td>
<td>5</td>
<td>55</td>
</tr>
<tr>
<td>FRT4714D</td>
<td>0.661</td>
<td>0.078</td>
<td>0.420</td>
<td>1, 2, 3 &amp; 4</td>
<td>75</td>
</tr>
<tr>
<td>FRT4814D</td>
<td>0.773</td>
<td>0.078</td>
<td>0.520</td>
<td>5</td>
<td>75</td>
</tr>
<tr>
<td>FRT4310D</td>
<td>1.051</td>
<td>0.125</td>
<td>0.810</td>
<td>1, 2, 3 &amp; 4</td>
<td>57</td>
</tr>
<tr>
<td>FRT4410D</td>
<td>1.051</td>
<td>0.125</td>
<td>0.810</td>
<td>5</td>
<td>57</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Male Part Number</th>
<th>A Ref.</th>
<th>Ø B</th>
<th>C</th>
<th>Shell Size</th>
<th>Contact Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>MRT4314D</td>
<td>0.580</td>
<td>0.078</td>
<td>0.339</td>
<td>1, 2, 3 &amp; 4</td>
<td>55</td>
</tr>
<tr>
<td>MRT4414D</td>
<td>0.692</td>
<td>0.078</td>
<td>0.451</td>
<td>5</td>
<td>55</td>
</tr>
<tr>
<td>MRT4714D</td>
<td>0.661</td>
<td>0.078</td>
<td>0.420</td>
<td>1, 2, 3 &amp; 4</td>
<td>75</td>
</tr>
<tr>
<td>MRT4814D</td>
<td>0.773</td>
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<td>75</td>
</tr>
<tr>
<td>MRT4310D</td>
<td>1.051</td>
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<td>0.810</td>
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<td>MRT4410D</td>
<td>1.051</td>
<td>0.125</td>
<td>0.810</td>
<td>5</td>
<td>57</td>
</tr>
</tbody>
</table>

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
# REMOVABLE CONTACTS

## REMOVABLE SHELDED CONTACT

**FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS**

**SIZE 8**

### STRAIGHT SOLDER/CRIMP CONTACTS

![Diagram of female and male contacts with dimensions](image1)

<table>
<thead>
<tr>
<th>Type of Contact</th>
<th>Female Part Number</th>
<th>Male Part Number</th>
<th>A</th>
<th>Ø B</th>
<th>C Max.</th>
<th>RG Cable Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOLDER/CRIMP</td>
<td>FC4101D</td>
<td>MC4101D</td>
<td>0.929 [23.60]</td>
<td>0.040 [1.02]</td>
<td>0.739 [18.77]</td>
<td>178 B/U</td>
</tr>
<tr>
<td></td>
<td>FC4102D</td>
<td>MC4102D</td>
<td>0.929 [23.60]</td>
<td>0.067 [1.70]</td>
<td>0.739 [18.77]</td>
<td>179 B/U</td>
</tr>
<tr>
<td></td>
<td>FC4103D</td>
<td>MC4103D</td>
<td>1.037 [26.34]</td>
<td>0.108 [2.74]</td>
<td>0.847 [21.51]</td>
<td>180 B/U</td>
</tr>
<tr>
<td></td>
<td>FC4104D</td>
<td>MC4104D</td>
<td>1.037 [26.34]</td>
<td>0.120 [3.05]</td>
<td>0.847 [21.51]</td>
<td>58 B/U</td>
</tr>
<tr>
<td>SOLDER/SOLDER</td>
<td>FS4101D</td>
<td>MS4101D</td>
<td>0.929 [23.60]</td>
<td>0.040 [1.02]</td>
<td>0.739 [18.77]</td>
<td>178 B/U</td>
</tr>
<tr>
<td></td>
<td>FS4102D</td>
<td>MS4102D</td>
<td>0.929 [23.60]</td>
<td>0.067 [1.70]</td>
<td>0.739 [18.77]</td>
<td>179 B/U</td>
</tr>
<tr>
<td></td>
<td>FS4103D</td>
<td>MS4103D</td>
<td>1.037 [26.34]</td>
<td>0.108 [2.74]</td>
<td>0.847 [21.51]</td>
<td>180 B/U</td>
</tr>
<tr>
<td></td>
<td>FS4104D</td>
<td>MS4104D</td>
<td>1.037 [26.34]</td>
<td>0.120 [3.05]</td>
<td>0.847 [21.51]</td>
<td>58 B/U</td>
</tr>
<tr>
<td>CRIMP/CRIMP</td>
<td>FCC4101D</td>
<td>MCC4101D</td>
<td>0.929 [23.60]</td>
<td>0.040 [1.02]</td>
<td>0.739 [18.77]</td>
<td>178 B/U</td>
</tr>
<tr>
<td></td>
<td>FCC4102D</td>
<td>MCC4102D</td>
<td>0.929 [23.60]</td>
<td>0.067 [1.70]</td>
<td>0.739 [18.77]</td>
<td>179 B/U</td>
</tr>
<tr>
<td></td>
<td>FCC4104D</td>
<td>MCC4104D</td>
<td>1.037 [26.34]</td>
<td>0.120 [3.05]</td>
<td>0.847 [21.51]</td>
<td>58 B/U</td>
</tr>
</tbody>
</table>

