HIGH DENSITY RECTANGULAR

Rectangular Connectors

Qualified to:

MIL-C-28748/13 & MIL-C-28748/14
MIL-DTL-28748/7 & MIL-DTL-28748/8
SAE AS39029/34-440 & SAE AS39029/35-441
Experience

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing – raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, CUL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

Support

- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters

Springfield, MO  Auch, France  Singapore

Products described within this catalog may be protected by one or more of the following US patents:
#4,900,261*  #5,255,580  #5,329,697  #6,260,268
#6,835,079  #7,115,002  #8,944,697  #9,304,263
* Patented in Canada, 1992  Other Patents Pending

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Positronic Industries’ FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:
1) ±0.001 inches [0.03 mm] for male contact mating diameters.
2) ±0.003 inches [0.08 mm] for contact termination diameters.
3) ±0.005 inches [0.13 mm] for all other diameters.
4) ±0.015 inches [0.38 mm] for all other dimensions.

POSITRONIC® IS AN ITAR REGISTERED COMPANY
CONNECTOR DESCRIPTIONS

SGMC SERIES
High density rectangular connectors with size 22 removable contacts. Industrial performance or MIL-C-28748/13, MIL-C-28748/14, SAE AS39029/34 and SAE AS39029/35. Eleven connector variants, 4 through 104 contacts. Crimp, solder cup, straight solder and compliant press-in printed board mount terminations. Thermocouple contact options available.

SGM SERIES
High density rectangular connectors with size 22 straight printed circuit board mount / solder cup contacts. Industrial performance or MIL-DTL-28748/7 and MIL-DTL-28748/8. Thirteen connector variants, 4 through 75 contacts. Solder cup, wrap post, straight solder and compliant press-in printed board mount terminations. Thermocouple contact options available.

SMPL SERIES
High density rectangular connectors with size 22 right angle printed circuit board mount contacts. Industrial performance or conformance to MIL-DTL-28748. Twelve connector variants, 4 through 50 contacts. Right angle (90°) solder printed board mount terminations. Thermocouple contact options available.

Visit our website for the latest catalog updates and supplements at https://www.connectpositronic.com/catalogs/
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*DIMENSIONS ARE IN INCHES (MILLIMETERS).
ALL DIMENSIONS ARE SUBJECT TO CHANGE.*

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DIMENSIONS ARE IN INCHES [MILLIMETERS],
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
What Makes Positronic’s New “PosiBand®” Contact Interface a Significant Improvement?

High reliability connectors utilize female closed entry contacts that provide an unbroken ring of solid material at the face of the contact. The closed entry feature is crucial in preventing damage to female contacts used in harsh environments, repeated mating cycles, blind mate applications and applications requiring highest reliability.

The most common closed entry design utilized by connector manufacturers is a split tine and sleeve concept. See figure 1. With this design, both the mechanical forces and electrical interface are provided only at the tip of the female contact.

Positronic’s new PosiBand technology takes a unique approach for closed entry female contacts. PosiBand contacts utilize a two-piece contact design. See figure 2. Each piece serves a separate function, providing a more mechanically robust contact and more consistent electrical performance.

The main body of the PosiBand contact provides a true closed entry opening to enhance robustness. The PosiBand spring clip provides normal force on the male contact. Consistent electrical performance is supported through a larger area of contact interface between the male and female contact along the entire “floor” of the contact body. PosiBand contacts are QPL listed under SAE AS39029 and MIL-DLT-24308 specifications. PosiBand is also qualified under GSFC S-311-P4/08 Rev C and GSFC S-311-P4/10 Rev C to the higher 40 gram contact separation test requirement.

continued on next page . . .
continued from previous page . . .

The PosiBand® contact system has many advantages over the legacy split tine design.

- **PosiBand** is more robust than split tine contact, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.

- **PosiBand** has greater surface area at the male and female contact interface, resulting in more consistent electrical performance.

- **PosiBand** has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.

- The **PosiBand's** contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heat-treating the mating end of the contact, which can cause electrical failure.

- **PosiBand** is qualified under SAE AS39029 and MIL-DTL-24308 specifications. **PosiBand** is also qualified under GSFC S-311-P4/08 Rev C and GSFC S-311-P4/10 Rev C to the higher 40 gram contact separation test requirement.

- **PosiBand** is protected by US Patent 7,115,002.

For more details about the advantages of the PosiBand® system, please view the detailed white paper at [www.connectpositronic.com/posiband/](http://www.connectpositronic.com/posiband/) or visit our website at [www.connectpositronic.com](http://www.connectpositronic.com).

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**TEMPERATURE RISE CURVES**

Test conducted in accordance with UL1977.

**Size 22 PosiBand Contacts**

**Initial Contact Resistance:** 0.004 ohms, maximum.

Curve developed with contacts terminated to size 22 AWG wire.
**MATING DIMENSIONS**

**FULLY MATED**

**SGMC TO SGMC**

**SGMC TO SGM**

**SGMC TO SMPL**

**SGM TO SGM**

**SGM TO SMPL**

**SMPL TO SMPL**

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**EXPLODED VIEWS OF TYPICAL MATED CONNECTOR ASSEMBLIES**

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**FOR DESCRIPTION AND TERMINOLOGY, SEE PAGE 4.**

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**DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

---
### CONNECTOR COMPONENT DESCRIPTION AND TERMINOLOGY

See “Supplemental Definitions” for clarification of “italicized” terms.

<table>
<thead>
<tr>
<th>FOR ILLUSTRATIONS, SEE PAGE 3.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>A1</strong> – Connector contact: The primary electrically conductive element of connectors. The contact system is comprised of a <em>male contact</em> and a <em>female contact.</em> In general, contacts are available in a wide variety of sizes. The contacts in this catalog are size 22 (0.030 inches [0.76mm] in diameter). Contacts can be provided with multiple termination types, including wire crimp and solder; printed circuit board (pcb) solder, straight and right angle mount; and straight mount compliant press-in. A male crimp termination contact is shown in the example.</td>
</tr>
<tr>
<td><strong>A2</strong> – See definitions outlined in A1. A female crimp termination contact is shown in the example.</td>
</tr>
<tr>
<td><strong>A3</strong> – See definitions outlined in A1. A female right angle pcb solder termination is shown in the example.</td>
</tr>
<tr>
<td><strong>A4</strong> – See definitions outlined in A1. A female straight pcb solder termination is shown in the example.</td>
</tr>
<tr>
<td><strong>B1</strong> – Connector insert: The connector insulating element which also supports and positions the contacts in the connector system. Connectors can be supplied as a free connector or a fixed connector. Connector systems are available with a wide variety of contact variants and termination types. A 26 contact variant free connector for use with size 22 male crimp contacts is shown in the example.</td>
</tr>
<tr>
<td><strong>B2</strong> – See definitions outlined for B1. A 26 contact variant fixed connector with size 22 female contacts and right angle solder terminations is shown in the example.</td>
</tr>
<tr>
<td><strong>B3</strong> – A 26 contact variant free connector for use with size 22 male crimp contacts is shown in the example.</td>
</tr>
<tr>
<td><strong>B4</strong> – See definitions outlined for B1. A 26 contact variant fixed connector with size 22 female contacts and straight solder terminations is shown in the example.</td>
</tr>
<tr>
<td><strong>B5</strong> – See definitions outlined for B1. A 104 contact variant fixed bulkhead or panel mount connector for use with size 22 female crimp contacts is shown in the example.</td>
</tr>
<tr>
<td><strong>B6</strong> – A 104 contact variant free connector for use with size 22 male crimp contacts is shown in the example.</td>
</tr>
<tr>
<td><strong>C1</strong> – Male and female guides – Used to guide the mating of connector pairs and ensure proper alignment of contacts. A polarized guide system is shown in the example. Guide systems can also be used as a coding device for 75 and 104 variant connectors when used in corner position mounting holes.</td>
</tr>
<tr>
<td><strong>C2</strong> – Jackscrew system – A locking device which uses the mechanical advantage of male and female screw threads to couple and uncouple connector pairs. The system consists of a fixed jackscrew and a rotating jackscrew. A polarized jackscrew system is shown in the example. Jackscrew systems can also be used as a coding device for connectors.</td>
</tr>
<tr>
<td><strong>C3</strong> – Quick disconnect locking device – Device which allows for rapid connect and disconnect of connector pairs. The system shown in the example consists of fixed lock tabs and actuation levers.</td>
</tr>
<tr>
<td><strong>C4</strong> – Backshell – Connector accessory (commonly referred to as a “hood” or “cable adapter”) which is used on free connectors to support cable or wires and to protect contact terminations. Backshell may be used with other accessories such as jackscrew and quick disconnect locking systems, guides, and connector housings as shown in the examples.</td>
</tr>
<tr>
<td><strong>C5</strong> – Connector Housing – Connector accessory (commonly referred to as a “shell” or “shroud”) which protects the mating portion of the connector contacts. Connector housings are capable of serving as a coding device with the use of pin and slot system shown in this catalog, see page 34 for details.</td>
</tr>
<tr>
<td><strong>C6</strong> – Mounting bracket – Connector accessory used to mechanically fix a connector to a mounting surface. The example shows a mounting bracket used to secure a right angle solder connector to a pcb.</td>
</tr>
</tbody>
</table>

### SUPPLEMENTAL DEFINITIONS

**Male contact** - Contact gender in which mechanical and electrical engagement is made on the outer surface of the contact.

**Female contact** – Contact gender in which mechanical and electrical engagement is made on the inner surface of the contact.

**Size (contact)** – A designation to differentiate one contact from another. Numbers are commonly used for this purpose. The designator numbers are associated with a specific male contact diameter; the smaller the designator, the larger the contact size.

**Termination type** - Means of making connection between the contact and external conductors.

**Compliant press-in termination** – A termination with a specially shaped section designed to provide an electrically secure solderless connection when pressed into a printed circuit board (pcb).