### STRAIGHT SOLDER/SOLDER CONTACTS

![Diagram of female and male contacts with dimensions](image2)

### STRAIGHT CRIMP/CRIMP CONTACTS

![Diagram of female and male contacts with dimensions](image3)

## SHIELDED CONTACTS

Two-step crimping action for signal and shielding conductors.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.

**Note:** Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.
STRAIGHT PRINTED BOARD MOUNTED SHIELDED CONTACT
FOR USE WITH CBD AND CBDD SERIES CONNECTORS
SIZE 8
Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT SHIELDED CONTACT
FOR USE WITH CBD AND CBDD SERIES CONNECTORS
SIZE 8
Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.
REMOVABLE AIR LINE COUPLERS
FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS
SIZE 8

AIR LINE COUPLER CONTACTS REQUIRE JACKSCREWS TO COUPLE MATING CONNECTORS

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:
Contacts: Stainless steel

CLIMATIC CHARACTERISTICS:
Temperature Range: -55°C to +125°C.

MECHANICAL CHARACTERISTICS:
Size 8 Removable
Contacts: Rear insertion, front release.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
### MODIFICATION (MOS) SUFFIXES

Specify complete connector by selecting a base part number from the desired series Ordering Information Page. Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: **CBD17W2F55R7NT2X/AA-14-1062.1**  
*(Ordering information pages can be found at the end of each series)*

<table>
<thead>
<tr>
<th>SERIES</th>
<th>CONNECTOR VARIANT</th>
<th>GENDER</th>
<th>TERMINATION TYPE AVAILABLE</th>
<th>MODIFICATIONS OF STANDARD (MOS) SUFFIXES</th>
<th>DESCRIPTION OF MODIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>CBD</td>
<td>3W3</td>
<td>F / M</td>
<td>0</td>
<td>-1841.0</td>
<td>Allows for molding to have positions A1 and A3 tooled only. Position A2 not molded but numbering will remain.</td>
</tr>
<tr>
<td>CBD</td>
<td>5W5</td>
<td>F / M</td>
<td>0</td>
<td>-1841.1</td>
<td>Allows for molding to have positions 1, 3 and 5 tooled only. Positions 2 and 4 not molded but numbering will remain.</td>
</tr>
<tr>
<td>CBD</td>
<td>8W8</td>
<td>F / M</td>
<td>0</td>
<td>-1841.2</td>
<td>Allows for molding to have positions A1,A3,A5 and A7 tooled only. Positions A2,A4,A6 and A8 not molded but numbering will remain.</td>
</tr>
<tr>
<td>CBD, CBM</td>
<td>3W3, 8W8</td>
<td>M</td>
<td>0</td>
<td>-1570.4</td>
<td>Integral stabilizing feature used to minimize size 8 contacts from floating in the molding. Use tool number 4311-0-1-0 to remove contact if necessary.</td>
</tr>
<tr>
<td>CBC</td>
<td>36W4, 43W2</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-14</td>
<td>Allows connector with signal contacts installed, for signal contacts only to be plated 0.000030 [0.76 µ] gold over nickel.</td>
</tr>
<tr>
<td>CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-14-1062.1</td>
<td>Allows connector with signal and power contacts installed, for both signal and power contacts to be plated 0.000030 [0.76 µ] gold over nickel.</td>
</tr>
<tr>
<td>CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-15</td>
<td>Allows connector with signal contacts installed, for signal contacts only to be plated 0.000050 inch [1.27µ] gold over nickel.</td>
</tr>
<tr>
<td>CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-15-1062.0</td>
<td>Allows connector with signal and power contacts installed, for both signal and power contacts to be plated 0.000050 inch [1.27µ] gold over nickel.</td>
</tr>
<tr>
<td>CBD, CBM, CBC, CBDD, CBHD, CBDCD</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-1062.0</td>
<td>Allows connector with power contacts installed, for the power contacts only to be plated 0.000050 inch [1.27µ] gold over nickel.</td>
</tr>
<tr>
<td>CBD, CBM, CBC, CBDD, CBHD, CBDCD</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-1062.1</td>
<td>Allows connector with power contacts installed, for the power contacts only to be plated 0.000030 [0.76 µ] gold over nickel.</td>
</tr>
<tr>
<td>CBD, CBM, CBC, CBDD, CBHD, CBDCD</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-759.0</td>
<td>Allows connectors to be supplied with blind mate guides, lockwashers and hexnuts installed. For connectors with a 4-40 threaded mounting style install blind mate guides only. For connectors with a R3/R6 mounting style install special blind mate guides with lockwashers and hexnuts. See D-subminiature Accessories catalog for more details.</td>
</tr>
<tr>
<td>CBD, CBM, CBC, CBDD, CBHD, CBDCD</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-759.1</td>
<td>Allows connector, with any contacts to include blind mate mounting plate. See D-subminiature Accessories catalog for more details.</td>
</tr>
</tbody>
</table>

**MANY OTHER SPECIAL OPTIONS ARE AVAILABLE REFER TO D-SUBMINIATURE ACCESSORIES CATALOG, CONSULT TECHNICAL SALES OR VISIT OUR WEBSITE AT WWW.CONNECTPOSITRONIC.COM**

**DIMENSIONS ARE IN INCHES (MILLIMETERS).**  
**ALL DIMENSIONS ARE SUBJECT TO CHANGE.**
CBD / CBM / CBC / CBCD connectors are offered with removable crimp contacts. Positronic recognizes the importance of supplying application tooling to support our customers’ use of our products.

Information on application tooling is available on our web site at www.connectpositronic.com/design-tools/tooling

There you will find downloadable PDF cross reference charts for removable and compliant press-fit contacts. These charts will supply part numbers for insertion, removal and crimping tools, along with information regarding use of tools and techniques.

CONTACT REELS FOR AUTOMATIC PNEUMATIC CRIMP TOOLS

Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9550-0-0-0 and 9550-1-0-0; packaged in reels holding 1,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9550-0-2-0. The same type carrier is used for both male and female contacts.