**Crimp contact termination** – A contact having a barrel which accepts a conductor and the barrel is designed to be crimped.

**Free connector** – The portion of connector system designed for attachment to the free end of wire or cable.

**Fixed connector** – The portion of connector system designed for attachment to a rigid surface.

**Contact variant** – The number, size, and arrangement of contacts.

**Polarization (connector mating)** - Integral feature within a connector system to ensure corresponding male and female contacts are engaged when the connectors are mated.

**Coding device** – Means of preventing the mating of a connector to any connector other than its intended mate. Also referred to as “keying”.

**Locking device (connector)** – An accessory that provides mechanical retention of mated connectors.

High reliability connectors with removable contacts.

Contacts are high density size 22.

Terminations: crimp, solder cup, straight solder and compliant press-in printed board mount. See pages 11-14 for details.

Female closed entry contacts utilize the “PosiBand®” system. See page 1 for details.

Current ratings: signal level to 13 amperes. See temperature rise curves on page 2 for details.

Eleven connector variants, 4 - 104 contacts.

A multitude of polarization and connector coding (keying) options. See pages 30-34 for details.

Intermateable with SGM and SMPL series. See page 15 for SGM series and page 23 for SMPL series.

Thermocouple contact options available.

A wide variety of options and accessories.

Connectors Qualified to:
- DSCC Drawing No. 86040 & 86078
- MIL-C-28748/13 & 28748/14

Contacts Qualified to:
- SAE AS39029/34 & 39029/35

Telecommunication:
- UL File # E49351

**TECHNICAL CHARACTERISTICS**

**MATERIALS AND FINISHES:**

- **Connector Insert:** Glass filled DAP per ASTM-D-5948 type SDG-F. Green color is standard, black or grey available.
- **Removable Contacts:** Precision machined copper alloy, 0.000015 inch [0.38 µ] gold over nickel. Other finishes available upon request, see pages 11-14 for details.
- **Polarizing Guides:** Copper alloy with nickel plate or passivated stainless steel.
- **Jackscrew System:** Passivated stainless steel.
- **Connector Housing (Shells):** Aluminum with yellow anodize or black anodize.

- **Backshell:** Aluminum with yellow or black anodize. Actuation lock lever and lock tab, copper alloy with nickel plate.

**MECHANICAL CHARACTERISTICS:**

- **Removable Contacts:** Insert contact to rear face of connector insert, release from front face of connector insert. Size 22 contact, male contact - 0.030 inch [0.76mm] mating diameter. Female contact - PosiBand closed entry design, see page 1 for details.

- **Contact Retention in Connector Insert:** 6 lbs. [26.5N] minimum.

continued on next page...
MECHANICAL CHARACTERISTICS, continued:

Contact Termination: Crimp all wire sizes from 20 AWG [0.5 mm²] through 28 AWG [0.08 mm²].
Solder cup - 0.035 inch [0.89mm] hole diameter for 22 AWG [0.3mm²] wire maximum. 0.045 inch [1.14mm] hole diameter for 20 AWG [0.5mm²] wire maximum.
Straight printed board mount - 0.025 inch [0.64mm] termination diameter.
Compliant press-in termination.

Locking Systems: Friction, quick disconnect locking device and jackscrews.

Polarization: Polarized guides and jackscrew system.

Coding (Keying) Device: Pin and slot system; male and female guide system.

Mechanical Operations: 1000 operations

Jackscrews: Standard threads, 2-56 UNC on all sizes, except 75 and 104 connector variants, which use 6-32 UNC. Metric threads, M2X0.4 and M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating, Tested per UL 1977:
13 amperes, 2 contacts energized.
10 amperes, 6 contacts energized.
6 amperes, 26 contacts energized.
5 amperes, 104 contacts energized

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.004 ohms, maximum.
Flash over Voltage: 2200 V.AC (rms)
Test Voltage: 1000 V.AC (rms)
Insulation Resistance: 5 G ohms, minimum.
Clearance and Creepage Distance: 0.060 inch [1.52 mm], minimum.
Working Temperature: -55°C to 135°C
Working Voltage: 250 V.AC (rms)

THERMOCOUPLE CONTACTS:
Size 22 removable crimp contacts are available, see page 12 for details.
Straight printed circuit board mount contacts are available in SGM series, see page 16 for details.
Right angle (90°) printed circuit board mount contacts are available in SMPL series, see page 24 for details.

Visit our web site for the latest catalog updates and supplements at https://www.connectpositronic.com/catalogs/

Do you need 2-D drawings or 3-D models?

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.
CONNECTOR INSERT DIMENSIONS
MATING FACE VIEW OF FEMALE OR REAR FACE VIEW OF MALE

MALE AND FEMALE PROFILE VIEW

SGMC 4
SGMC 7
SGMC 9

SGMC 14
SGMC 20
SGMC 26

SGMC 34
SGMC 44
SGMC 50

CONTACT HOLE PATTERNS:
For SGMC series contact hole patterns, refer to page 21 in SGM series.

For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 11-14.
SGMC SERIES
INDUSTRIAL / MILITARY QUALITY
REMOVABLE CONTACTS

CONNECTOR INSERT DIMENSIONS
MATING FACE VIEW OF FEMALE OR REAR FACE VIEW OF MALE

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN FOR CONTACT VARIANTS 75 AND 104
MATING FACE VIEW OF FEMALE OR REAR FACE VIEW OF MALE
For contact hole patterns for SGMC series sizes 4 - 50, refer to page 21 in SGM series.

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.040 [1.01] Ø holes in printed board for contact terminations.

For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 11-14.
## REMOVABLE CONTACT ORDERING ASSISTANCE CHART

### SGMC SERIES

#### CRIMP AND SOLDER CUP CONTACT TERMINATIONS

<table>
<thead>
<tr>
<th>TERMINATION TYPE</th>
<th>PAGE NUMBER REFERENCE IN CATALOG</th>
<th>CONTACT SIZE</th>
<th>FEMALE PART NUMBER</th>
<th>MALE PART NUMBER</th>
<th>WIRE SIZE AWG [mm²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRIMP</td>
<td>see page 11 for additional information</td>
<td>22</td>
<td>FC422P2</td>
<td>MC422N</td>
<td>22 / 24 / 26 / 28 [0.3/0.25/0.12/0.08]</td>
</tr>
<tr>
<td>MILITARY CRIMP</td>
<td>see page 12 for additional information</td>
<td>22</td>
<td>M39029/35-441</td>
<td>M39029/34-440</td>
<td>22 / 24 / 26 / 28 [0.3/0.25/0.12/0.08]</td>
</tr>
<tr>
<td>THERMOCOUPLE CRIMP</td>
<td>see page 12 for additional information</td>
<td>22</td>
<td>FC422P2CH</td>
<td>MC422NCH</td>
<td>22 / 24 / 26 [0.3/0.25/0.12]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>FC422P2AL</td>
<td>MC422NAL</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>FC422P2CU</td>
<td>MC422NCU</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>FC422P2CO</td>
<td>MC422NCO</td>
<td></td>
</tr>
<tr>
<td>SOLDER CUP</td>
<td>see page 13 for additional information</td>
<td>22</td>
<td>FS422P2</td>
<td>MS422N</td>
<td>22 [0.3] max.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>FS420P2</td>
<td>MS420N</td>
<td>20 [0.5] max.</td>
</tr>
</tbody>
</table>

**NOTE:** For ordering crimp contacts on reels, add “R” to part number, see page 11 for details. Examples: MC422NR or FC422P2R

### SGMC SERIES

#### PRINTED BOARD MOUNT CONTACT TERMINATIONS

<table>
<thead>
<tr>
<th>TERMINATION TYPE</th>
<th>PAGE NUMBER REFERENCE IN CATALOG</th>
<th>CONTACT SIZE</th>
<th>FEMALE PART NUMBER</th>
<th>MALE PART NUMBER</th>
<th>USABLE TERMINATION LENGTH</th>
<th>TERMINATION DIMENSION</th>
</tr>
</thead>
<tbody>
<tr>
<td>STRAIGHT SOLDER</td>
<td>see page 13 for additional information</td>
<td>22</td>
<td>FDS425P2</td>
<td>MDS425N</td>
<td>0.125 [3.18]</td>
<td>0.025 Ø [0.64]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>FDS456P2</td>
<td>MDS456N</td>
<td>0.156 [3.96]</td>
<td>0.025 Ø [0.64]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>FDS487P2</td>
<td>MDS487N</td>
<td>0.187 [4.75]</td>
<td>0.025 Ø [0.64]</td>
</tr>
<tr>
<td>COMPLIANT PRESS-IN</td>
<td>see page 14 for additional information</td>
<td>22</td>
<td>FPF467P2</td>
<td>MPF467N</td>
<td>N/A</td>
<td>0.048 Ø [1.22]</td>
</tr>
</tbody>
</table>

**NOTE:** Positronic recommends printed circuit board contacts be supplied installed in the connector. Contact technical sales.

---

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 11-14.

For information regarding **CRIMP TOOLS & CRIMPING TOOL TECHNIQUES**, see page 37.
**ORDERING INFORMATION - CODE NUMBERING SYSTEM**

Specify Complete Connector By Selecting An Option From Step 1 Through 9

<table>
<thead>
<tr>
<th>STEP 1 - BASIC SERIES</th>
<th>SGMC 14 S 0 ESS 0 0 0 0</th>
</tr>
</thead>
</table>

**STEP 2 - CONNECTOR VARIANTS**
4, 7, 9, 14, 20, 26, 34, 44, 50, 75, 104

**STEP 3 - CONNECTOR GENDER**
M - Male
S - Female - PosiBand closed entry contacts, see page 1 for more information.

**STEP 4 - CONTACT TERMINATION TYPE**
0 - Contacts are to be ordered separately, see contact ordering chart on page 9.

**STEP 5 - POLARIZING GUIDES AND JACKSCREW SYSTEMS**
N - Polarizing guides.
NSS - Stainless steel polarizing guides.
T - Fixed jackscrews.
E - Rotating jackscrews with knobs.
E1 - Rotating jackscrews used with backshell only. Not offered on 75 and 104 variants.
ESS - Short rotating jackscrews.
0 - If no polarizing guides or jackscrews are required. Also use “0” if ordering backshell equipped with jackscrews, for variants 75 and 104, see STEP 8.