All male and female crimp contacts can be ordered in reels by adding letter “R” after the contact part number, such as MC8022DR for a male contact and FC112N4R for female contact.
**APPLICATION TOOLS**

**CONTACT APPLICATION TOOLS CROSS REFERENCE LIST**

<table>
<thead>
<tr>
<th></th>
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*Note: See Note P/N for more information.*
<table>
<thead>
<tr>
<th>Equivalent Tool</th>
<th>Contact Size</th>
<th>Positional Size</th>
<th>Hand &amp; Tool Group</th>
<th>Removal Tool</th>
<th>Insertion Tool</th>
<th>84</th>
<th>86</th>
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<tbody>
<tr>
<td>MC8022D**</td>
<td>Thermocouple</td>
<td>M81969/1-02</td>
<td>M81969/1-02</td>
<td>MC8020D</td>
<td>MC8022D**</td>
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<td>Thermocouple</td>
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<td>M81969/1-04</td>
<td>M81969/1-02</td>
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<td>M81969/1-04</td>
<td>M81969/1-04</td>
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<td>M81969/1-02</td>
<td>M81969/1-02</td>
<td>MC8020D</td>
<td>MC8022D**</td>
<td>16</td>
<td>16</td>
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<td>FC8022D</td>
<td>Thermocouple</td>
<td>M81969/1-04</td>
<td>M81969/1-04</td>
<td>M81969/1-02</td>
<td>M81969/1-02</td>
<td>22</td>
<td>22</td>
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<tr>
<td>M39029/58-360</td>
<td>-</td>
<td>M81969/1-04</td>
<td>M81969/1-04</td>
<td>M81969/1-02</td>
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<tr>
<td>MC8022D**</td>
<td>Thermocouple</td>
<td>M81969/1-02</td>
<td>M81969/1-02</td>
<td>MC8020D</td>
<td>MC8022D**</td>
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<td>FC8022D</td>
<td>Thermocouple</td>
<td>M81969/1-04</td>
<td>M81969/1-04</td>
<td>M81969/1-02</td>
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<td>Thermocouple</td>
<td>M81969/1-02</td>
<td>M81969/1-02</td>
<td>MC8020D</td>
<td>MC8022D**</td>
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<tr>
<td>FC8022D</td>
<td>Thermocouple</td>
<td>M81969/1-04</td>
<td>M81969/1-04</td>
<td>M81969/1-02</td>
<td>M81969/1-02</td>
<td>22</td>
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<tr>
<td>MC8022D**</td>
<td>Thermocouple</td>
<td>M81969/1-02</td>
<td>M81969/1-02</td>
<td>MC8020D</td>
<td>MC8022D**</td>
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<tr>
<td>FC8022D</td>
<td>Thermocouple</td>
<td>M81969/1-04</td>
<td>M81969/1-04</td>
<td>M81969/1-02</td>
<td>M81969/1-02</td>
<td>22</td>
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<td>M39029/58-360</td>
<td>-</td>
<td>M81969/1-04</td>
<td>M81969/1-04</td>
<td>M81969/1-02</td>
<td>M81969/1-02</td>
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<tr>
<td>All dimensions are subject to change.</td>
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</table>

* For contact sizes of contact numbers see nominal contact section pages 86-88.
Traditionally, tin-lead has been a popular plating for printed circuit board (PCB) holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer PCB HOLE SIZE FOR RoHS PCB plating as shown below.

### OMEGA & BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE

<table>
<thead>
<tr>
<th>BOARD TYPE</th>
<th>CONTACT SIZE / TYPE</th>
<th>RECOMMENDED DRILL HOLE SIZE</th>
<th>RECOMMENDED PLATING</th>
<th>FINISHED HOLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>TIN-LEAD SOLDER PCB</td>
<td>22 OMEGA</td>
<td>ø0.045±0.0010 [ø1.150±0.025]</td>
<td></td>
<td>ø0.039±0.008-0.0024 [ø1.000+0.090-0.060]</td>
</tr>
<tr>
<td></td>
<td>20 OMEGA</td>
<td>ø0.045±0.0010 [ø1.150±0.025]</td>
<td>0.0006 [15µ]</td>
<td>ø0.039±0.008-0.0024 [ø1.000+0.090-0.060]</td>
</tr>
<tr>
<td></td>
<td>16 BI-SPRING</td>
<td>ø0.069±0.001 [ø1.750±0.025]</td>
<td>minimum solder over 0.0010 [25µ]</td>
<td>ø0.069±0.008-0.0024 [ø1.700+0.090-0.060]</td>
</tr>
<tr>
<td></td>
<td>8 BI-SPRING</td>
<td>ø0.125±0.001 [ø3.180±0.025]</td>
<td>min. copper</td>
<td>ø0.119±0.002 [ø3.02±0.05]</td>
</tr>
</tbody>
</table>