**STEP 6 - CONNECTOR HOUSING (SHELLS)**
P - Male shell.
R - Female shell.
0 - If no connector housings are required.

**STEP 7 - CODING (KEYING) POSITIONS OF CONNECTOR HOUSING (SHELLS)**
Select letter to designate position of male pin or female slot for coding system.
A, B, C, D, E, F, G
0 - If no coding is required or if no connector housings are required.

**STEP 8 - BACKSHELL**
V - Side opening backshell equipped with stainless steel jackscrew system offered on 104 variant only.
Z - Top opening backshell equipped with stainless steel jackscrew system offered on 104 variants only.
J - Top opening backshell offered on all variants except 75 and 104.
0 - If no backshell are required.

**STEP 9 - ADDITIONAL FEATURES**
B - For black anodized aluminum parts.
R - For yellow chromate coating on aluminum parts.
*V - Lock tab, not offered on 75 and 104 variants.
*VL - Actuation lock lever, not offered on 75 and 104 variants.
0 - If no additional options are required.
M - Jackscrews with metric threads.

**STEP 10 - SPECIAL OPTIONS**
FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 41.

Do you need 2-D drawings or 3-D models?
See page 6 for more information!
REMovable CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 REMOVABLE CONTACT

MATERIALS AND FINISHES:
Precision machined copper alloy. 0.000015 inch [0.38 µ] gold over nickel. Other finishes available upon request, for details, see optional plating finishes below.

MECHANICAL CHARACTERISTICS:
Insert contact to rear face of connector insert, release from front face of connector insert. Size 22 contact, male - 0.030 inch [0.76mm] mating diameter. Female contact - PosiBand closed entry design, see page 1 for details. Terminations for 20, 22, 24, 26, and 28 AWG.

ELECTRICAL CHARACTERISTICS:
Contact Current Rating, Tested per UL 1977:
13 amperes, 2 contacts energized.
10 amperes, 6 contacts energized.
6 amperes, 26 contacts energized.
5 amperes, 104 contacts energized.
See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.004 ohms, maximum.

OPTIONAL PLATING FINISHES
-14 0.000030 [0.76 µ] gold over nickel by adding “-14” suffix onto part number. Example: FC422P2-14.
-15 0.000050 inch [1.27µ] gold over nickel by adding “-15”. Example: FC422P2-15.

REELED CONTACTS:
Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9550-1. The same type carrier is used for both male and female contacts. All male and female crimp contacts can be ordered in reels by adding letter “R” after the contact part number, such as MC420NR for a male contact and FC422P2R for female contact.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 37.

REMovable CRIMP CONTACT
FOR USE WITH SGMC SERIES CONNECTORS
SIZE 22
CLOSED CRIMP BARREL WITH INSULATION SUPPORT

FEMALE CONTACT
“CLOSED ENTRY” DESIGN

<table>
<thead>
<tr>
<th>FEMALE PART NUMBER</th>
<th>WIRE SIZE AWG [mm²]</th>
<th>ØA</th>
<th>ØB</th>
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<tbody>
<tr>
<td>FC422P2</td>
<td>22 / 24 / 26 / 28</td>
<td>0.056</td>
<td>0.035</td>
</tr>
<tr>
<td></td>
<td>[0.3/0.25/0.12/0.08]</td>
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<td></td>
</tr>
<tr>
<td>FC420P2</td>
<td>20 [0.5]</td>
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<td>[1.14]</td>
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MALE CONTACT

<table>
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<tr>
<th>MALE PART NUMBER</th>
<th>WIRE SIZE AWG [mm²]</th>
<th>ØA</th>
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</thead>
<tbody>
<tr>
<td>MC422N</td>
<td>22 / 24 / 26 / 28</td>
<td>0.056</td>
<td>0.035</td>
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<tr>
<td></td>
<td>[0.3/0.25/0.12/0.08]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>MC420N</td>
<td>20 [0.5]</td>
<td>N/A</td>
<td>0.045</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>[1.14]</td>
</tr>
</tbody>
</table>

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
REMOVABLE MILITARY CRIMP CONTACT

FOR USE WITH SGMC SERIES CONNECTORS

SIZE 22

QUALIFIED TO SAE AS39029

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

**FEMALE CONTACT**

“CLOSED ENTRY” DESIGN

**MALE CONTACT**

**FEMALE CONTACT**

“CLOSED ENTRY” DESIGN

**MALE CONTACT**

**TABLE:**

<table>
<thead>
<tr>
<th>TYPE</th>
<th>MATERIAL</th>
<th>FEMALE PART NUMBER</th>
<th>MALE PART NUMBER</th>
<th>COLOR CODE*</th>
<th>WIRE SIZE AWG [mm²]</th>
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</thead>
<tbody>
<tr>
<td>K</td>
<td>CHROMEL (+) with gold flash</td>
<td>FC422P2CH</td>
<td>MC422NCH</td>
<td>WHITE</td>
<td>22 / 24 / 26 [0.3/0.25/0.12/0.08]</td>
</tr>
<tr>
<td></td>
<td>ALUMEL (-)</td>
<td>FC422P2AL</td>
<td>MC422NAL</td>
<td>GREEN</td>
<td>22 / 24 / 26 [0.3/0.25/0.12/0.08]</td>
</tr>
<tr>
<td>T</td>
<td>COPPER (+)</td>
<td>FC422P2CU</td>
<td>MC422NCU</td>
<td>RED</td>
<td>22 / 24 / 26 [0.3/0.25/0.12/0.08]</td>
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<tr>
<td></td>
<td>CONSTANTAN (-)</td>
<td>FC422P2CO</td>
<td>MC422NCO</td>
<td>YELLOW</td>
<td>22 / 24 / 26 [0.3/0.25/0.12/0.08]</td>
</tr>
<tr>
<td>E</td>
<td>CHROMEL (+)</td>
<td>FC422P2CH</td>
<td>MC422NCH</td>
<td>WHITE</td>
<td>22 / 24 / 26 [0.3/0.25/0.12/0.08]</td>
</tr>
<tr>
<td></td>
<td>CONSTANTAN (-)</td>
<td>FC422P2CO</td>
<td>MC422NCO</td>
<td>YELLOW</td>
<td>22 / 24 / 26 [0.3/0.25/0.12/0.08]</td>
</tr>
</tbody>
</table>

For more information on the availability of Type K thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with printed circuit board solder termination, please contact Technical Sales.

Chrome® and Alumel® are registered trademarks of Hoskins Manufacturing Company.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 37.
REMOVABLE SOLDER CUP CONTACT
FOR USE WITH SGMC SERIES CONNECTORS
SIZE 22

FEMALE CONTACT
“CLOSED ENTRY” DESIGN

MALE CONTACT

<table>
<thead>
<tr>
<th>FEMALE PART NUMBER</th>
<th>WIRE SIZE</th>
<th>ØA</th>
<th>ØB</th>
</tr>
</thead>
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<td>FS420P2</td>
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<td>0.045 [1.14]</td>
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</tbody>
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<table>
<thead>
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<th>MALE PART NUMBER</th>
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<td>MS420N</td>
<td>20 [0.5]</td>
<td>N/A</td>
<td>0.045 [1.14]</td>
</tr>
</tbody>
</table>

NOTES: *Positronic recommends printed circuit board contacts be supplied installed in the connector. Contact technical sales. **Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board, see mounting hardware presentation on page 14.

REMOVABLE STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT
FOR USE WITH SGMC SERIES CONNECTORS
SIZE 22

FEMALE CONTACT
“CLOSED ENTRY” DESIGN

MALE CONTACT

<table>
<thead>
<tr>
<th>FEMALE PART NUMBER</th>
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<tr>
<td>FDS425P2</td>
<td>0.607 [15.42]</td>
<td>0.125 [3.16]</td>
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<td>FDS456P2</td>
<td>0.638 [16.21]</td>
<td>0.156 [3.96]</td>
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<tr>
<td>FDS487P2</td>
<td>0.669 [16.99]</td>
<td>0.187 [4.75]</td>
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</table>

<table>
<thead>
<tr>
<th>MALE PART NUMBER</th>
<th>A</th>
<th>B</th>
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</thead>
<tbody>
<tr>
<td>MDS425N</td>
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<td>0.125 [3.18]</td>
</tr>
<tr>
<td>MDS456N</td>
<td>0.803 [20.40]</td>
<td>0.156 [3.96]</td>
</tr>
<tr>
<td>MDS487N</td>
<td>0.834 [21.18]</td>
<td>0.187 [4.75]</td>
</tr>
</tbody>
</table>

NOTES: *Positronic recommends printed circuit board contacts be supplied installed in the connector. Contact technical sales. **Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board, see mounting hardware presentation on page 14.

CONTACT HOLE PATTERNS:
For SGMC series contact hole patterns, refer to page 21 in SGM series.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 37.
REMovable COMPliant PRESS-IN PRINTED BOARD MOUNT CONTACT*1
FOR USE WITH SGMC SERIES CONNECTORS**
SIZE 22

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.105 [2.66] Ø hole in printed board for connector mounting holes.
NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 40.
For compliant press-in connector installation tools, see page 39.

CONTACT HOLE PATTERNS:
For SGMC series contact hole patterns, refer to page 21 in SGM series.

NOTE: Unless otherwise specified, compliant press-in contacts are not supplied with SGMC connectors and must be ordered separately. Contacts may be installed in connector to custom order.