### RoHS PCB PLATING OPTIONS

**COPPER PCB**

<table>
<thead>
<tr>
<th>BOARD TYPE</th>
<th>CONTACT SIZE / TYPE</th>
<th>RECOMMENDED DRILL HOLE SIZE</th>
<th>RECOMMENDED PLATING</th>
<th>FINISHED HOLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>22 OMEGA</td>
<td>ø0.047±0.001 [ø1.190±0.025]</td>
<td>0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>20 OMEGA</td>
<td>ø0.047±0.001 [ø1.190±0.025]</td>
<td>0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>16 BI-SPRING</td>
<td>ø0.069±0.001 [ø1.750±0.025]</td>
<td>0.00013±0.00006 [ø34±17µ] immersion silver over 0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.063±0.008-0.0024 [ø1.700+0.090-0.060]</td>
</tr>
<tr>
<td>8 BI-SPRING</td>
<td>ø0.125±0.001 [ø3.180±0.025]</td>
<td>0.000002 [0.5µ]</td>
<td>min. immersion gold over 0.00017±0.000059 [ø4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ]</td>
<td>min. copper</td>
</tr>
</tbody>
</table>

**IMMERSION TIN PCB**

<table>
<thead>
<tr>
<th>BOARD TYPE</th>
<th>CONTACT SIZE / TYPE</th>
<th>RECOMMENDED DRILL HOLE SIZE</th>
<th>RECOMMENDED PLATING</th>
<th>FINISHED HOLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>22 OMEGA</td>
<td>ø0.047±0.001 [ø1.190±0.025]</td>
<td>0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>20 OMEGA</td>
<td>ø0.047±0.001 [ø1.190±0.025]</td>
<td>0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>16 BI-SPRING</td>
<td>ø0.069±0.001 [ø1.750±0.025]</td>
<td>0.000003±0.000006 [ø85±15µ] immersion tin over 0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.063±0.008-0.0024 [ø1.700+0.090-0.060]</td>
</tr>
<tr>
<td>8 BI-SPRING</td>
<td>ø0.125±0.001 [ø3.180±0.025]</td>
<td></td>
<td></td>
<td>ø0.119±0.002 [ø3.02±0.05]</td>
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</tbody>
</table>

**IMMERSION SILVER PCB**

<table>
<thead>
<tr>
<th>BOARD TYPE</th>
<th>CONTACT SIZE / TYPE</th>
<th>RECOMMENDED DRILL HOLE SIZE</th>
<th>RECOMMENDED PLATING</th>
<th>FINISHED HOLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>22 OMEGA</td>
<td>ø0.047±0.001 [ø1.190±0.025]</td>
<td>0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>20 OMEGA</td>
<td>ø0.047±0.001 [ø1.190±0.025]</td>
<td>0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>16 BI-SPRING</td>
<td>ø0.069±0.001 [ø1.750±0.025]</td>
<td>0.000003±0.000006 [ø85±15µ] immersion silver over 0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.063±0.008-0.0024 [ø1.700+0.090-0.060]</td>
</tr>
<tr>
<td>8 BI-SPRING</td>
<td>ø0.125±0.001 [ø3.180±0.025]</td>
<td></td>
<td></td>
<td>ø0.119±0.002 [ø3.02±0.05]</td>
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</tbody>
</table>