MOUNTING HARDWARE FOR PRINTED BOARD MOUNT CONNECTORS
FOR USE WITH SGMC OR SGM SERIES CONNECTORS
SGMC CONNECTOR INSERT SHOWN IN ILLUSTRATION FOR REFERENCE

Positronic recommends the practice of using mounting hardware. Stresses that occur during coupling and uncoupling of connectors or through shock and vibration of systems can be transferred to printed circuit boards through compliant press-in connector terminations. Avoid concern over electrical integrity of the connector to board interface by using mounting screws.

CONTACT TECHNICAL SALES FOR PART NUMBERS WITH LONG JACKSCREW OR NYLON SPACER** !

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 37.
High reliability connectors with fixed contacts.
Contacts are high density size 22.
Female closed entry contacts utilize the “PosiBand®” system. See page 1 for details.
Current ratings: signal level to 13 amperes. See temperature rise curves on page 2 for details.
Thirteen connector variants, 4 - 75 contacts.
A multitude of polarization and connector coding (keying) options. See pages 30-34 for details.
Intermateable with SGMC and SMPL series. See page 5 for SGMC series and page 23 for SMPL series.
Thermocouple contact options available.
A wide variety of options and accessories.

Qualified to:
• MIL-DTL-28748/7 & 28748/8
Telecommunication:
• UL File # E49351

MECHANICAL CHARACTERISTICS:
Fixed Contacts:
Size 22, male contact 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design, see page 1 for details.
Contact Retention in Connector Insert:
6 lbs. [26.5N] minimum.
Contact Termination:
Solder cup contacts - 0.037 inch [0.94 mm] internal hole diameter for 22 AWG [0.3 mm] wire maximum. Straight printed board mount - 0.025 inch [0.64 mm] termination diameter.
continued from previous page.

**MECHANICAL CHARACTERISTICS, continued:**

- **Wire post:** 0.025 inch [0.64 mm] square.
- **Compliant press-in termination.**
- **Locking Systems:** Friction, quick disconnect locking device and jackscrews.
- **Polarization:** Polarized guides and jackscrew system.
- **Coding (Keying) Device:** Pin and slot system; male and female guide system.
- **Mechanical Operations:** 1000 operations per IEC 60512-5.
- **Jackscrews:** Standard threads, 2-56 UNC on all sizes, except 75 connector variant, which use 6-32 UNC. Metric threads, M2X0.4 and M3X0.5 available.

**ELECTRICAL CHARACTERISTICS:**

**Contact Current Rating, Tested per UL 1977:**
- 13 amperes, 2 contacts energized.
- 10 amperes, 6 contacts energized.
- 6 amperes, 26 contacts energized.
- 5 amperes, 104 contacts energized

*See temperature rise curves on page 2 for details.*

**Initial Contact Resistance:** 0.004 ohms, maximum.

**Flash over Voltage:** 2200 V.AC (rms)

**Test Voltage:** 1000 V.AC (rms)

**Insulation Resistance:** 5 G ohms, minimum.

**Clearance and Creepage Distance:** 0.028 inch [0.71 mm], minimum.

**Working Temperature:** -55°C to 135°C

**Working Voltage:** 250 V.AC (rms)

**THERMOCOUPLE CONTACTS:**

Straight printed circuit board mount contacts are available, please contact Technical Sales for details.

Right angle (90°) printed circuit board mount contacts are available in SMPL series, see page 24 for details.

Size 22 removable crimp contacts are available in SGMC series, see page 12 for details.

Visit our web site for the latest catalog updates and supplements at https://www.connectpositronic.com/catalogs/

Do you need 2-D drawings or 3-D models?

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.
CONNECTOR INSERT DIMENSIONS
FOR SGM AND SMPL SERIES
MATING FACE VIEW OF FEMALE OR REAR FACE VIEW OF MALE

MALE AND FEMALE PROFILE VIEW

SGM 4
SMPL 4

SGM 5
SMPL 5

SGM 7
SMPL 7

SGM 9
SMPL 9

SGM 11
SMPL 11

SGM 14
SMPL 14

SGM 20
SMPL 20

SGM 26
SMPL 26

SGM 29
SMPL 29

SGM 34
SMPL 34

SGM 44
SMPL 44

SGM 50
SMPL 50

CONTACT HOLE PATTERNS:
For SGM series contact hole patterns, refer to page 21 in SGM series.
For SMPL series contact hole patterns, refer to page 26 in SMPL series.
CONNECTOR INSERT DIMENSIONS
SGM 75 CONNECTOR
MATING FACE VIEW OF FEMALE OR REAR FACE VIEW OF MALE

CONTACT HOLE PATTERNS:
For SGM 75 series contact hole patterns, refer to page 8 in SGMC series.

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION
CODE DS3, DS4, DS5 AND DS6

POSIBAND CLOSED ENTR CONTACTS, SEE PAGE 1 FOR DETAILS.

Typical Part Number:
SGM26SDS3T0000

<table>
<thead>
<tr>
<th>CONTACT CODE</th>
<th>L</th>
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<tbody>
<tr>
<td>DS3</td>
<td>0.093 [2.36]</td>
</tr>
<tr>
<td>DS4</td>
<td>0.125 [3.18]</td>
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<tr>
<td>DS5</td>
<td>0.156 [3.96]</td>
</tr>
<tr>
<td>DS6</td>
<td>0.187 [4.75]</td>
</tr>
</tbody>
</table>

For straight solder contacts, specify contact code in Step 4 of ordering information.
SOLDER CUP TERMINATION

CODE SC

For solder cup contacts, specify contact code “SC” in Step 4 of ordering information.

FEMALE

MALE

Typical Part Number:
SGM26SSCN0000

Typical Part Number:
SGM26MSCN0000

SOLDER CUP TERMINATION

CODE SC

For solder cup contacts, specify contact code “SC” in Step 4 of ordering information.

FEMALE

MALE

Typical Part Number:
SGM75SSCT0000

Typical Part Number:
SGM75MSCT0000
SGM SERIES
INDUSTRIAL / MILITARY QUALITY
FIXED STRAIGHT PCB MOUNT / SOLDER CUP

WRAP POST TERMINATION
CODE WW1 OR CODE WW2

Typical Part Number:
SGM26SWW1T0000

COMPLIANT PRESS-IN PRINTED BOARD MOUNT TERMINATION*1
CODE 98

Typical Part Number:
SGM26S98T0000

Typical Part Number:
SGM26M98T0000

NOTES:
*1 Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.
*2 M2X0.4 metric thread available.
*3 Stainless steel spacer available.

CONTACT HOLE PATTERNS:
For compliant press-in connector contact hole patterns, see page 21.

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.105 [2.66] Ø hole in printed board for connector mounting holes.
NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 40.
For compliant press-in connector installation tools, see page 39.
CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN
FOR SGM AND SGMC SERIES
MATING FACE VIEW OF FEMALE OR REAR FACE VIEW OF MALE

<table>
<thead>
<tr>
<th>SGM 4</th>
<th>SGMC 4</th>
<th>SGM 5</th>
<th>SGMC 7</th>
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<tr>
<td>[3.56]</td>
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<td>[3.56]</td>
<td>[1.19]</td>
<td>[1.14]</td>
<td></td>
</tr>
</tbody>
</table>

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.105 [2.66] Ø holes in printed board for connector mounting holes
Suggest 0.040 [1.01] Ø holes in printed board for contact terminations
**ORDERING INFORMATION - CODE NUMBERING SYSTEM**

*Specify Complete Connector By Selecting An Option From Step 1 Through 9*

<table>
<thead>
<tr>
<th>STEP</th>
<th>EXAMPLE</th>
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<td>4</td>
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<tr>
<td>9</td>
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<tr>
<td>10</td>
<td>-14</td>
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</tbody>
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**STEP 1 - BASIC SERIES**

SGM series

**STEP 2 - CONNECTOR VARIANTS**

4, 5, 7, 9, 11, 14, 20, 26, 29, 34, 44, 50, 75

**STEP 3 - CONNECTOR GENDER**

- M - Male
- S - Female - PosiBand closed entry contacts, see page 1 for more information.

**STEP 4 - CONTACT TERMINATION TYPE**

- All female contacts “closed entry” design
- DS3 – Straight solder 0.093 [2.36] not offered on 75 variant.
- DS4 – Straight solder 0.125 [3.18] not offered on 75 variant.
- DS5 – Straight solder 0.156 [3.96] not offered on 75 variant.
- DS6 – Straight solder 0.187 [4.75] not offered on 75 variant.
- SC – Solder cup
- WW1 – Wrap post 0.225 [5.72] not offered on 75 variant.
- WW2 – Wrap post 0.355 [9.02] not offered on 75 variant.
- **98** – Straight printed circuit board mount, compliant press-in.

**STEP 5 - POLARIZING GUIDES AND JACKSCREW SYSTEMS**

- N – Polarizing guides.
- NSS – Stainless steel polarizing guides.
- T – Fixed jackscrews.
- E – Rotating jackscrews with knobs.
- E1 – Rotating jackscrews used with backshell only. Not offered on 75 variant.
- ESS – Short rotating jackscrews.
- 0 – If no polarizing guides or jackscrews are required.

**STEP 6 - CONNECTOR HOUSING (SHELLS)**

- **P** – Male shell.
- **R** – Female shell.
- 0 – If no connector housings are required.

**STEP 7 - CODING (KEYING) POSITIONS OF CONNECTOR HOUSING (SHELLS)**

Select letter to designate position of male pin or female slot for coding system.

A, B, C, D, E, F, G

0 – If no coding is required or if no connector housings are required.

**STEP 8 - BACKSHELL**

- J – Top opening backshell offered on all variants except 5, 11 and 75.
- 0 – If no backshell are required.

**STEP 9 - ADDITIONAL FEATURES**

- B – For black anodized aluminum parts.
- R – For yellow chromate coating on aluminum parts.
- **V** – Lock tab, not offered on 75 variant.
- **VL** – Actuation lock lever, not offered on 75 variant.
- M – Jackscrews with metric threads.
- 0 – If no additional options are required.

**STEP 10 - SPECIAL OPTIONS**

*FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 41.*

**NOTE:**

*For details of items listed in steps 5 through 9, see Accessories section on pages 30-36.

Contact Technical Sales for availability of size 75 connector variant.

Contact Technical Sales for availability of 5, 11 and 29 connector variants.

Select ‘0’ in Step 6 when selecting ‘V’ and ‘VL’ options.

---

**Do you need 2-D drawings or 3-D models?**

See page 16 for more information!
High reliability connectors with fixed contacts.

Contacts are high density size 22.

Terminations: right angle (90°) solder printed board mount.

See pages 25 for details.

Female closed entry contacts utilize the “PosiBand” system.

See page 1 for details.

Current ratings: signal level to 13 amperes.

See temperature rise curves on page 2 for details.

Twelve connector variants, 4 - 50 contacts.

A multitude of polarization and connector coding (keying) options. See pages 30-34 for details.

Intermateable with SGMC and SGM series.

See page 5 for SGMC series and page 15 for SGM series.

Thermocouple contact options available.

A wide variety of options and accessories.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

**Connector insert:** Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black or green available.

**Fixed Contacts:** Precision machined copper alloy. 0.000015 inch [0.38 µ] gold over nickel. Other finishes available upon request, see page 41 for details.

**Polarizing Guides:** Copper alloy with nickel plate or passivated stainless steel.

**JackscREW System:** Passivated stainless steel.

**Mounting Bracket:** Phosphor bronze with zinc plate and chromate seal.

**Alignment Bar:** Nylon, black.

**Quick Disconnect Locking Device:** Actuation lock lever and lock tab, copper alloy with nickel plate.

MECHANICAL CHARACTERISTICS:

**Fixed Contacts:** Size 22, male 0.030 inch [0.76 mm] mating diameter. Female – PosiBand closed entry design, see page 1 for details.

**Contact Retention in Connector Insert:** 6 lbs. [26.5N] minimum.

**Contact Termination:** 0.020 inch [0.51 mm] termination diameter.

**Locking Systems:** Friction, quick disconnect locking device and jackscrews.

Conforms to:

- MIL-DTL-28748
- UL File # E49351

TECHNICAL CHARACTERISTICS continued on next page...
continued from previous page. . .

**MECHANICAL CHARACTERISTICS, continued:**

- **Polarization:** Polarized guides and jackscrew system.
- **Coding (Keying) Device:** Pin and slot system; male and female guide system.
- **Mechanical Operations:** 1000 operations per IEC 60512-5.
- **Jackscrews:** Standard threads, 2-56 UNC. M2X0.4 metric threads available.

**ELECTRICAL CHARACTERISTICS:**

- **Contact Current Rating, Tested per UL 1977:**
  - 13 amperes, 2 contacts energized.
  - 10 amperes, 6 contacts energized.
  - 6 amperes, 26 contacts energized.
  - 5 amperes, 104 contacts energized.
  
  *See temperature rise curves on page 2 for details.*

- **Initial Contact Resistance:** 0.004 ohms, maximum.

- **Flash over Voltage:** 2200 V.AC (rms)
- **Test Voltage:** 1000 V.AC (rms)
- **Insulation Resistance:** 5 G ohms, minimum.

**THERMOCOUPLE CONTACTS:**

Right angle (90°) printed board mount contacts are available, please contact Technical Sales for details.

Straight printed board mount contacts are available in SGM series, see page 16 for details.

Size 22 removable crimp contacts are available in SGMC series, see page 12 for details.

---

**Visit our web site for the latest catalog updates and supplements at**

https://www.connectpositronic.com/catalogs/

---

**Do you need 2-D drawings or 3-D models?**

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.
RIGHT ANGLE (90°) SOLDER PRINTED BOARD MOUNT TERMINATION
CODE 0

Typical Part Number:
SMPL29M0N0LB

NOTE:
Add 0.030 [0.76] to the hole location dimension 0.175 [4.48] when mounting bracket (Code LB) and locking tab (Code V) are used in combination on connector.

CONNECTOR INSERT DIMENSIONS:
For SMPL series connector insert dimensions, refer to page 17 in SGM series.

MOUNTING BRACKET
CODE LB

ALIGNMENT BAR DIMENSIONS

<table>
<thead>
<tr>
<th>SIZE</th>
<th>A</th>
<th>B</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>0.314 [7.98]</td>
<td>0.290 [7.37]</td>
</tr>
<tr>
<td>7</td>
<td>0.394 [10.01]</td>
<td>0.290 [7.37]</td>
</tr>
<tr>
<td>9</td>
<td>0.488 [12.40]</td>
<td>0.290 [7.37]</td>
</tr>
<tr>
<td>11</td>
<td>0.364 [9.25]</td>
<td>0.415 [10.54]</td>
</tr>
<tr>
<td>14</td>
<td>0.456 [11.58]</td>
<td>0.415 [10.54]</td>
</tr>
<tr>
<td>20</td>
<td>0.646 [16.41]</td>
<td>0.415 [10.54]</td>
</tr>
<tr>
<td>26</td>
<td>0.832 [21.13]</td>
<td>0.415 [10.54]</td>
</tr>
<tr>
<td>29</td>
<td>0.926 [23.52]</td>
<td>0.415 [10.54]</td>
</tr>
<tr>
<td>34</td>
<td>0.864 [21.95]</td>
<td>0.550 [13.97]</td>
</tr>
<tr>
<td>44</td>
<td>1.112 [28.24]</td>
<td>0.550 [13.97]</td>
</tr>
<tr>
<td>50</td>
<td>1.240 [31.50]</td>
<td>0.550 [13.97]</td>
</tr>
</tbody>
</table>
RIGHT ANGLE (90°) PRINTED BOARD HOLE PATTERN
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

SUGGESTED PRINTED BOARD HOLE SIZES:
Suggest 0.105 [2.66] Ø holes in printed board for connector mounting holes
Suggest 0.040 [1.01] Ø holes in printed board for contact terminations
Add 0.030 [0.76] to the hole location dimension 0.175 [4.48] when mounting bracket (Code LB) and locking tab (Code V) are used in combination on connector.
ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

<table>
<thead>
<tr>
<th>STEP</th>
<th>EXAMPLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>SMPL</td>
</tr>
<tr>
<td>2</td>
<td>14</td>
</tr>
<tr>
<td>3</td>
<td>S</td>
</tr>
<tr>
<td>4</td>
<td>0</td>
</tr>
<tr>
<td>5</td>
<td>T</td>
</tr>
<tr>
<td>6</td>
<td>0</td>
</tr>
<tr>
<td>7</td>
<td>LB</td>
</tr>
<tr>
<td>8</td>
<td>-14</td>
</tr>
</tbody>
</table>

STEP 1 - BASIC SERIES
SMPL series.

STEP 2 - CONNECTOR VARIANTS
4, 5, 7, 9, 11, 14, 20, 26, 29, 34, 44, 50

STEP 3 - CONNECTOR GENDER
M - Male
S - Female - PosiBand closed entry contacts, see page 1 for more information.

STEP 4 - CONTACT TERMINATION TYPE
0 – Standard termination, right angle (90°).

*STEP 5 - POLARIZING GUIDES AND JACKSCREW SYSTEMS
N – Polarizing guides.
NSS – Stainless steel polarizing guides.
T – Fixed jackscrews.
0 – If no polarizing guides or jackscrews are required.

STEP 6 - QUICK DISCONNECT LOCKING DEVICES
V – Lock tab.
VL – Actuation lock lever.
0 – If no locking devices are required.

STEP 7 - MOUNTING BRACKETS
LB – Mounting bracket.
0 – If no mounting bracket is required.

NOTE:
*1 For details of items listed in steps 5 through 6, see Accessories section on pages 30-36.

Do you need 2-D drawings or 3-D models?
See page 24 for more information!

Visit our web site for the latest catalog updates and supplements at https://www.connectpositronic.com/catalogs/
Positronic is known around the world for offering our customers flexibility when choosing connectors.

In addition to allowing customers to create part numbers for particular applications, Positronic offers a wide variety of features and accessories within our products.

Positronic is able to modify existing products to meet unique customer requirements. We are also eager to develop custom connectors to customer requirements. If you do not find what you need in this catalog, please contact us for assistance.

LOW PROFILE SPACE SAVING HIGH RELIABILITY MEZZANINE CONNECTOR SGM SERIES

SGM connectors can be used to stack multiple printed circuit boards in applications requiring rugged, high density connectors.
CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

Positronic can supply High Density Rectangular connectors with customer specified termination lengths. We have a wide variety of options available.

STRAIGHT PRINTED BOARD MOUNT

“X” contact termination lengths can be custom designed to fit your application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

FLUSH PANEL CONNECTOR MOUNTING BRACKETS

PART NUMBER 80217-0
UNIQUE FEATURES AND ACCESSORIES

Polarization & Coding (Keying) Options

Male and female polarizing guide locations may be reversed to provide connector coding (keying) from one connector to another.

Panel Cut-Out Dimensions

For use with SGMC or SGM series connectors.