**ELECTROLESS NICKEL / IMMERSION GOLD PCB**

<table>
<thead>
<tr>
<th>BOARD TYPE</th>
<th>CONTACT SIZE / TYPE</th>
<th>RECOMMENDED DRILL HOLE SIZE</th>
<th>RECOMMENDED PLATING</th>
<th>FINISHED HOLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>22 OMEGA</td>
<td>ø0.047±0.001 [ø1.190±0.025]</td>
<td>0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>20 OMEGA</td>
<td>ø0.047±0.001 [ø1.190±0.025]</td>
<td>0.0010 [25µ]</td>
<td>min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>16 BI-SPRING</td>
<td>ø0.069±0.001 [ø1.750±0.025]</td>
<td>0.000002 [0.5µ]</td>
<td>min. immersion gold over 0.00017±0.000059 [ø4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ]</td>
<td>min. copper</td>
</tr>
<tr>
<td>8 BI-SPRING</td>
<td>ø0.125±0.001 [ø3.180±0.025]</td>
<td></td>
<td></td>
<td>ø0.119±0.002 [ø3.02±0.05]</td>
</tr>
</tbody>
</table>

**“Omega” Termination**

Utilized on signal contacts

**“Bi-Spring” Termination**

Utilized on signal contacts

**COMPLIANT PRESS-FIT TERMINATION USER INFORMATION**

When properly used, Positronic Industries Bi-Spring Power or Omega Signal Press-Fit terminations provide reliable service even under severe conditions.

Connectors utilizing this leading technology press-fit contact are easy to install:

1. Inexpensive installation tooling is available from Positronic, to choose the proper installation tool refer to page 86 for part number ordering information.
2. Insert the connector into the P.C. board or backplane and seat connector fully.
3. Secure the connector to the P.C. board or backplane using two self-tapping screws. The screws should be 4-40 threads supplied by customer.
POSITRONIC RECOMMENDED TOOLS FOR COMPLIANT PRESS-FIT CONNECTORS AND CONTACTS

<table>
<thead>
<tr>
<th>SHELL SIZE</th>
<th>CONNECTOR VARIANT</th>
<th>CONNECTOR SEATING TOOL WITH ARBOR PRESS SHAFT</th>
<th>ARBOR PRESS FOR SEATING TOOLS</th>
<th>REPLACEMENT PINS FOR CONNECTOR SEATING TOOL</th>
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<tbody>
<tr>
<td>1</td>
<td>2WK2</td>
<td>9512-44-0-41</td>
<td>9512-44-0-41</td>
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<tr>
<td>1</td>
<td>5W1</td>
<td>9512-18-0-41</td>
<td>9512-1-0-41</td>
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<tr>
<td>1</td>
<td>8W2</td>
<td>9512-41-0-41</td>
<td>9512-40-0-41</td>
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<td>2</td>
<td>3W3</td>
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<td>36W4</td>
<td>9512-36-0-41</td>
<td>9512-5-0-41</td>
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<td>5</td>
<td>43W2</td>
<td>9512-37-0-41</td>
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<td>5</td>
<td>47W1</td>
<td>9512-38-0-41</td>
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<tr>
<td>6</td>
<td>46W4</td>
<td>9512-39-0-41</td>
<td>9512-5-0-41</td>
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</tbody>
</table>

Use p / n 9530-1-0
1 ton capacity
4 inch throat

For 8W2 Size 22
Female contacts use pin p / n 855-751-0-41

For 19W1 Size 22
Female contacts use pin p / n 855-347-29-41

For Size 20
Female contacts use pin p / n 855-347-18-41

For Size 16
Female contacts use pin p / n 855-347-28-41

For Size 8
Male contacts don’t use replaceable pins

Positronic offers expert assistance in adapting application tooling to your manufacturing environment. Contact our application tooling specialist for assistance.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE. 86
Positronic® offers a variety of QPL connector products