### Table: Panel Cut-Out Dimensions

<table>
<thead>
<tr>
<th>SIZE</th>
<th>A</th>
<th>B MIN.</th>
<th>C MIN.</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>0.562 [14.27]</td>
<td>0.390 [9.91]</td>
<td>0.215 [5.46]</td>
</tr>
<tr>
<td>5</td>
<td>0.482 [12.24]</td>
<td>0.315 [8.00]</td>
<td>0.215 [5.46]</td>
</tr>
<tr>
<td>7</td>
<td>0.562 [14.27]</td>
<td>0.397 [10.08]</td>
<td>0.215 [5.46]</td>
</tr>
<tr>
<td>9</td>
<td>0.656 [16.66]</td>
<td>0.495 [12.57]</td>
<td>0.215 [5.46]</td>
</tr>
<tr>
<td>11</td>
<td>0.531 [13.49]</td>
<td>0.401 [10.19]</td>
<td>0.285 [7.24]</td>
</tr>
<tr>
<td>14</td>
<td>0.625 [15.88]</td>
<td>0.510 [12.95]</td>
<td>0.285 [7.24]</td>
</tr>
<tr>
<td>20</td>
<td>0.814 [20.68]</td>
<td>0.700 [17.78]</td>
<td>0.285 [7.24]</td>
</tr>
<tr>
<td>26</td>
<td>1.000 [25.40]</td>
<td>0.885 [22.48]</td>
<td>0.285 [7.24]</td>
</tr>
<tr>
<td>29</td>
<td>1.094 [27.79]</td>
<td>0.959 [24.36]</td>
<td>0.285 [7.24]</td>
</tr>
<tr>
<td>34</td>
<td>1.032 [26.21]</td>
<td>0.867 [22.02]</td>
<td>0.395 [10.03]</td>
</tr>
<tr>
<td>44</td>
<td>1.281 [32.54]</td>
<td>1.105 [28.07]</td>
<td>0.395 [10.03]</td>
</tr>
<tr>
<td>50</td>
<td>1.408 [35.76]</td>
<td>1.235 [31.37]</td>
<td>0.395 [10.03]</td>
</tr>
<tr>
<td>75</td>
<td>1.375 [34.93]</td>
<td>1.145 [29.08]</td>
<td>0.755 [19.18]</td>
</tr>
<tr>
<td>104</td>
<td>1.750 [44.45]</td>
<td>1.520 [38.14]</td>
<td>0.755 [19.18]</td>
</tr>
</tbody>
</table>

Dimensions are in inches [millimeters], All dimensions are subject to change.
**ACCESSORIES**

**High Density Rectangular**

**Polarizing Guides**

**Code N or Code NSS**

**Male**

- **Male**
  - **Hex Nut**
  - **Lockwasher**

**Female**

- **Female**
  - **Hex Nut**
  - **Lockwasher**

**Stainless Steel Polarizing Guides**

**Fixed and Rotating Jackscrew Systems**

**Code T, Code E or Code ESS**

**Male**

- **Male**
  - **Hex Nut**
  - **Lockwasher**

**Female**

- **Female**
  - **Hex Nut**
  - **Lockwasher**

**Rotating Jackscrews**

**Short Rotating Jackscrews**

**Polarizing Guide and Jackscrew Thread Availability Chart**

**Code N, Code NSS, Code T, Code E or Code ESS**

<table>
<thead>
<tr>
<th>Thread Options</th>
<th>Polarizing Guides</th>
<th><strong>Code N</strong></th>
<th><strong>Code NSS</strong></th>
<th><strong>Code T</strong></th>
<th><strong>Code E</strong></th>
<th><strong>Code ESS</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>2-56 Thread</td>
<td>Supplied As Standard</td>
<td>4 - 50 Variants</td>
<td>75 &amp; 104 Variants</td>
<td>4 - 50 Variants</td>
<td>75 &amp; 104 Variants</td>
<td>4 - 50 Variants</td>
</tr>
<tr>
<td>M2x0.4 Metric Thread</td>
<td>Available</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>6-32 Thread</td>
<td>Supplied As Standard</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M3x0.5 Metric Thread</td>
<td>Available</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**Material and Finish**

- **Copper Alloy with Nickel Plate**
- **Stainless Steel Passivated**
- **Stainless Steel Passivated**

**Note:** ESS jackscrew is not offered in kits and must be factory installed on connectors.
Polarizing Guide

For use with 4 to 50 contacts variants

Code N or Code NSS

Qualified to MIL-DTL-28748

**N**

**NSS**

On the male connector, the female polarizing guide is positioned at contact A.

### POLARIZING GUIDES

**BRASS**

**STAINLESS STEEL**

**NOTES:**

Alternative lengths of polarizing guides are available as special options, contact Technical Sales.

M2x0.4 metric threads available, see chart on page 31.

---

**Polarizing Guide**

For use with SGMC 75 or SGMC 104 contact variants

Code NSS

**NSS**

**POLARIZING GUIDES**

**STAINLESS STEEL**

**NOTE:**

*1 M3x0.5 metric threads available, see chart on page 31.
JACKSCREW SYSTEM
FOR USE WITH 4 TO 50 CONTACTS VARIANTS
CODE T, CODE E, CODE ESS, CODE ESS-756.2 OR CODE E-793.4
QUALIFIED TO MIL-DTL-28748

NOTES:
Alternative lengths of jackscrews are available as special options, contact Technical Sales. M3x0.5 metric threads available, see chart on page 31.

JACKSCREW SYSTEM
FOR USE WITH SGM 75, SGMC 75 OR SGMC 104 CONTACT VARIANTS
CODE T OR CODE E

NOTE:
*1 M3x0.5 metric threads available, see chart on page 31.
CONNECTOR HOUSING (SHELLS)
CODE R OR CODE P
QUALIFIED TO MIL-DTL-28748

CODING (KEYING) DEVICE OPTIONS
Coding (keying) is accomplished with connector housings by a pin and slot system. Female connector housings are slotted to accept stainless steel polarizing pins mounted on the male connector housings.

There are seven coding positions available which are designated by the letters A, B, C, D, E, F or G. Non-coded connector housings are designated by “0” and are supplied without slot and pin. See ordering chart. For non Mil-Spec shells the polarization feature location shall be: slot to the left, pin to the right, when the connector is held vertically with contact position A or 1 at the top and the mating face visible.

FEMALE

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>A MIN.</th>
<th>B MIN.</th>
<th>C MIN.</th>
<th>D MIN.</th>
<th>E</th>
<th>F</th>
<th>R</th>
</tr>
</thead>
<tbody>
<tr>
<td>SG4000R000</td>
<td>0.875</td>
<td>0.306</td>
<td>0.230</td>
<td>0.430</td>
<td>0.562</td>
<td>0.437</td>
<td>0.031</td>
</tr>
<tr>
<td>(22.23)</td>
<td>(7.75)</td>
<td>(5.84)</td>
<td>(10.92)</td>
<td>(14.27)</td>
<td>(11.10)</td>
<td>(0.79)</td>
<td></td>
</tr>
<tr>
<td>SG7000R000</td>
<td>0.875</td>
<td>0.306</td>
<td>0.230</td>
<td>0.430</td>
<td>0.562</td>
<td>0.437</td>
<td>0.031</td>
</tr>
<tr>
<td>(22.23)</td>
<td>(7.75)</td>
<td>(5.84)</td>
<td>(10.92)</td>
<td>(14.27)</td>
<td>(11.10)</td>
<td>(0.79)</td>
<td></td>
</tr>
<tr>
<td>SG14000R000</td>
<td>0.975</td>
<td>0.375</td>
<td>0.300</td>
<td>0.530</td>
<td>0.625</td>
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<td>0.062</td>
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<td>(1.57)</td>
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</tr>
<tr>
<td>SG20000R000</td>
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<td>0.300</td>
<td>0.730</td>
<td>0.814</td>
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<td>0.062</td>
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<td>0.062</td>
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<td>(23.11)</td>
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<td>(22.86)</td>
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<td>(1.57)</td>
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<td>(1.57)</td>
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</tr>
<tr>
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<td>(32.26)</td>
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<td>0.062</td>
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<td>(39.24)</td>
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</tr>
</tbody>
</table>

MALE

<table>
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<tr>
<th>PART NUMBER</th>
<th>A MAX.</th>
<th>B MAX.</th>
<th>C MIN.</th>
<th>D MIN.</th>
<th>E</th>
<th>F</th>
<th>R</th>
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<tbody>
<tr>
<td>SG40000P000</td>
<td>0.870</td>
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<td>0.031</td>
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<td>(7.62)</td>
<td>(5.84)</td>
<td>(10.92)</td>
<td>(14.27)</td>
<td>(11.10)</td>
<td>(0.79)</td>
<td></td>
</tr>
<tr>
<td>SG70000P000</td>
<td>0.870</td>
<td>0.300</td>
<td>0.230</td>
<td>0.430</td>
<td>0.562</td>
<td>0.437</td>
<td>0.031</td>
</tr>
<tr>
<td>(22.10)</td>
<td>(7.62)</td>
<td>(5.84)</td>
<td>(10.92)</td>
<td>(14.27)</td>
<td>(11.10)</td>
<td>(0.79)</td>
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</tr>
<tr>
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<td>0.970</td>
<td>0.370</td>
<td>0.300</td>
<td>0.530</td>
<td>0.625</td>
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<td>0.062</td>
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<td>(13.46)</td>
<td>(15.88)</td>
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<td>(1.57)</td>
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<tr>
<td>SG20000P000</td>
<td>1.160</td>
<td>0.370</td>
<td>0.300</td>
<td>0.730</td>
<td>0.814</td>
<td>0.437</td>
<td>0.062</td>
</tr>
<tr>
<td>(29.46)</td>
<td>(9.40)</td>
<td>(7.62)</td>
<td>(18.54)</td>
<td>(20.68)</td>
<td>(11.10)</td>
<td>(1.57)</td>
<td></td>
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<tr>
<td>SG26000P000</td>
<td>1.345</td>
<td>0.370</td>
<td>0.300</td>
<td>0.910</td>
<td>1.000</td>
<td>0.437</td>
<td>0.062</td>
</tr>
<tr>
<td>(34.16)</td>
<td>(9.40)</td>
<td>(7.62)</td>
<td>(23.11)</td>
<td>(25.40)</td>
<td>(11.10)</td>
<td>(1.57)</td>
<td></td>
</tr>
<tr>
<td>SG34000P000</td>
<td>1.340</td>
<td>0.480</td>
<td>0.410</td>
<td>0.900</td>
<td>1.032</td>
<td>0.437</td>
<td>0.062</td>
</tr>
<tr>
<td>(34.04)</td>
<td>(12.19)</td>
<td>(10.41)</td>
<td>(22.86)</td>
<td>(26.21)</td>
<td>(11.10)</td>
<td>(1.57)</td>
<td></td>
</tr>
<tr>
<td>SG44000P000</td>
<td>1.590</td>
<td>0.480</td>
<td>0.410</td>
<td>1.140</td>
<td>1.281</td>
<td>0.437</td>
<td>0.062</td>
</tr>
<tr>
<td>(40.39)</td>
<td>(12.19)</td>
<td>(10.41)</td>
<td>(28.96)</td>
<td>(32.54)</td>
<td>(11.10)</td>
<td>(1.57)</td>
<td></td>
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<tr>
<td>SG50000P000</td>
<td>1.710</td>
<td>0.480</td>
<td>0.410</td>
<td>1.270</td>
<td>1.408</td>
<td>0.437</td>
<td>0.062</td>
</tr>
<tr>
<td>(40.59)</td>
<td>(12.19)</td>
<td>(10.41)</td>
<td>(32.26)</td>
<td>(35.76)</td>
<td>(11.10)</td>
<td>(1.57)</td>
<td></td>
</tr>
<tr>
<td>SG75000P000</td>
<td>1.770</td>
<td>0.840</td>
<td>0.770</td>
<td>1.180</td>
<td>1.375</td>
<td>0.512</td>
<td>0.062</td>
</tr>
<tr>
<td>(44.96)</td>
<td>(21.34)</td>
<td>(19.56)</td>
<td>(29.97)</td>
<td>(34.93)</td>
<td>(13.00)</td>
<td>(1.57)</td>
<td></td>
</tr>
<tr>
<td>SG104000P000</td>
<td>2.145</td>
<td>0.840</td>
<td>0.770</td>
<td>1.545</td>
<td>1.750</td>
<td>0.512</td>
<td>0.062</td>
</tr>
<tr>
<td>(54.48)</td>
<td>(21.34)</td>
<td>(19.56)</td>
<td>(39.24)</td>
<td>(44.45)</td>
<td>(13.00)</td>
<td>(1.57)</td>
<td></td>
</tr>
</tbody>
</table>

DIMENSIONS ARE IN INCHES [MILLIMETERS],
ALL DIMENSIONS ARE SUBJECT TO CHANGE.
## Aluminum Backshell

**FOR USE WITH 4 TO 50 CONTACTS VARIANTS**

**CODE J**

Qualified to MIL-DTL-28748

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Dimensions</th>
<th>Cable Opening</th>
</tr>
</thead>
<tbody>
<tr>
<td>SG400000J0</td>
<td>A: 0.943 [23.95]</td>
<td>E: 0.255 [6.48]</td>
</tr>
<tr>
<td>SG700000J0</td>
<td>B: 0.750 [19.05]</td>
<td>F: 0.188 [4.78]</td>
</tr>
<tr>
<td>SG900000J0</td>
<td>C: 0.250 [6.35]</td>
<td></td>
</tr>
<tr>
<td>SG140000J0</td>
<td>D: 0.780 [19.81]</td>
<td></td>
</tr>
<tr>
<td>SG200000J0</td>
<td>G: 0.410 [10.41]</td>
<td></td>
</tr>
<tr>
<td>SG260000J0</td>
<td>E: 0.255 [6.48]</td>
<td></td>
</tr>
<tr>
<td>SG290000J0</td>
<td>F: 0.188 [4.78]</td>
<td></td>
</tr>
<tr>
<td>SG340000J0</td>
<td>G: 0.550 [13.97]</td>
<td></td>
</tr>
<tr>
<td>SG440000J0</td>
<td>H: 0.550 [13.97]</td>
<td></td>
</tr>
<tr>
<td>SG500000J0</td>
<td>I: 0.750 [19.05]</td>
<td></td>
</tr>
</tbody>
</table>

## Aluminum Backshell with Jackscrew System

**FOR USE WITH 4 TO 50 CONTACTS VARIANTS**

**CODE E1 (IN STEP 9) AND J (IN STEP 8)**

Qualified to MIL-DTL-28748

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Dimensions</th>
<th>Cable Opening</th>
</tr>
</thead>
<tbody>
<tr>
<td>SG400E100J0</td>
<td>A: 1.561 [39.65]</td>
<td>E: 0.255 [6.48]</td>
</tr>
<tr>
<td>SG700E100J0</td>
<td>B: 0.750 [19.05]</td>
<td>F: 0.188 [4.78]</td>
</tr>
<tr>
<td>SG900E100J0</td>
<td>C: 0.250 [6.35]</td>
<td></td>
</tr>
<tr>
<td>SG1400E100J0</td>
<td>D: 0.780 [19.81]</td>
<td></td>
</tr>
<tr>
<td>SG2000E100J0</td>
<td>G: 0.410 [10.41]</td>
<td></td>
</tr>
<tr>
<td>SG2600E100J0</td>
<td>E: 0.255 [6.48]</td>
<td></td>
</tr>
<tr>
<td>SG2900E100J0</td>
<td>F: 0.188 [4.78]</td>
<td></td>
</tr>
<tr>
<td>SG3400E100J0</td>
<td>G: 0.550 [13.97]</td>
<td></td>
</tr>
<tr>
<td>SG4400E100J0</td>
<td>H: 0.550 [13.97]</td>
<td></td>
</tr>
<tr>
<td>SG5000E100J0</td>
<td>I: 0.750 [19.05]</td>
<td></td>
</tr>
</tbody>
</table>

**NOTE:**
*2.56 UNC 2A thread available, see chart on page 31.
FULL ACCESS ALUMINUM BACKSHELL WITH JACKSCREW SYSTEM

Hinged cover allows access to the inside of the hood while still installed on the connector

FOR USE WITH 104 CONTACTS VARIANTS

CODE Z OR CODE V

**ACCESSORIES**

**H**igh

**D**ensity

**R**ectangular

**ACCESSORIES**

**POSITRONIC**

connectpositronic.com

---

**FULL ACCESS ALUMINUM BACKSHELL WITH JACKSCREW SYSTEM**

**Z**

**TOP OPENING BACKSHELL**

**V**

**SIDE OPENING BACKSHELL**

---

**NOTE:**

*1 M3x0.5 metric threads available, see chart on page 31.

---

**QUICK DISCONNECT LOCKING DEVICE**

**CODE V OR VL**

---

**TYPICAL PART NUMBER:**

**SGMC14S0N000V**

**TYPICAL PART NUMBER:**

**SGMC14M0N000VL**

---

**DIMENSIONS ARE IN INCHES [MILLIMETERS].**

**ALL DIMENSIONS ARE SUBJECT TO CHANGE.**
APPLICATION TOOLS SECTION

SGMC connectors are offered with removable crimp contacts. Positronic recognizes the importance of supplying application tooling to support our customers’ use of our products.

Information on application tooling is available on our web site at https://www.connectpositronic.com/tooling/

There you will find downloadable PDF cross reference charts for removable and compliant press-in contacts. These charts will supply part numbers for insertion, removal and crimping tools, along with information regarding use of tools and techniques.

Connectors Designed To Customer Specifications

Positronic SGMC, SGM and SMPL series connectors can be modified to customer specifications. Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware.

Contact Technical Sales with your particular requirements.
<table>
<thead>
<tr>
<th>P/N</th>
<th>Mfg.</th>
<th>Cross Mil.</th>
<th>Insertion Tool</th>
<th>Remove Tool</th>
<th>Handle &amp;</th>
<th>Crimp Tool</th>
<th>Mfg.</th>
<th>Cross Mil.</th>
<th>Insertion Tool</th>
<th>Remove Tool</th>
<th>Handle &amp;</th>
</tr>
</thead>
<tbody>
<tr>
<td>MS420N</td>
<td>Positronic</td>
<td>M22520/2-01</td>
<td>K187</td>
<td>9502-13-0-0</td>
<td>ITH</td>
<td>1056M81969/18-02</td>
<td>RTCO</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>MS422N</td>
<td>Positronic</td>
<td>M22520/2-01</td>
<td>K187</td>
<td>9502-12-0-0</td>
<td>ITH</td>
<td>1056M81969/18-02</td>
<td>RTCO</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>MS422N**</td>
<td>Positronic</td>
<td>M22520/2-01</td>
<td>K187</td>
<td>9502-12-0-0</td>
<td>ITH</td>
<td>1056M81969/18-02</td>
<td>RTCO</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>MS425N</td>
<td>Positronic</td>
<td>M22520/2-01</td>
<td>K187</td>
<td>9502-12-0-0</td>
<td>ITH</td>
<td>1056M81969/18-02</td>
<td>RTCO</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>MS440N</td>
<td>Positronic</td>
<td>M22520/2-01</td>
<td>K187</td>
<td>9502-12-0-0</td>
<td>ITH</td>
<td>1056M81969/18-02</td>
<td>RTCO</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
</tbody>
</table>

*1 All male and female crimp contacts can be ordered on reels in quantities of 2,000. For more information, see page 11.
Compliant Press-In Connector Installation Tools

Use indicated Positronic tools for best results.

Positronic offers expert assistance in adapting application tooling to your manufacturing environment. Contact our application tooling specialist for assistance.