### D-SUBMINIATURE CONNECTORS

<table>
<thead>
<tr>
<th>MIL PREFIX</th>
<th>POSITRONIC SERIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>MIL-DTL-24308/1</td>
<td>HDC</td>
</tr>
<tr>
<td>MIL-DTL-24308/2</td>
<td>RD, DD</td>
</tr>
<tr>
<td>MIL-DTL-24308/3</td>
<td>HDC</td>
</tr>
<tr>
<td>MIL-DTL-24308/4</td>
<td>RD, DD</td>
</tr>
<tr>
<td>MIL-DTL-24308/5</td>
<td>HDC</td>
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<tr>
<td>MIL-DTL-24308/6</td>
<td>RD, DD</td>
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<tr>
<td>MIL-DTL-24308/7</td>
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<tr>
<td>MIL-DTL-24308/8</td>
<td>RD, DD</td>
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<tr>
<td>MIL-DTL-24308/23</td>
<td>HDC, DD</td>
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### RECTANGULAR CONNECTORS

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<tr>
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<tbody>
<tr>
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<td>GMCT</td>
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<td>MIL-DTL-28748/4</td>
<td>GMCT</td>
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<tr>
<td>MIL-DTL-28748/5</td>
<td>GM</td>
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<td>MIL-DTL-28748/6</td>
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<tr>
<td>MIL-DTL-28748/7</td>
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<td>MIL-C-28748/13</td>
<td>SGMC</td>
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<td>MIL-C-28748/14</td>
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<td>SAE AS39029/34</td>
<td>SGMC, GMCT</td>
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<tr>
<td>SAE AS39029/35</td>
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</table>

For a complete QPL listing available to download in PDF format, visit the desired connector family home page and click on link “Qualified Product Listing (PDF)” on our website at:

www.connectpositronic.com

or enter the URL link below to download the QPL PDF file immediately!

www.connectpositronic.com/qpl/catalog
Positronic HIGH RELIABILITY Products

**POWER**
- Contact Sizes: 0, 8, 12, 16, 20, 22, and 24
- Current Ratings: To 200 amperes per contact
- Terminations: Crimp and fixed cable connector, straight solder, right angle (90°) compliant press-in and right angle (90°) compliant press-in
- Configurations: Multiple variants in a variety of package sizes
- Compliance: PICMG 2.11, PICMG 3.0, VITA 41, DSCC, GSFC S-311-P-4, GSFC S-311-P-10

**FEATURES:**
- High current density
- Energy saving - low contact resistance
- Hot swap capability
- AC/DC operation in a single connector
- Signal contacts for hardware management
- Blind mating
- Wide variety of accessories
- Customer-specified contact arrangements
- Modular tooling which produces a single piece connector insert

**CONTACT SIZES:**
- 8, 16, 20, and 22
- Current Ratings: To 13 amperes nominal
- Terminations: Crimp, wire solder, straight solder, right angle (90°) solder, and straight compliant press-in
- Configurations: Multiple variants in both standard and high densities, thirty package sizes
- Qualifications: MIL-DTL-28748, AS39029, CCITT V.35

**FEATURES:**
- Two performance levels available: industrial quality and military quality
- A wide variety of accessories
- Broad selection of contact arrangement and package sizes
- Connector coding device (keying) options

**CABLE**
- Contact Sizes: 12, 16, 20, and 22
- Current Ratings: To 25 amperes nominal
- Terminations: Crimp, wire solder, straight solder, and right angle (90°) solder
- Configurations: Multiple variants in four package sizes
- Qualifications: MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10, AS39029, DSCC

**FEATURES:**
- Shorten the supply chain and reduce additional costs and delays by “cabling” your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification

**CABLE**
- Contact Sizes: 8, 12, 16, 20, and 22
- Current Ratings: To 40 amperes nominal
- Terminations: Feedthrough is standard; flying leads and board mount available upon request
- Configurations: See D-subminiature and circular configurations above
- Compliance: Space-D32

**FEATURES:**
- Intended for use as an electrical feedthrough in high vacuum applications
- Helium leakage rate at ambient temperature: < 5×10⁻⁹ mbar.l/s under a vacuum of 1.5×10⁻² mbar
- Signal, power, coax and high voltage versions available
- Connectors can be mounted on flange assembly per customer specification

For more information, visit www.connectpositronic.com or call your nearest Positronic sales office listed on the back of this catalog.
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