POSITRONIC RECOMMENDED TOOLS FOR COMPLIANT PRESS-IN CONNECTORS AND CONTACTS

<table>
<thead>
<tr>
<th>Connector Variant (Number of Contacts)</th>
<th>Support Tool</th>
<th>Connector Seating Tool with Arbor Press Shaft</th>
<th>Connector Seating Tool without Arbor Press Shaft</th>
<th>Arbor Press for Seating Tools</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Female P / N</td>
<td>Male P / N</td>
<td>Female P / N</td>
<td>Male P / N</td>
</tr>
<tr>
<td>4</td>
<td>9513-40-4-41</td>
<td>9513-42-4-41</td>
<td>9513-41-4-41</td>
<td>9513-44-4-41</td>
</tr>
<tr>
<td>5</td>
<td>9513-40-5-41</td>
<td>9513-42-5-41</td>
<td>9513-41-5-41</td>
<td>9513-44-5-41</td>
</tr>
<tr>
<td>7</td>
<td>9513-40-7-41</td>
<td>9513-42-7-41</td>
<td>9513-41-7-41</td>
<td>9513-44-7-41</td>
</tr>
<tr>
<td>9</td>
<td>9513-40-9-41</td>
<td>9513-42-9-41</td>
<td>9513-41-9-41</td>
<td>9513-44-9-41</td>
</tr>
<tr>
<td>11</td>
<td>9513-40-11-41</td>
<td>9513-42-11-41</td>
<td>9513-41-11-41</td>
<td>9513-44-11-41</td>
</tr>
<tr>
<td>14</td>
<td>9513-40-14-41</td>
<td>9513-42-14-41</td>
<td>9513-41-14-41</td>
<td>9513-44-14-41</td>
</tr>
<tr>
<td>20</td>
<td>9513-40-20-41</td>
<td>9513-42-20-41</td>
<td>9513-41-20-41</td>
<td>9513-44-20-41</td>
</tr>
<tr>
<td>26</td>
<td>9513-40-26-41</td>
<td>9513-42-26-41</td>
<td>9513-41-26-41</td>
<td>9513-44-26-41</td>
</tr>
<tr>
<td>29</td>
<td>9513-40-29-41</td>
<td>9513-42-29-41</td>
<td>9513-41-29-41</td>
<td>9513-44-29-41</td>
</tr>
<tr>
<td>34</td>
<td>9513-40-34-41</td>
<td>9513-42-34-41</td>
<td>9513-41-34-41</td>
<td>9513-44-34-41</td>
</tr>
<tr>
<td>44</td>
<td>9513-40-44-41</td>
<td>9513-42-44-41</td>
<td>9513-41-44-41</td>
<td>9513-44-44-41</td>
</tr>
</tbody>
</table>

Use p / n 9530-1-0
1 ton capacity
4 inch throat
SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-IN CONNECTORS

Traditionally, tin-lead has been a popular plating for printed circuit boards (PCB) holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer PCB Hole Size for RoHS PCB plating as shown below.

### OMEGA COMPLIANT PRESS-IN CONTACT HOLE

<table>
<thead>
<tr>
<th>BOARD TYPE</th>
<th>CONTACT SIZE / TYPE</th>
<th>RECOMMENDED DRILL HOLE SIZE</th>
<th>RECOMMENDED PLATING</th>
<th>FINISHED HOLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>TIN-LEAD SOLDER PCB</td>
<td>22 OMEGA</td>
<td>ø0.0453±0.0010 [ø1.150±0.025]</td>
<td>0.0006 [15μ] minimum solder over 0.0010 [25μ] min. copper</td>
<td>ø0.0394±0.0035-0.0024 [ø1.000±0.090-0.060]</td>
</tr>
</tbody>
</table>

### RoHS PCB PLATING OPTIONS

<table>
<thead>
<tr>
<th>COPPER PCB</th>
<th>22 OMEGA</th>
<th>ø0.047±0.001 [ø1.19±0.025]</th>
<th>0.0010 [25μ] min. copper</th>
<th>ø0.043±0.002 [ø1.09±0.05]</th>
</tr>
</thead>
<tbody>
<tr>
<td>IMMERSION TIN PCB</td>
<td>22 OMEGA</td>
<td>ø0.047±0.001 [ø1.19±0.025]</td>
<td>0.00003±0.000006 [0.85±0.15μ] immersion tin over 0.0010 [25μ] min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>IMMERSION SILVER PCB</td>
<td>22 OMEGA</td>
<td>ø0.047±0.001 [ø1.19±0.025]</td>
<td>0.000013±0.000007 [0.34±0.17μ] immersion silver over 0.0010 [25μ] min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
<tr>
<td>ELECTROLESS NICKEL / IMMERSION GOLD PCB</td>
<td>22 OMEGA</td>
<td>ø0.047±0.001 [ø1.19±0.025]</td>
<td>0.000002 [0.05μ] min. immersion gold over 0.00017±0.0000059 [4.5±1.5μ] electroless nickel per IPC-4552 over 0.0010 [25μ] min. copper</td>
<td>ø0.043±0.002 [ø1.09±0.05]</td>
</tr>
</tbody>
</table>

**“Omega” Termination**

Utilized on signal contacts

**COMPLIANT PRESS-IN TERMINATION CONTACT HOLE**

**NOTE:** For PCB plating compositions not shown, consult Technical Sales.

**COMPLIANT PRESS-IN USER INFORMATION**

When properly used, Positronic omega compliant press-in terminations provide reliable service even under severe conditions. Connectors utilizing this leading technology compliant press-in contact are easy to install:

1. Inexpensive installation tooling is available from Positronic, to choose the proper installation tool refer to page 39 for part number ordering information.
2. Insert the connector into the P.C. board or backplane and seat connector fully.
3. Secure the connector to the P.C. board or backplane with supplied hardware.
## MODIFICATION (MOS) SUFFIXES

Specify complete connector by selecting a base part number from the desired series [Ordering Information Page](#). Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: SMPL34M0TOLB/AA-14-293.2 

(Ordering information pages can be found at the end of each series)

<table>
<thead>
<tr>
<th>SERIES</th>
<th>CONNECTOR VARIANT</th>
<th>GENDER</th>
<th>TERMINATION TYPE AVAILABLE</th>
<th>MODIFICATION OF STANDARD (MOS) SUFFIXES</th>
<th>DESCRIPTION OF MODIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>SGMC</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-14</td>
<td>Allows connector with contacts installed, for contacts only to be plated 0.000030 [0.76 µ] gold over nickel.</td>
</tr>
<tr>
<td>SGM</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-15</td>
<td>Allows connector with contacts installed, for contacts only to be plated 0.000050 inch [1.27µ] gold over nickel.</td>
</tr>
<tr>
<td>SGMC</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-293.2</td>
<td>Allows connector with any polarizing jackscrews to be supplied with jack-screw positions reversed.</td>
</tr>
<tr>
<td>SGMC</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-650.0</td>
<td>Allows connector with any hardware to be supplied with MC422N or FC422P2 contacts kitted.</td>
</tr>
<tr>
<td>SGM</td>
<td>ALL</td>
<td>F / M, DS3, DS4, DS5, DS6</td>
<td>ALL</td>
<td>-672.0</td>
<td>Allows connector with straight solder contacts to have standard nylon hex nut and washer replaced with stainless steel hex nut and washer.</td>
</tr>
<tr>
<td>SGM</td>
<td>4, 5, 7, 9, 11, 14, 20, 26, 29, 34, 44, and 50</td>
<td>F / M</td>
<td>ALL</td>
<td>-756.2</td>
<td>Allows connector to be supplied with special length “ESS” jackscrews.</td>
</tr>
<tr>
<td>SGMC</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>-793.4</td>
<td>Allows connector to be supplied with special rotating jackscrews with 0.078 [1.98] hex socket head.</td>
</tr>
<tr>
<td>SGMC</td>
<td>ALL</td>
<td>F / M</td>
<td>ALL</td>
<td>/AA</td>
<td>Allows connector for environmental compliance per EU Directive 2002/95/EC (RoHS).</td>
</tr>
</tbody>
</table>

Many other special options are available consult technical sales or visit our web site at [www.connectpositronic.com](http://www.connectpositronic.com)

---

**Connectors Designed To Customer Specifications**

Positronic **SGMC, SGM and SMPL series connectors** can be modified to customer specifications.

**Examples:** select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware.

**Contact Technical Sales with your particular requirements.**
Positronic® offers a variety of QPL connector products

**RECTANGULAR CONNECTORS**

<table>
<thead>
<tr>
<th>MIL PREFIX</th>
<th>POSITRONIC SERIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>MIL-DTL-28748/3</td>
<td>GMCT</td>
</tr>
<tr>
<td>MIL-DTL-28748/4</td>
<td>GMCT</td>
</tr>
<tr>
<td>MIL-DTL-28748/5</td>
<td>GM</td>
</tr>
<tr>
<td>MIL-DTL-28748/6</td>
<td>GM</td>
</tr>
<tr>
<td>MIL-DTL-28748/7</td>
<td>SGM</td>
</tr>
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</table>

**D-SUBMINIATURE CONNECTORS**

<table>
<thead>
<tr>
<th>MIL PREFIX</th>
<th>POSITRONIC SERIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>MIL-DTL-24308/1</td>
<td>HDC</td>
</tr>
<tr>
<td>MIL-DTL-24308/2</td>
<td>RD, DD</td>
</tr>
<tr>
<td>MIL-DTL-24308/3</td>
<td>HDC</td>
</tr>
<tr>
<td>MIL-DTL-24308/4</td>
<td>RD, DD</td>
</tr>
<tr>
<td>MIL-DTL-24308/5</td>
<td>HDC</td>
</tr>
<tr>
<td>MIL-DTL-24308/6</td>
<td>RD, DD</td>
</tr>
<tr>
<td>MIL-DTL-24308/7</td>
<td>HDC</td>
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<tr>
<td>MIL-DTL-24308/8</td>
<td>RD, DD</td>
</tr>
<tr>
<td>MIL-DTL-24308/23</td>
<td>HDC, DD</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MIL PREFIX</th>
<th>POSITRONIC SERIES</th>
</tr>
</thead>
<tbody>
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